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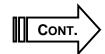


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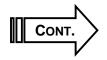


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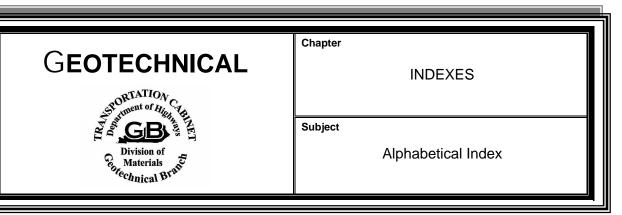


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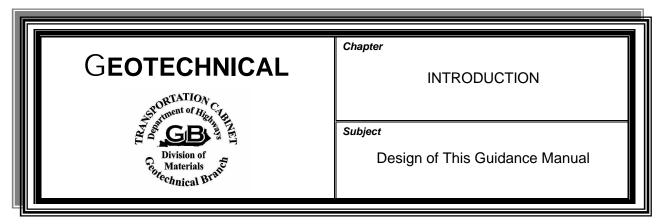
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ORGANIZATION & NUMBERING:

Chapter (Section) Title—The subject matter in the manual is divided into chapters or sections. The chapter (section) title appears in the upper right-hand corner of the first page of a subject and in the upper left-hand corner of any subsequent page.

Subject Title—The title of a subject appears in the upper right-hand corner of the first page of a subject and in the upper left-hand corner of any subsequent page.

"GT" Prefix—Preceding each subject number, this prefix stands for the manual title *Geotechnical*.

Date—The latest issuance date of a subject appears at the bottom of each page of the subject. This date agrees with the latest issuance date shown for the subject in the Table of Contents **(GT-01)**.

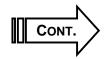
Page Numbering—Each subject has its own page numbering, which appears at the bottom of each page.

LOCATING INFORMATION:

Indexes—To help you quickly find information in the manual, two indexes appear at the front. Each index entry includes the corresponding subject number in the manual where you will find detailed information for the entry.

Table of Contents (GT-01)—This index lists the titles of the manual's chapters (sections) and their subjects, as well as other information, in numerical order. It includes the latest issuance dates of all the subjects. As the manual matures, these dates change.

Alphabetical Index (GT-02)—This index alphabetically lists key information in the manual. Generally, it directs the user to subject titles and to margin, paragraph, and subparagraph headings within subjects.



CROSS-REFERENCES IN MANUAL:

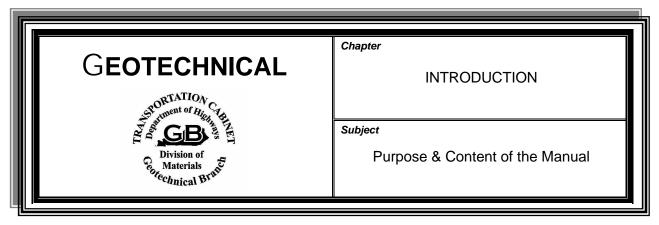
Subject Numbers within Narrative—When you see a subject number within the narrative on a page, refer to that number for more information about the subject.

English and Metric Units of Measurement—The English unit is the primary unit of measurement in this manual. The equivalent metric unit of measurement is in parentheses following the English unit.

QUESTIONS:

Whom to Contact—If you have any questions concerning the contents of the manual, please contact the Division of Materials, Geotechnical Branch, 1236 Wilkinson Boulevard, Frankfort, KY 40601, at (502) 564-2374. If you need additional copies of the manual, please contact the Policy Support Branch at 502-564-3670.

2 2 2



PURPOSE OF MANUAL:

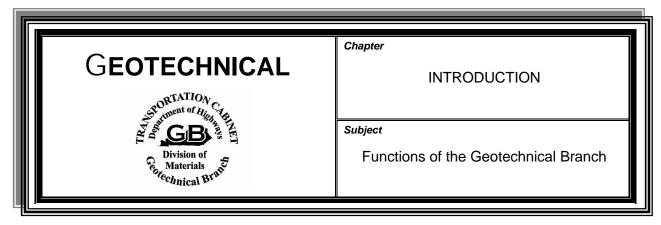
The Geotechnical Manual is a guide to be used in conducting geotechnical investigations for roadways and structures. The purpose of geotechnical investigations is to furnish information for an optimum design that will eliminate the need for being overconservative (an uneconomical practice used to compensate for lack of knowledge of subsurface conditions) and minimize the cases of underdesign (and the resulting failures attributed to so-called "unforeseen" soil conditions).

It is to be realized that any subsurface investigation will leave certain areas unexplored. It must be further realized that it would be impractical to attempt to provide a set of rigid specifications for all possible cases. Thus, this manual will not answer all subsurface investigation problems; it leaves many areas where individual engineering judgment must be utilized. It is intended that the procedures set forth herein will establish reasonable, uniform policies and procedures while maintaining sufficient flexibility to permit the application of engineering judgment to the solution of special problems.

REFERENCES TO OTHER PUBLICATIONS:

This manual frequently references other publications, which present specific engineering design and construction procedures or laboratory testing procedures. Among the most commonly referenced materials are the publications of the American Association of State Highway and Transportation Officials (AASHTO), the Federal Highway Administration (FHWA), and the federal government's Naval Facilities design manual (NAVFAC). Relative to testing procedures, the methods presented by AASHTO are often followed. In other instances, modifications to AASHTO procedures, or additional tests not addressed by AASHTO, are required. A companion manual, *Kentucky Methods (KM)*, presents these testing procedures. AASHTO and KM specifications are referenced, but not reproduced, in this manual. Refer to **GT-500s, Laboratory Testing and Material Classification**, for details relating to these testing procedures.

2 2 2



OVERVIEW:

The Geotechnical Branch is responsible for all functions relating to geotechnical engineering (with the exception of research) required for the planning, design, construction, and maintenance of roads and bridges under the jurisdiction of the Department of Highways.

DEFINITION:

Geotechnical engineering is defined as the acquisition, interpretation, and application of the knowledge of materials of the earth's crust to the solution of civil engineering problems. It embraces the fields of soil mechanics, rock mechanics, engineering geology, geophysics, and other related sciences.

FUNCTIONS:

The Geotechnical Branch performs geotechnical investigations for:

- Ø Planning studies
- Ø Roadway design
- Ø Structure foundation design
- Ø Landslides
- Ø Special problems on construction and maintenance projects

Investigations may consist of:

- Ø Site inspections
- Ø Photographs (including aerials)
- Ø Drilling
- Ø Sampling
- Ø Instrumentation
- Ø Laboratory testing
- Ø Engineering analysis
- Ø Preparation of geotechnical engineering reports

Reports include:

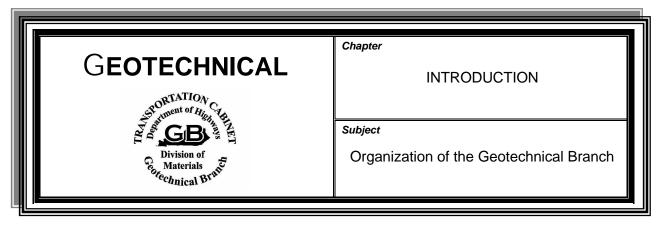
- Ø Interpretation and analysis of the subsurface data
- Ø Drawings
- Ø Specifications
- Ø Specific engineering recommendations for design
- Ø Recommendations for solutions of anticipated construction problems

CONT.

FUNCTIONS (cont.):

In many cases Geotechnical Branch personnel perform investigations. In-house personnel also perform much of the necessary drilling. Other projects, however, involve assistance from district drilling crews or prequalified geotechnical drilling firms. Prequalified geotechnical engineering consultant firms also perform investigations that the Geotechnical Branch monitors.

2 2 2

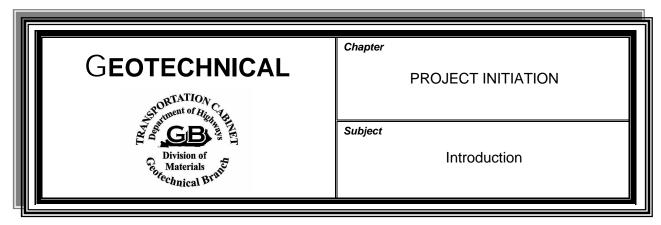


ORGANIZATION:

The Geotechnical Branch operates under the direct supervision of the Geotechnical Engineering Branch Manager of the Division of Materials. The Geotechnical Branch is subdivided into the following sections (**Exhibit 01**):

- Ø Soil Survey and Test
- Ø Drilling and Instrumentation
- Ø Engineering Geology
- Ø Structure Foundations
- Ø Construction

2 2 2



OVERVIEW:

This chapter presents recommendations for having a geotechnical investigation performed by the department. In some cases it lists preliminary requirements. For example, a roadway investigation is to be requested after the preliminary line and grade meeting. It also lists the types of information to be submitted with the request. These items typically include project identification (item number, project number, etc.) and project location (county, site map, station limits, etc.). The specific subjects explored in this chapter are as follows.

PLANNING STUDIES:

GT-201 lists the kind of data included in any preliminary geotechnical

overview.

ROADWAY DESIGN

INVESTIGATIONS: GT-202 discusses the kind of data specific to a request for a geotechnical

report of a proposed roadway project.

STRUCTURAL FOUNDATION

INVESTIGATIONS: The following subjects explore the kind of data included in requests for

structural foundation investigations:

GT-203-1 Data for All Investigations (regardless of structure type)

GT-203-2 Bridges GT-203-3 Culverts

GT-203-4 Retaining Walls **GT-203-5** Noise Barrier Walls

MAINTENANCE

INVESTIGATIONS: The following subjects explore the kind of data included in requests for

maintenance investigations:

GT-204-1 Landslides

GT-204-2 Unstable Rock Slopes



CONSTRUCTION

INVESTIGATIONS: The following subjects explore the kind of data included in requests for

construction investigations:

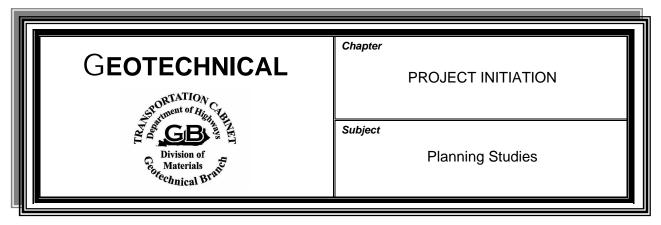
GT-205-1 Landslides GT-205-2 Rock Cuts

GT-205-3 Excess Material SitesGT-205-4 Subgrade StabilizationGT-205-5 Field Instrumentation

PERMITS: The following subjects explore requests for review of permits:

GT-206-1 Right-of-Way Encroachment **GT-206-2** Mining Encroachment

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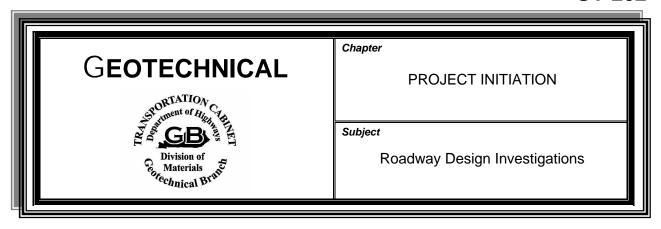


DATA TO BE INCLUDED:

The Division of Planning or others may request a preliminary geotechnical overview. This request should include:

- Ø County name
- Ø Project number
- Ø MARS (Management Administrative and Reporting System) number
- Ø Item number
- \emptyset Location and limits of project area or corridors on a topographic map (Scale 1 inch = 2,000 feet [1:24,000])
- Ø Class of proposed roadway
- Ø Project manager
- Ø Desired completion date
- Ø Aerial photographs, if available

2 2 2



OVERVIEW:

This section describes the data that should be included in a request for a geotechnical report. Submittals shall be made by the Division of Highway Design, the District Project Manager, or the design consultant after the preliminary line and grade have been approved.

ROADWAY DESIGN INVESTIGATIONS:

The designer may request a geotechnical report for a proposed roadway project. This request should include:

- Ø County name, project number (MARS number), and item number
- Ø Project layout, location, and manuscript sheets
- Location of proposed alignment on a topographic map (1 inch = 2,000 feet [1:24,000]) with stations indicated on maximum 1,000 feet (300 meters) intervals (Exhibit 02)
- Ø Datum (sea level/benchmark datum, or assumed datum)
- Ø Preliminary plan and profile sheets (half-size only; minimum of two sets)
- Ø Preliminary cross-section sheets (half-size only; minimum of two sets)
- Ø Property owner strip map (minimum of two sets)
- Ø Upon request, aerial photographs, if available
- Ø Design engineer or consultant responsible for the project



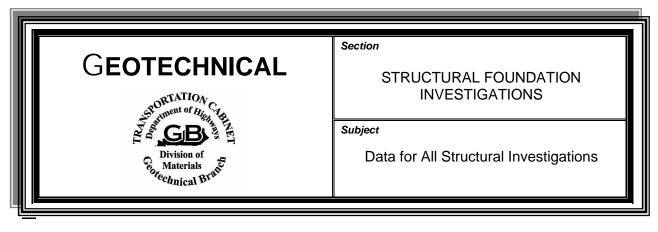
ROADWAY DESIGN INVESTIGATIONS (cont.):

Ø Baseline profile sheets, showing groundline and gradeline, are to be used for developing the soil profile. It is required that all of the above be submitted electronically in Microstation format. The vertical and horizontal scales shall be 1 inch = 10 feet (1:120) and 1 inch = 100 feet (1:1,200), respectively, on English drawings or 1:100 and 1:1,000 on drawings with metric units. If approved by the Geotechnical Branch, the vertical and horizontal scales may be 1 inch = 5 feet (1:60) and 1 inch = 50 feet (1:600), respectively, on English drawings or 1:50 and 1:500 on drawings with metric units. (Refer to the Highway Design Guidance Manual for details concerning the preparation of the soil profile sheets.)

The District Branch Manager for Preconstruction shall notify the Division of Materials, Geotechnical Branch, of the estimated date when right-of-way plans are due in the Central Office and the milestone date for final joint inspection. The Geotechnical Branch shall arrange for a drill crew to perform the subsurface investigation. This may be a Geotechnical Branch drill crew, a district drill crew, or a prequalified drilling company.

The Geotechnical Branch will prepare a boring plan and, if necessary, schedule a preliminary meeting at the project site with the District Branch Manager for Preconstruction and the drill crew supervisor. The purpose will be to discuss the scope of work and the proposed boring plan. Drilling operations shall not begin prior to receiving an approved boring plan from the Geotechnical Branch.

2 2 2



REQUESTING AN INVESTIGATION:

After the approval of the preliminary line and grade, the District Project Manager, the Division of Bridge Design, or, if applicable, the design consultant shall be responsible for submitting to the Geotechnical Branch a request for a structural foundation investigation. Such a request is to include certain data.

DATA TO BE SUBMITTED FOR ALL

INVESTIGATIONS: The following data shall be submitted with all requests for geotechnical investigations, regardless of the type of structure:

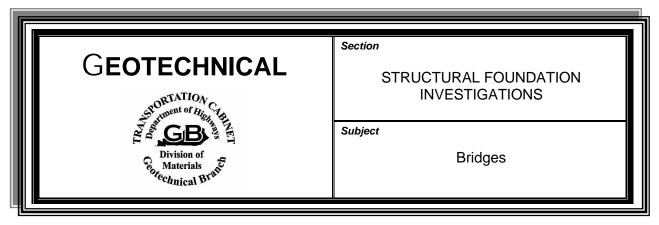
- Ø County name
- Ø Project number (including MARS number)
- Ø Road number and name
- Ø List of structures on project
- Ø Project manager responsible for project
- Ø Firm or agency responsible for staking boring locations
- Ø Item number
- Ø Type of datum used (sea level/benchmark datum, or assumed)
- Ø All drawings to be submitted electronically in Microstation format
- Ø Location on a 1 inch = 1,000 feet [1:24,000] topographic map

ADDITIONAL DATA FOR SPECIFIC TYPES

OF STRUCTURES:

Other data to be submitted with requests for specific types of structures are listed in subsequent subjects. Submittals shall be within 10 days after preliminary line and grade have been approved for structure replacement projects.

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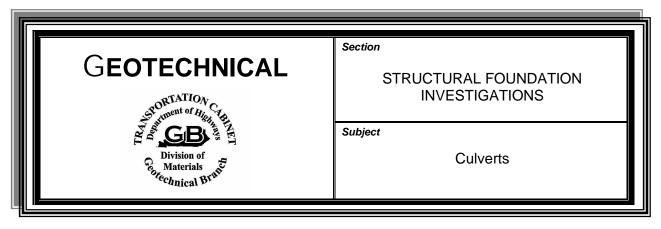


ADDITIONAL DATA FOR BRIDGE FOUNDATION INVESTIGATIONS:

A submittal for a bridge foundation investigation includes the data listed in **GT-203-1.** In addition, the submittal includes:

- Ø Plan and profile sheets showing structure with abutment and pier stations
- Ø Plan view and natural scale profile view of proposed bridge showing normal pool and high-water elevations, if applicable
- Ø Contour map showing project centerline, with stations and proposed substructure units, if available
- Ø Estimated foundation loading, if available
- Ø Scour analysis, if applicable, presented at each substructure location, as elevations rather than as depths
 - ◆ For bridges at wet crossings, if rock is known to be deep and deep foundations are anticipated, a scour analysis is required.
 - ◆ If rock is shallow and spread footings are anticipated, a scour analysis is not required.
 - If subsurface investigation subsequently indicates a possibility that piles will be used or that footings might be placed on scourable bedrock, the bridge designer will be informed that a scour analysis is required and that the final report will not be issued until this information is received.
 - ◆ If subsurface investigation indicates footings are to be placed on nonscourable bedrock, scour analysis is not required.

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ADDITIONAL DATA FOR CULVERT FOUNDATION INVESTIGATIONS:

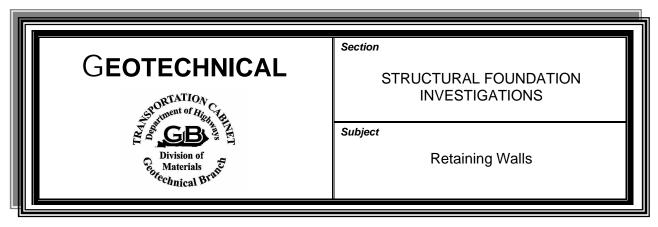
A submittal for a culvert foundation investigation includes the data listed in **GT-203-1.** In addition, the submittal includes:

- Ø Natural scale section along the centerline of the culvert showing:
 - ♦ Roadway grade
 - ♦ Fill slopes
 - ◆ Existing and proposed profiles (including inlet and outlet elevations)
 - ◆ Flowline
- Ø Contour map with project centerline with stations and structure baseline, if available
- Ø Plan sheet showing structure location
- Ø Cross-sections in area of culvert

PIPE CULVERTS:

The roadway designer may request subsurface investigations for pipe culverts whenever the fill height at the pipe location, the depth of the foundation soils, or the size of the pipe is sufficient to indicate the possible development of settlement or stability problems. Submittals for pipe culvert investigations shall be the same as above.

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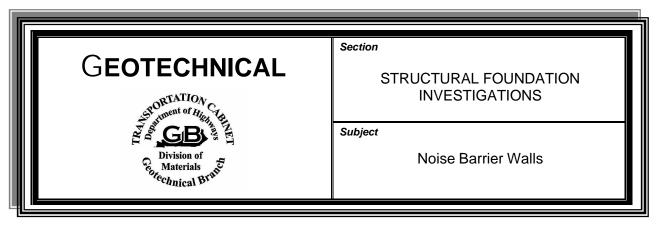


ADDITIONAL DATA FOR RETAINING WALL FOUNDATION

INVESTIGATIONS: A submittal for a retaining wall foundation investigation includes all data listed in **GT-203-1.** In addition, the submittal includes:

- Ø Wall profile showing existing groundline, low-side finished grade, highside finished grade, and top of wall
- Ø Cross-sections showing the proposed wall, backslope, and foreslope, every 20 feet (6 meters) along the wall
- Ø Plan sheet showing the proposed wall
- Ø Contour map showing project centerline and stations

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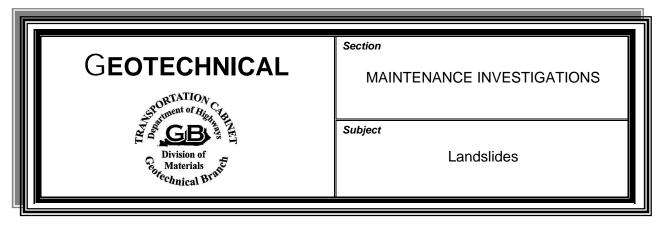


ADDITIONAL DATA FOR NOISE BARRIER WALL FOUNDATION INVESTIGATIONS:

A submittal for a noise barrier wall foundation investigation includes all data listed in **GT-203-1.** In addition, the submittal includes:

- Ø Wall profile showing existing groundline and finished grade, including proposed top and bottom of wall
- Ø Centerline cross-sections, every 50 feet (15 meters), showing the proposed wall
- Ø Plan sheet showing the proposed wall
- Ø Contour map showing project centerline and stations

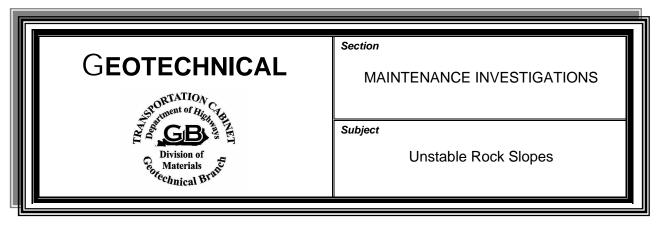
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POLICY:

A request for the Geotechnical Branch to conduct a preliminary investigation of a landslide shall originate from the Chief District Engineer or from the Director of the Division of Maintenance. If necessary, the requesting party will provide surveying and utility locations and obtain right of entry. The Division of Maintenance will be responsible for obtaining the necessary funds if a comprehensive geotechnical investigation is required. Total funding shall include expenses for surveying, drilling, aerial photography, traffic control, etc. The Geotechnical Branch should be contacted for input on the funds necessary for a geotechnical investigation.

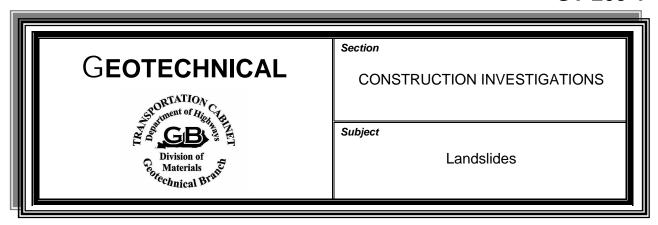
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POLICY:

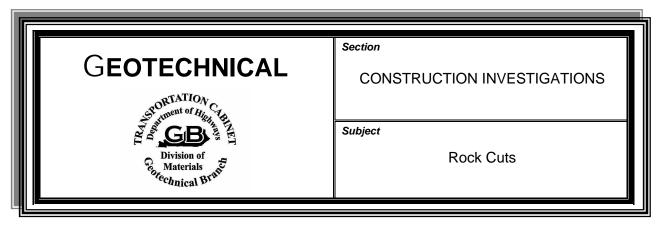
Requests for the Geotechnical Branch to conduct a preliminary investigation of an unstable rock slope shall originate from the Chief District Engineer or from the Director of the Division of Maintenance. If necessary, the requesting party will provide surveying and utility locations and obtain right of entry. The Division of Maintenance will be responsible for obtaining the necessary funds if a comprehensive geotechnical investigation is required. Total funding shall include expenses for surveying, drilling, aerial photography, traffic control, etc. The Geotechnical Branch should be contacted for input on the funds necessary for geotechnical investigations.

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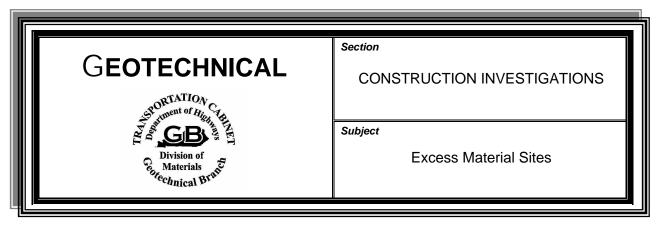
A geotechnical investigation for a landslide that occurs on a construction project shall be conducted at the request of the District Branch Manager for Construction or the Project Engineer. If necessary, the requesting party will provide surveying and utility locations and obtain right of entry.

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A geotechnical investigation necessary to revise a rock-cut slope on a construction project shall be conducted at the request of the District Branch Manager for Construction or the Project Engineer. If necessary, the requesting party will provide surveying and utility locations and obtain right of entry.

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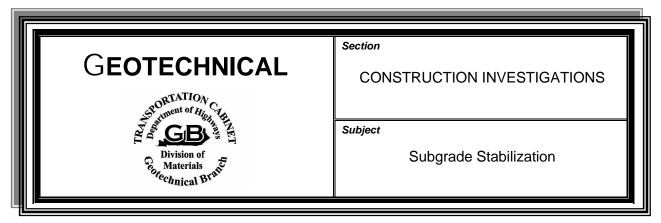


The Geotechnical Branch will review the contractor's excess material site proposals upon request of the District Branch Manager for Construction or Project Engineer. All excess material sites meeting any of the conditions specified in the Transportation Cabinet's *Construction Guidance Manual*, **Section 63-07**, shall be considered for investigation. Proposals shall include the following:

- Ø Topographic map (1 inch = 2,000 feet [1:24,000]) showing the limits of the proposed excess material site
- Ø Profiles and cross-sections showing the natural groundline, proposed template, proposed benching, drainage, etc.
- Ø Recommendations for lift thickness, type of material, compaction requirements, etc.

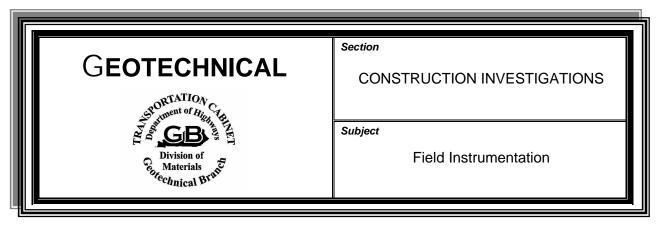
It shall be the contractor's responsibility to engage a prequalified geotechnical engineering consultant, approved by the department, when a geotechnical investigation is required. The department will pay for the geotechnical investigation and analysis of the proposed excess material site when the Project Engineer requests one (see **Section 204** of the *Standard Specifications for Road and Bridge Construction*, current edition). The consultant shall prepare a plan consisting of the proposed borings, plotted on cross-sections, with a discussion of any analysis necessary, and submit it to the Geotechnical Branch for review. Subsurface investigations shall not begin without approval from the Geotechnical Branch.

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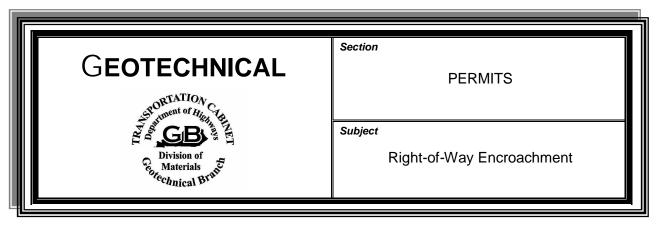
The Geotechnical Branch will conduct investigations of subgrades upon request of the District Branch Manager for Construction or the Project Engineer.

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The District Branch Manager for Construction or the Project Engineer (not the contractor) shall notify the Geotechnical Branch or the geotechnical consultant (if applicable) when the contractor is ready for any instrumentation to be installed. Plan notes shall specify the time necessary for installation from time of notification.

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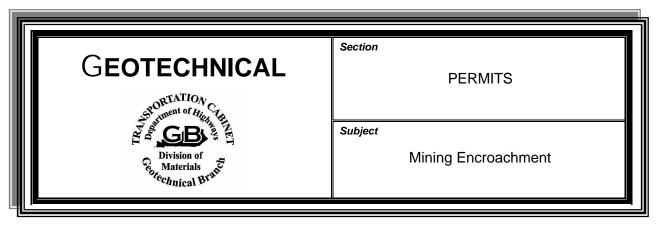


The Permits Branch may request that the Geotechnical Branch review right-of-way encroachment permits and offer comments and recommendations.

Requests for review of a right-of-way encroachment permit should include:

- Ø County name and project number (MARS number), if applicable
- Ø Location of proposed encroachment on a topographic map (1 inch = 2,000 feet [1:24,000])
- Ø Any plan, manuscript, or cross-section sheets showing proposed encroachment
- Ø Any subsurface information obtained or geotechnical report prepared for proposed encroachment
- Ø Any construction procedures to be followed

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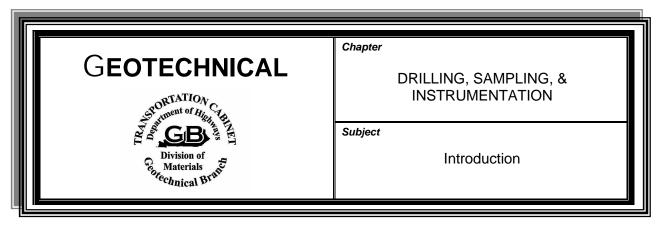


The Permits Branch may request that the Geotechnical Branch review mining encroachment permits and offer comments and recommendations.

Requests for review of a proposed mining encroachment permit should include:

- Ø Topographic map (1 inch = 2,000 feet [1:24,000]) showing proposed mine crossing
- Ø Mine production map with crossings and surface features indicated
- Ø Name, elevation, and thickness of coal seam
- Ø Drill logs of borings through the coal seam and rock profiles in the vicinity of crossings
- Ø Proposed mining method
- \varnothing Sizes of entries, crosscuts, and pillars if room-and-pillar method is proposed
- Ø Secondary recovery plans for the area
- Ø Problems with water or ground control
- Ø Planned subsidence control measures
- Ø Names and/or owners of other known mines in the area

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OVERVIEW:

This chapter addresses drilling procedures and other activities related to drilling. The subsequent chapter covers the scope of drilling for individual projects (that is, how many borings are recommended for a specific structure or landslide, etc.). The specific subjects this chapter explores are as follows.

PRELIMINARY

CONSIDERATIONS: The following subjects explore preliminary considerations for drilling:

GT-301-1 Permission to Drill
Locating and Protecting Utilities
GT 301-3 Hazardous Waste
Underground Storage Tanks

DRILLING, SAMPLING,

& IN-SITU TESTING: The following subjects discuss specific drilling, sampling, and in-situ testing procedures:

GT-302-1 Defining Refusal on Bedrock GT-302-2 **Rockline Soundings** GT-302-3 Disturbed Soil Borings Thin-Walled Tube Samples GT-302-4 Standard Penetration Tests GT-302-5 GT-302-6 Field Vane Shear Tests GT-302-7 **Rock Core Drilling** GT-302-8 Cone Penetration Testing

DOCUMENTATION: The following subjects explore necessary documentation:

GT-303-1 Subsurface Logs and Field Notes
GT-303-2 Handling and Labeling of Soil Samples
Identification, Storage, and Delivery of Rock Cores



FIELD

INSTRUMENTATION: The following subjects deal with field instrumentation:

GT-304-1 Slope Inclinometers

GT-304-2 Observation Wells and Piezometers

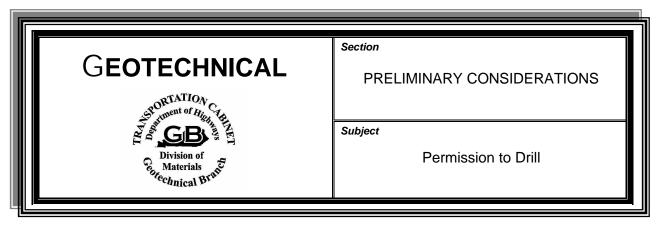
GT-304-3 Settlement Platforms

SITE

RESTORATION: GT-305 covers the requirements relating to the sealing of geotechnical

borings and site reclamation.

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OBTAINING PERMISSION TO DRILL:

It is the responsibility of the drill crew supervisor to obtain permission from the property owner or government agency prior to any drilling operations on the affected property. The drill crew supervisor shall contact the property owner and receive individual permission even when right of access has been granted to others who may have preceded drilling operations. This permission should cover right of access to conduct the work and any special provisions required by the property owner, such as working hours, avoidance of croplands and wet areas, and cleanup operations.

LETTERS OF REQUESTS FOR BORING LOGS:

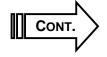
To request copies of boring logs obtained on their properties, property owners are to send a letter of request addressed to the following:

Commissioner
Department of Administrative Services
Transportation Cabinet Office Building
200 Mero Street
Frankfort, KY 40622

The department's phone number is (502) 564-3670.

The letter of request should state the following:

- Ø Information being requested (copies of core logs, etc.)
- Ø Location of project
- Ø Property name from which borings are obtained
- Ø Location of borings (station, offset, and hole number, when applicable)



LOG OF CONTACTS:

The supervisor shall maintain a log of property owner contacts. The log shall include:

- Ø Dates and names of persons contacted
- Ø Synopsis of each discussion
- Ø Names, addresses, and telephone numbers of property owners along the proposed route whenever possible

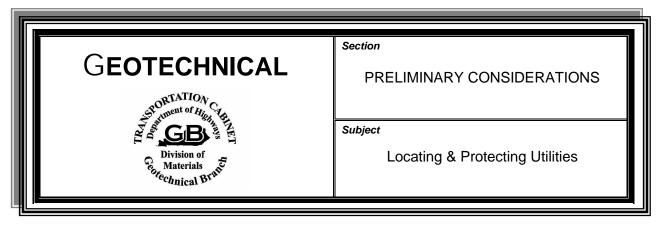
DENIAL OF ACCESS:

If a property owner denies the drill crews access to his or her property, the drill crew supervisor shall contact the District Branch Manager for Preconstruction for guidance. The District Branch Manager may seek legal assistance in negotiations with the property owner if the Geotechnical Branch deems necessary. The drill crew supervisor should provide a letter (or an e-mail) to the Geotechnical Branch, stating boring locations affected and reasons for denial (crops, etc.).

SPECIAL PERMITS & INSURANCE

Certain public and private property—such as navigable waters, railroad property, and public streets—may require special permits for right of entry. These working permits may require a fee or special insurance. Obtaining the permits is the responsibility of the organization performing the drilling. However, prior approval by the department is required before these costs can be reimbursed.

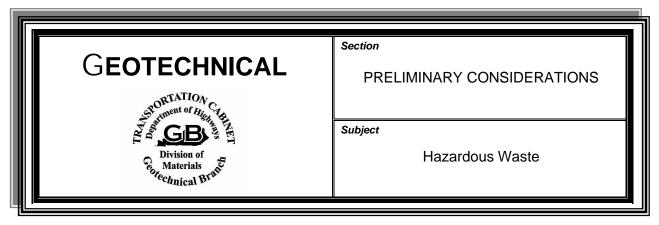
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PROCEDURE FOR LOCATING UTILITIES:

It is the responsibility of the drill crew supervisor to ascertain the locations of any utilities on the project site before proceeding with drilling operations. The drill crew supervisor shall contact Kentucky Underground at **1-800-752-6007** and the appropriate utility companies and meet with their representatives at the project site to physically locate all utilities in the field prior to any drilling operations on the affected property. The district utility agent may be consulted for assistance in meetings with utility companies.

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SIGNS OF HAZARDOUS WASTE:

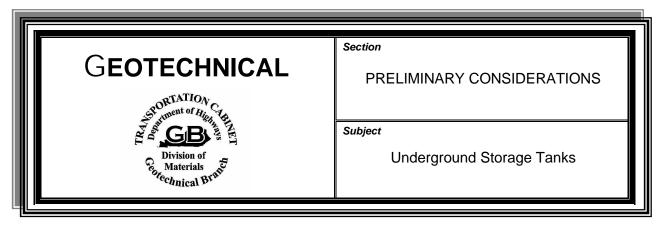
To protect drilling personnel from potentially adverse effects of hazardous waste, field personnel should always be on the alert for any deposits of material or for sites that could be potentially hazardous. These deposits or sites may show signs of any of the following:

- Ø Liquid breakouts
- Ø Soil discoloration
- Ø Odors
- Ø Abnormalities in vegetation
- Ø Dead animals or vegetation

PROCEDURE FOR EVALUATING SUSPICIOUS MATERIALS:

No one should attempt to investigate or identify the contents of trash dumps, old barrels, and containers of either liquid or dry material other than professionals qualified to evaluate or handle hazardous materials. Upon encountering areas that appear to contain hazardous waste, crews shall immediately halt all drilling in the affected areas and report their findings to the District Branch Manager for Preconstruction. Work shall not recommence in the affected areas until the department grants approval.

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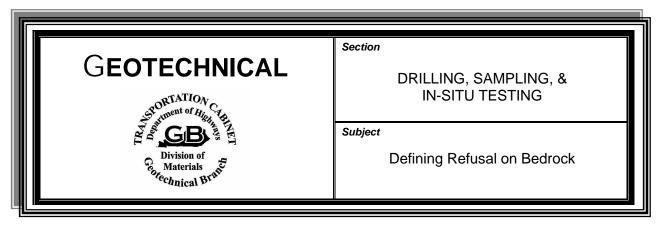


PROCEDURE FOR INVESTIGATING USTs:

An underground storage tank (UST) is a tank system, including its piping, that has at least 10 percent of its volume underground.

No one other than qualified professionals should attempt to investigate or identify the contents of a UST. Upon encountering a UST whose existence was previously unknown, crews shall immediately halt all drilling in the affected area and report their findings to the District Branch Manager for Preconstruction. Work shall not recommence in the affected areas until the department grants approval.

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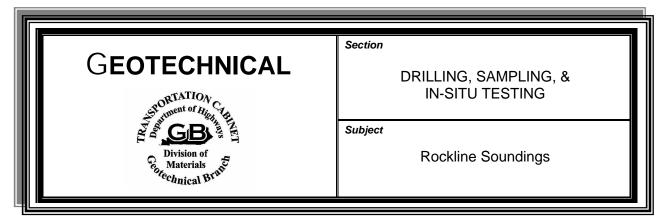
DEFINITIONS:

Refusal (R), as used in this manual, is generally defined as "the top of bedded material." Bedded materials are rock formations (including shale) that show well-defined planes of separation, divisional lines, or layers.

No refusal (NR) is a term used to indicate that bedded material was not encountered.

Refusal (R) or no refusal (NR) shall be indicated on all boring logs.

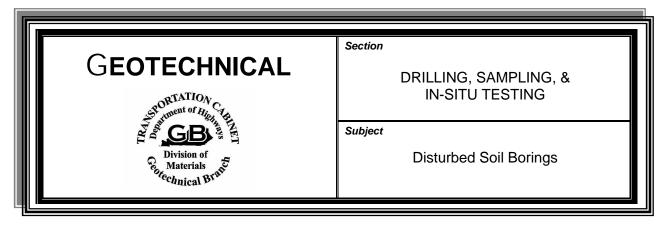
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METHODS USED FOR ROCKLINE SOUNDINGS:

Power augers shall be used for rockline soundings unless the Geotechnical Branch in advance of the work approves other methods. Any preapproved alternative methods used to obtain rockline soundings shall be indicated on the drill logs. Rockline soundings will be advanced to varying depths depending on the situation. (The subjects in **GT-400**, **Scope of Field Investigations**, provide details.)

2 2 2



TEST METHODS:

Disturbed soil borings shall be made in accordance with the *Standard Method of Progressing Auger Borings for Geotechnical Explorations*, **AASHTO T 306**, with the following exceptions/additions:

Exceptions/Additions: Power-driven equipment shall be used for soil borings unless the Geotechnical Branch in advance of the work approves other methods. Any preapproved alternative methods used to obtain disturbed soil borings shall be indicated on the drill logs. The following points must be considered before the auger boring is made:

- Ø All sod or organic material must be removed from the surface before advancing a hole.
- Ø Auger rotation and down feed must be slow.
- Ø Augers must be cleaned from previous borings so as not to contaminate or mix soil types.
- Ø The material withdrawn must be checked constantly for changes in soil types.

RECORD KEEPING:

The procedure for record keeping is as follows:

- 1. Withdraw the augers at depth intervals small enough to accurately define the boundaries of different soil types.
- 2. Record the depth, color, texture, and consistency of each soil horizon.
- 3. Record the immediate water table elevation in each boring.



BAG SAMPLES:

Bag samples are obtained with conventional drilling equipment after checking the soil types or soil horizons. The soil depths and soil horizon intervals are noted at each boring location and recorded on the TC 64-515 form, Subsurface Log (Exhibit 03). Once the number of soil horizons has been determined (maximum 1,000-foot [300-meter] lengths), a representative bag sample of each soil horizon is obtained. A sampling site shall be chosen within the 1,000-foot (300-meter) area, preferably where the soil horizons are thickest. After all sod or organic material is removed from the surface, a sample hole is drilled, and representative bag samples are obtained.

Bag samples are difficult to obtain in areas where the soil horizons are thin. More than one sampling hole may be necessary to get the required weight of sample.

Sample Sizes: Bag samples for cuts and fills shall be at least 30 pounds (15 kilograms). Bag samples of bank gravel and similar material shall be at least 60 pounds (30 kilograms).

PACKAGING OF

BAG SAMPLES:

Bags shall be of clear polyethylene with a minimum wall thickness of 7 mils and shall be dustproof and of a sufficient size to contain the sample.

IDENTIFICATION

OF BAG SAMPLES: Bag samples shall be tied securely and identified with reinforced identification tags showing the following information:

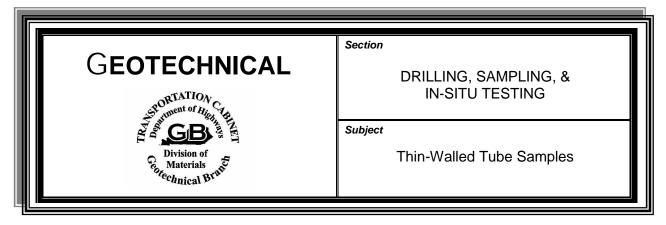
- Ø County name
- Ø Project number
- Ø Item number
- Ø MARS number
- Ø Road name
- Ø Hole number (if applicable)
- Ø Sample number
- Ø Depth, station, and offset of sample
- Ø Whether sample represents a cut or fill

MOISTURE SAMPLES:

A moisture sample shall be obtained from each 5-foot (1.5-meter) interval in disturbed soil borings. Moisture samples shall be at least one pint and shall be hermetically sealed in glass or plastic jars with screw lids. Identification tags showing information as previously listed for bag samples shall be taped or glued to the jars of samples.

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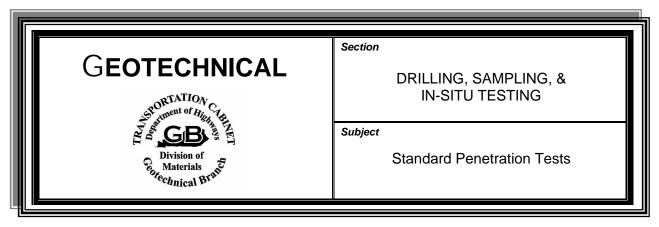
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PROCEDURE FOR OBTAINING THIN-WALLED TUBE SAMPLES:

Thin-walled tube samples shall be obtained in accordance with the *Standard Method for Thin-Walled Tube Sampling of Soils*, **AASHTO T 207**. The diameter of thin-walled tubes shall be 3 inches (76 millimeters) unless otherwise approved by the Geotechnical Branch. Tube samples shall be obtained from each 5-foot (1.5-meter) interval of depth in cohesive soil starting 2 to 3 feet (0.6 to 0.9 meter) below the surface, unless continuous samples are specified. A standard penetration test shall be obtained immediately below the elevation of the tube sample if sample recovery is less than 50 percent or if the material in the tube sample is granular.

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TESTING METHOD & FREQUENCY:

Standard penetration tests shall be performed in accordance with the *Standard Method for Penetration Test and Split Barrel Sampling of Soils*, **AASHTO T 206**. Standard penetration tests shall be performed and samples obtained from each 5-foot (1.5-meter) interval of depth in granular soil starting 2 to 3 feet (0.6 to 0.9 meter) below the surface, unless continuous samples are specified. If the sample is cohesive, a thin-walled tube sample shall be obtained immediately below the elevation of the standard penetration test. Drill rigs equipped with automatic hammers shall be used on all structure projects to obtain standard penetration tests.

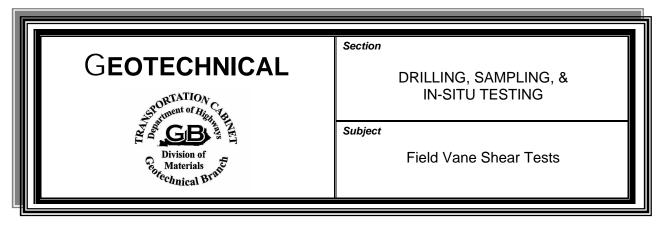
DENSE MATERIALS:

In very dense material a test may be terminated prior to completion because of excessive blow counts as described in **AASHTO T 206**, **Sections 7.2.1 to 7.2.3**. If this occurs, the depth of penetration for the last increment shall always be recorded in the drill log. The "N-Value" shall be reported as the sum of the blow counts beyond the seating increment over the depth of penetration beyond the seating increment. If termination occurs in the seating increment, the "N-Value" shall be reported over the depth of penetration. Examples are presented below.

REPORTING RESULTS OF TERMINATED TESTS:

Reason for Termination	Recorded in Drill Log	Reported "N- Value"
50 Blows in Seating Increment	50/4 in. (50/0.10 m)	R/0.33 ft (R/0.10 m)
50 Blows in 2nd Increment	25-50/4 in. (25-50/0.10 m)	50/0.33 ft (50/0.10 m)
50 Blows in 3rd Increment	25-25-50/4 in. (25-25-50/0.10 m)	75/0.83 ft (75/0.25 m)
Total of 100 Blows	20-40-40/4 in. (20-40-40/0.10 m)	80/0.83 ft (80/0.25 m)

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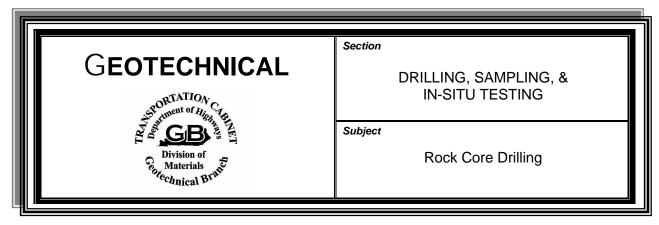


TESTING METHOD:

Field Vane Shear Tests are a type of in-situ test and shall be performed in accordance with the *Standard Method for Field Vane Shear Test in Cohesive Soil*, **AASHTO T 223.**

Field Vane Shear Tests are made in conjunction with drill hole explorations in soft clays and are performed when adequate tube samples are unobtainable or the laboratory test results from samples obtained provide inadequate or inconclusive data. The Geotechnical Branch requires prior approval for performing Vane Shear Tests.

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TESTING METHOD: Rock core drilling shall be performed in accordance with the *Standard* Method of Diamond Core Drilling for Site Investigation, AASHTO T 225, except as noted below. The use of wire line drilling equipment will be permitted. The diameter of the core should preferably not be less than approximately 2 inches (50 millimeters).

POOR RECOVERY: When soft materials are encountered in a coring run that produces less than 85 percent recovery, changes in the type of barrel or drilling procedure or a change to soil sampling shall be made. consecutive coring runs produce less than 85 percent recovery, the interval with less than 85 percent will not be acceptable and shall be recored, or soil samples shall be obtained from an adjacent boring, as outlined in the section on undisturbed sampling. This requirement may be waived if the Geotechnical Branch determines that subsurface conditions are such that 85 percent recovery is not feasible.

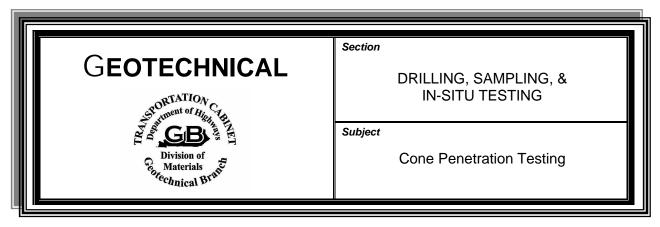
SAMPLES FOR UNCONFINED **COMPRESSION:**

The length of the rock core required for an unconfined sample shall be a minimum of one continuous 5-inch (125-millimeter) piece with no breaks or fractures. A piece of PVC pipe the same length of the unconfined sample will replace the unconfined sample that is removed from the core box. The PVC pipe shall be labeled "sample" and shall show the beginning and ending depths.

Rock cores for unconfined compression tests shall be wrapped with two layers to protect the sample and to prevent loss of moisture, as follows:

- 1. The first layer is a plastic film wrap. Secure the core by wrapping lengthwise around the core with masking tape. The plastic film wrap shall be taped with masking tape at ends, middle, and all seams.
- 2. The second layer is aluminum foil. Wrap this layer at ends and middle.
- 3. Label the sample with the beginning and ending depths. Also label on sample "top" and "bottom" of the core.
- 4. Place the sample in a resealable plastic bag with a label showing the station, offset, elevation, project number, and depth.

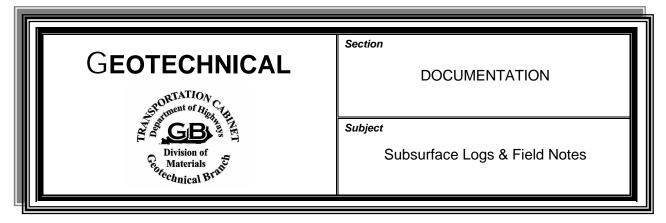
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TESTING METHOD: Cone Penetration Testing (CPT) shall be performed in accordance with **ASTM D 3441,** *Mechanical Cone Penetration Tests of Soil.*

2 2 2

CONT



POLICY:

A typed subsurface log shall be completed for every hole. For any boring location moved, a reason for moving the boring shall be provided in the log. For any boring holes that are deleted or not drilled, a reason for deleting or not drilling the borings shall be provided in the log. Using the TC 64-515 form, *Subsurface Log* (Exhibit 03), or equivalent, the drill crew chief shall log disturbed sample borings, undisturbed sample borings, and rock core borings. A qualified geologist or geotechnical engineer shall also log rock cores.

DRILL LOG:

The typed subsurface log shall contain information about drilling the hole and descriptions of the materials encountered. (Refer to **Exhibit 04.**) Additional information shall include, but is not limited to, the following items as applicable:

- Ø Loss of water
- Ø Voids
- Ø Broken zones
- Ø Material color and type (brown clay, gray shale, etc.)
- Ø Elevations where above items were encountered
- Ø Sample or core type
- Ø Sample depths or core runs
- Ø Core or sample recovery
- Ø SPT (Standard Penetration Test) blow counts and hammer type

GEOLOGIST'S OR GEOTECHNICAL ENGINEER'S LOG:

The geologist's typed log shall describe engineering characteristics of the rock, using numerical values. Slake Durability Index (SDI) numbers and Jar Slake Test (JS) results replace terms such as *soft, medium,* or *hard* for describing shales or siltstones. Rock Quality Designation (RQD) numbers replace *thin, medium,* or *massive* for referring to bedding thickness. Joints or fractures are measured in degrees from horizontal, using a goninometer, and may be defined as continuous or discontinuous. The Geologic Quadrangle and the name of the Formation (including the member when applicable) for the boring hole shall be shown in the log. (Refer to **Exhibits 05 and 06.)**

RDZ:

Rock Disintegration Zone (RDZ) is the subsurface materials that are composed of weathered and decomposed bedrock. RDZ on roadway projects is simply defined as material deemed "rippable" with a D-9 dozer. The depth to the base of RDZ is generally indicated on the core log. The elevations of the top of rock and base of weathered rock, along with the "Scour to Elevation" and "Allowable Bearing Capacity," are indicated in the core log for structures.

RQD, KENTUCKY METHOD:

Rock Quality Designation (RQD), Kentucky Method, is an estimate of insitu rock quality and is determined by considering only pieces of core that are at least 4 inches (100 millimeters) long, hard, and reasonably difficult to break by hand. Judgment is required, and breaks obviously caused by drilling are ignored. The percentage ratio between the total length of pieces 4 inches (100 millimeters) or longer and the length of core drilled in a given run is the RQD.

PROFILE BORINGS:

A typed disturbed soil boring log shall be completed on each boring (**Exhibit 09**). Each log shall contain:

- Ø Points of interest: locations and magnitudes of sinkholes, ponds, creeks, wet areas, springs, wells, talus deposits, existing landslides, limits of wooded areas, crop intervals, etc.
- Ø Description of soil type for each soil horizon by identifying the soil type with the bag sample number corresponding to that specific soil type

Note: If the soil type did not change from a previous boring (that is, within the 1,000-foot interval), a bag is not required; however, the driller shall note each soil type encountered on every boring by referencing the corresponding bag sample number taken from a previous boring as shown in **Exhibit 09.**

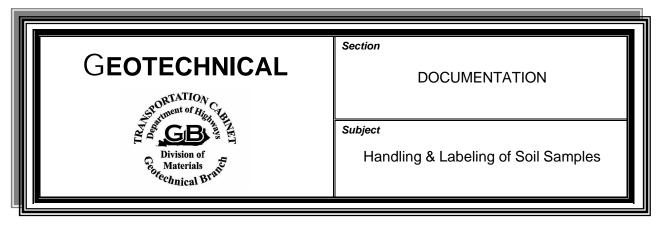
ROCKLINE SOUNDINGS:

Results of all rockline soundings shall be typed and submitted on the form TC 64-516, Summary of Rockline Soundings (Exhibit 07). The Remarks column on this form may be used to indicate the presence of boulders above the refusal depth or the suspicion of refusal on a boulder. It may also be used to provide information on observation wells, structure identification on large projects, or various other comments. The coordinates for each rockline sounding hole shall be shown in the log, if requested by the Geotechnical Branch. (Refer to Exhibit 08.)

SUBMITTALS:

Copies of the typed subsurface logs shall be submitted along with all soil samples and rock cores when delivered to the Geotechnical Branch, Division of Materials, Frankfort, Kentucky.

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Care shall be taken during handling, labeling, storage, and transportation of soil samples to prevent disturbance of the samples. Refer to **AASHTO T 306, T 206, and T 207** for applicable procedures for handling and labeling soil samples.

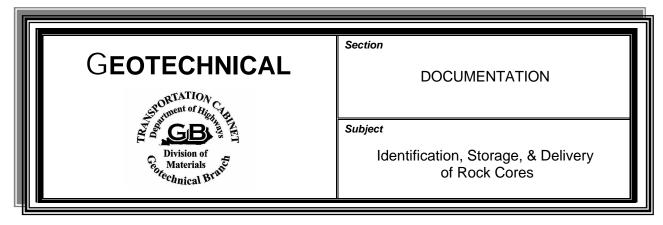
Labels shall contain the following information:

- Ø County name
- Ø Project number
- Ø Item number
- Ø MARS number
- Ø Boring number
- Ø Boring location
- Ø Date sampled
- Ø Sample depth
- Ø Sample number

Thin-walled tube samples shall not be kept or stored where the temperature is expected to get below freezing. The thin-walled tube samples shall be stored and transported in an upright position.

Note: A unique sample number shall be given for each sample per project on moisture-content jars and profile bags.

2 2 2



INFORMATION ON CORE BOX:

The outside top of a core box shall include the following information printed with a permanent marker:

- Ø County name
- Ø Project number
- Ø MARS number
- Ø Item number
- Ø Core location (station, offset, and hole number, as applicable)
- Ø Surface elevation
- Ø Box number

The inside of the lid shall contain the above information plus the total depth of the core.

The end of the box shall be labeled with the following information:

- Ø County name
- Ø Project number
- Ø MARS number
- Ø Core location (station, offset, and hole number, as applicable)
- Ø Date

Refer to Exhibit 10.

ORIENTATION OF CORE:

Core samples shall be placed in the boxes, beginning with the upper left corner compartment and working toward the right. When this compartment is filled, additional samples are placed in the next upper left hand compartment, etc.

Each core run shall be separated by a 1-inch wooden block showing depth.

Cores from different holes shall not be placed in the same core box.

The beginning and ending depths of the core sample in each box shall be marked on the edge of the box.



DRILL LOG: Two typed logs on the TC 64-515 form, Subsurface Log (Exhibits 04 and

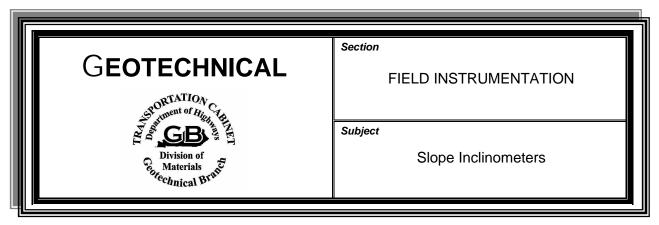
05 or 06), are required in Box 1 for each hole. One log will be completed by the driller, and the other by a qualified geologist or geotechnical

engineer, unless otherwise specified by the Geotechnical Branch.

DELIVERY: Rock cores shall be delivered to the Geotechnical Branch, Division of

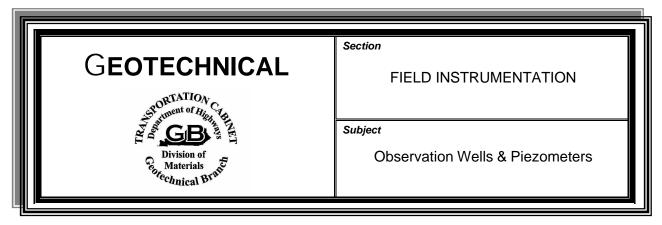
Materials, Frankfort, Kentucky, unless otherwise directed.

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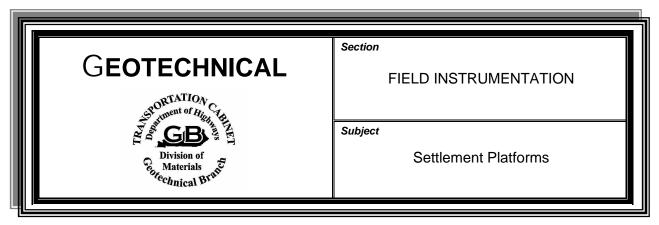
Slope inclinometers shall be installed in accordance with **AASHTO T 254**, *Installing, Monitoring, and Processing Data of the Traveling Type Slope Inclinometer.*

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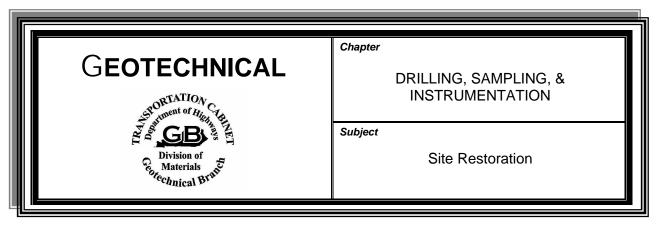
Observation wells (refer to **Exhibit 11)** and piezometers shall be installed in accordance with **KM 64-503-03**, *Measurement of Pore Pressure in Soils*.

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Settlement platforms shall be installed and monitored in accordance with **Section 216** of the current *Standard Specifications for Road and Bridge Construction*. See *Standard Drawing* **RGX–015–02**.

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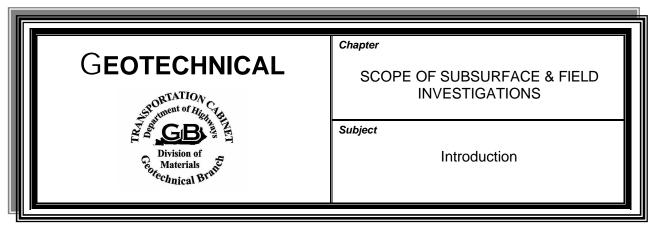


All geotechnical borings shall be backfilled in such a manner as to meet the requirements of the *Groundwater Protection Plan for the Kentucky Transportation Cabinet's Central Office Division of Materials, Part IIIB, Plan for Sealing Geotechnical Borings.* This also covers installation requirements relating to observation wells and slope inclinometer casings.

All subsurface borings shall be backfilled or covered upon their completion to prevent damage to property or injury to people or animals.

Reclamation of drill sites and dozer or track-hoe operations shall be protected from erosion by utilizing grass seed and straw. Cutoff trenches, water bars, or ditches may be required for long, steep grades of dozer or track-hoe roads to prevent excessive erosion.

2 2 2



OVERVIEW:

This chapter addresses the scope of drilling for individual projects. It presents guidelines relating to the number and locations of borings typically obtained for roadway projects, landslides, or bridges with various numbers of spans, etc. Information relating to submitting a request to have a subsurface investigation performed is covered in **Chapter GT-200.**

PLANNING STUDIES:

GT-401 discusses the scope of field investigations for planning studies.

ROADWAYS:

The following subjects explore the scope of subsurface investigations for roadways:

GT-402-1	Boring Plan
GT-402-2	Soil Profiles
GT-402-3	Rock and Soil Cuts
GT-402-4	Embankments
GT-402-5	Special Geologic Considerations
GT-402-6	Preapproved Borrow Sites

STRUCTURES:

The following subjects explore the scope of subsurface investigations for all structures, including bridges, culverts, retaining walls, and noise-barrier walls:

Preapproved Excess Material Sites

GT-403-1	All Structures	
GT-403-2	Bridges	
GT-403-3	Culverts	
GT-403-4	Retaining Walls	
GT-403-5	Noise Barrier Walls	

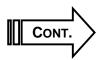
GT-402-7

INVESTIGATIONS ON MAINTENANCE

PROJECTS:

The following subjects cover the scope of investigations on maintenance projects:

GT-404-1	Preliminary Landslide Investigations
GT-404-2	Comprehensive Landslide Investigations
GT-404-3	Unstable Rock Slope Investigations



06/05

INVESTIGATIONS ON CONSTRUCTION

PROJECTS: The following subjects explore the scope of investigations on construction

projects:

GT-405-1 Landslide Investigations GT-405-2 Rock Cut Investigations

GT-405-3 Investigations of Excess Material Sites
GT-405-4 Subgrade Stabilization Investigations

GT-405-5 Field Instrumentation

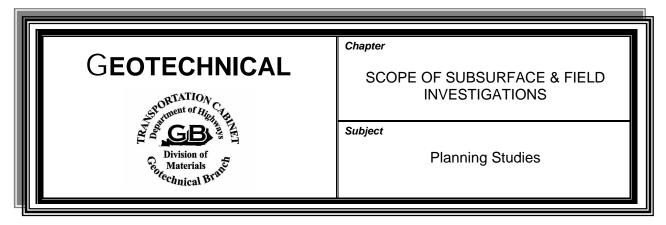
PERMITS: The following subjects explore investigations and reviews of

encroachment permits:

GT-406-1 Right-of-Way Encroachments

GT-406-2 Mining

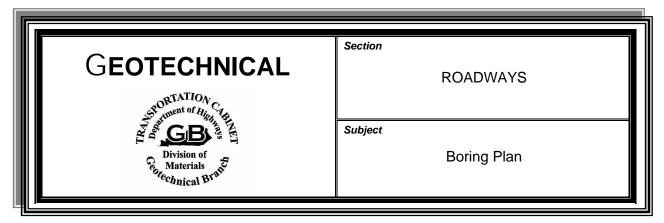
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PRELIMINARY OVERVIEWS:

Preliminary geotechnical overviews are performed on project areas or corridors for proposed roadway projects. In this preliminary stage of project development, site conditions are evaluated by field reconnaissance of surface conditions along with review of available surface and geologic mapping. Other information, such as previous geotechnical studies or investigations, may also be used to supplement the available data.

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FORMAT & CONTENT OF BORING PLAN:

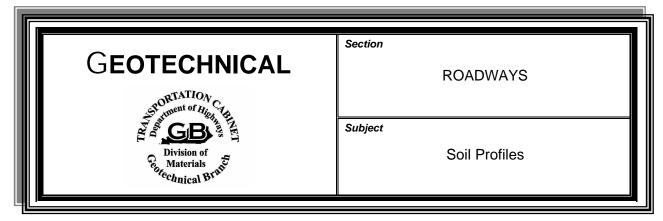
A boring plan for roadways consists of the following:

Ø 1 inch = 2,000 feet (1:24,000) scale topographic map showing the alignment with stations indicated on maximum 1,000-foot (300-meter) intervals

Beginning and ending project stations shall also be shown (refer to **Exhibit 02).**

- Ø All proposed boring locations identified by the appropriate symbol and depicted on plan or manuscript sheets
- Ø Rock core boring locations showing top and bottom elevations plotted on cross-sections and profiles
- Ø Rockline sounding locations and maximum depths plotted on crosssections
- \varnothing A tabular summary showing station, offset, and maximum depth of proposed boring

2 2 2



OVERVIEW:

All investigations necessary to adequately represent existing conditions and to furnish information for engineering recommendations shall be made. Frequencies or intervals of investigation, hereinafter specified, are to be considered typical and may be adjusted to fit the conditions for individual projects with prior approval by the Geotechnical Branch.

SOIL PROFILES:

Soil profiles are vertical sections showing the nature and sequence of the various soil horizons as developed by deposition or weathering. A soil horizon is one of the layers of the soil profile distinguished principally by its texture, color, and structure.

DISTURBED SOIL BORINGS:

Disturbed soil borings shall typically be obtained at 200- to 400-foot (60-to 122-meter) intervals. Borings typically will be offset to the ditchline in cut areas or near the toe in fill areas. Side-hill conditions with both cut and fill sections may have offset borings on both sides.

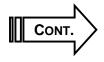
Disturbed soil borings shall typically be obtained for all ramps, frontage roads, crossroads, channel changes, etc., that are over 500 feet (150 meters) in length.

DEPTH IN CUT SECTIONS:

Disturbed soil borings in cut sections shall extend to the top of bedded material or to 5 feet (1.5 meters) below the proposed ditchline, whichever occurs first.

DEPTH IN FILL SECTIONS:

Disturbed soil borings in fill sections shall extend to the top of bedded material or to the depth equal to the maximum vertical fill thickness on the cross-section, whichever occurs first. The minimum depth shall extend 5 feet (1.5 meters) or to the top of bedded material, whichever occurs first.



UNDISTURBED SAMPLES:

Thin-walled tube samples shall be obtained in any anticipated wet areas where subgrade occurs at or near original ground. Also, thin-walled tube samples shall be obtained under the existing pavement on projects in which the old pavement is to be removed, replaced, or overlaid at approximately the same grade. These undisturbed samples shall be obtained directly below the dense grade aggregate or at the anticipated elevation of the proposed subgrade.

SAMPLE FREQUENCY:

One sample is obtained per 500-foot (150-meter) interval—minimum of five samples per project shall be obtained—alternating from one side of the roadway typical section to the other. This spacing may be increased for projects exceeding 5,000 feet (1,500 meters) in length.

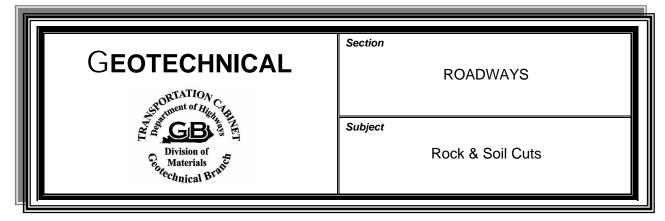
SURVEYING:

Centerline stakes with stationing are preferred; however, an alternative method is to stake individual borings for soil profile drilling. The district shall perform the surveying unless contract provisions call for the design consultant to provide the service. "Freshening up" the survey may be necessary immediately prior to drilling operations.

SUBMITTAL OF COORDINATE DATA:

The designer shall submit latitude and longitude coordinates for all holes drilled on the project. It should be noted that some holes could be moved during the drilling operations. These holes may need to be either resurveyed or possibly adjusted in the field. The designer will receive new station and offset data for field adjusted holes for calculating new coordinates.

2 2 2



OVERVIEW:

All investigations necessary to adequately represent existing conditions and to furnish information for engineering recommendations shall be made. Frequencies or intervals of investigation, hereinafter specified, are to be typical and may be adjusted to fit the conditions for individual projects with prior approval by the Geotechnical Branch.

GATHERING INFORMATION:

Cut investigations consist of rock core sampling, open-face logs, undisturbed-soil sampling, rockline soundings, and other drill data necessary to develop the cut stability sections. A sufficient number of sample and core borings shall be made to define the geologic section completely from the highest elevation to the lowest elevation in the cut for the purpose of determining a recommended cut slope configuration.

ROCKLINE SOUNDINGS:

Rockline soundings are utilized in cut sections to determine overburden depths in flat or rolling terrain. Generally, rockline soundings are not performed in mountainous terrain except in landslide areas. Typically, soundings are drilled to the top of bedded material or to 5 feet (1.5 meters) below grade at intervals of 100 feet (30 meters) along the ditchlines. Additional soundings may be required to define the rockline where conditions warrant.

CORES:

Cuts less than 30 feet (9 meters) high (measured from ditchline to groundline) and less than 500 feet (150 meters) in length normally require a single core boring. The boring is usually placed in the ditchline of the deepest part of the cut and extends to a minimum of 5 feet (1.5 meters) below the ditchline. A core boring may be drilled a maximum depth of 15 feet (4.5 meters) below the ditchline in lieu of drilling an additional core boring to cover the cut interval where steep roadway grades are encountered in mountainous or rolling terrain. Core borings may be placed on the centerline or the ditchline where the groundline is relatively flat.



CONT.

OVERLAPPING CORES:

Cuts in side-hill conditions that are greater than 30 feet (9 meters) high (measured from ditchline to groundline intercept of a 1H:1V slope) may require two or more core borings per stability section. The first core should be placed in the ditchline. If the ditchline core boring does not cover the anticipated cut interval, a second core should be placed at the top of projected 1H:1V slope or at the top of the anticipated cut slope. The second core boring should overlap the top of the ditchline core hole a minimum of 15 feet (4.5 meters).

STABILITY SECTIONS:

Cuts that exceed 500 feet (150 meters) in length will normally require more than one cut-stability section. These stability sections should be spaced no more than 500 feet (150 meters) apart. The core borings should overlap a minimum of 15 feet (4.5 meters) on the cross-section and along the profile. It may be necessary to space the stability sections closer when steep grades are encountered.

DEFINING TOP OF BEDDED MATERIAL:

Standard penetration tests at 5-foot (1.5-meter) intervals may be necessary to locate the top of bedded material whenever the top of the formation is difficult to determine. If rock is not encountered within a minimum of 5 feet (1.5 meters) above the bottom of the hole as specified in the boring plan, the rock core is to be omitted.

OBSERVATION WELLS:

The policy regarding observation wells is as follows:

- Ø When the overburden depth in the core hole exceeds 10 feet (3 meters) an undisturbed sample boring with an observation well is required.
- Ø Observation wells shall never be placed in core holes. These borings are to be drilled uphill and perpendicular to centerline a minimum of 25 feet (8 meters) away from the core hole.
- Ø The ideal offset of the cased observation well is a distance corresponding to twice the overburden depth in the core hole.
- Ø These borings shall extend to the top of bedded material or 20 feet (6 meters) below proposed ditchline, whichever is less.
- Ø An initial water table reading shall be recorded on the drill log.
- Ø Another water table reading shall be obtained no sooner than seven days after completion of the boring.
- Ø The initial water table depth, the seven day water table depth, and the dates of the readings shall be recorded on the subsurface logs.
- Ø Observation wells may be installed, where necessary, in sounding holes with prior approval from the Geotechnical Branch.

OPEN-FACE LOGS: The policy regarding open-face logs is as follows:

- Ø Open-face logging of rock exposures shall be performed in lieu of and/or as a supplement to rock coring where rock outcrops are visible.
- Ø Individual lithologic units shall be described in terms of rock type, unit thickness, and range of individual bed thickness (in feet [meters]).
- Ø Elevations of lithologic units are plotted on the cross-sections.
- Ø Direction and dip of fractures and joints should be measured and noted.
- Ø Joints and fractures should be described as continuous or discontinuous, with water staining or mineralization noted.
- Ø Spring lines, cross-bedding, channel features, etc., are also to be indicated.
- Ø Representative samples for Slake Durability Index (SDI) and Jar Slake (JS) tests may be taken from the cut section, with elevations noted on the cross-section of each sample location.

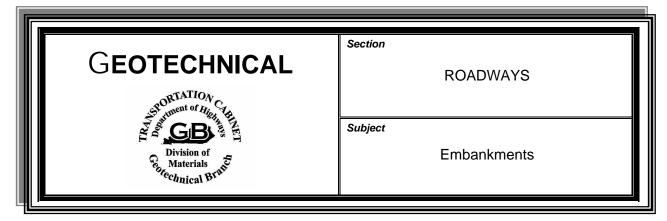
SURVEYING:

The district shall survey the core hole locations unless contract provisions call for the design consultant to provide the service. The surveyor shall mark the hole number, station, offset, and elevation on the stake and provide a list of all surveyed core holes to the Geotechnical Branch. The list shall include the above data, along with the accompanying latitude and longitude coordinates for each core hole.

SUBMITTAL OF COORDINATE DATA:

The designer shall submit latitude and longitude coordinates for all holes drilled on the project. It should be noted that some holes could be moved during the drilling operations. These holes may need to be either resurveyed or possibly adjusted in the field. The designer will receive new station and offset data for field adjusted holes for calculating new coordinates.

2 2 2



OVERVIEW:

All investigations necessary to adequately represent existing conditions and to furnish information for engineering recommendations shall be made. Frequencies or intervals of investigation, hereinafter specified, are to be considered typical and may be adjusted to fit the conditions for individual projects with prior approval by the Geotechnical Branch.

GATHERING INFORMATION:

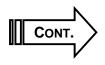
Embankment investigations consist of all soundings, disturbed borings, and undisturbed borings necessary to develop the embankment stability sections. Undisturbed sample borings shall be drilled to the top of bedded material or to a depth as otherwise specified in the boring plan. Generally, undisturbed borings should penetrate to approximately twice the anticipated embankment height unless bedded material is encountered above that depth. The depth of embankment investigation borings may be decreased to approximately the height of the embankment if very suitable bearing material, such as dense sand or gravelly soils, is encountered.

OBSERVATION WELLS:

Cased observation wells shall be installed in undisturbed sample borings that exceed 5 feet (1.5 meters) in depth. Water table readings shall be obtained no sooner than seven days after completion of the boring and recorded on the subsurface log.

STABILITY:

Embankment stability borings are generally obtained for each embankment over 20 feet (6 meters) in height (elevation from toe to grade). However, stability borings may not be needed in embankment areas in which shallow foundations (5 feet [1.5 meters] or less) are encountered. Embankments of lesser height should be investigated if unusual conditions are encountered during preliminary drilling. Typically, one cross-section shall be investigated for stability analysis from each 1,000 feet (300 meters), or fraction, of such embankment. The cross-section to be investigated shall generally consist of the highest embankment in the area represented.



UNDISTURBED SAMPLE BORINGS:

One or more undisturbed sample borings shall be made for each stability section. Normally, one boring shall be drilled near the shoulder and another at the toe of the embankment. A rockline sounding or a disturbed soil boring may be substituted for one of the undisturbed sample borings for narrow sections on flat terrain or for embankments less than 30 feet (9 meters) in height on suitable foundation soils. Additional offset borings may be necessary for wide or side-hill sections.

DISTURBED SOIL BORINGS:

Disturbed soil borings and rockline soundings used to develop embankment stability sections should extend to top of bedded material or a distance equal to twice the embankment height, whichever occurs first.

STRUCTURES:

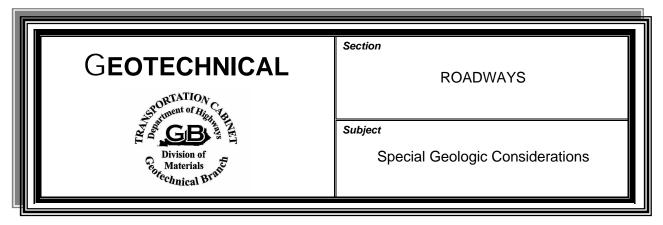
Undisturbed sample borings and/or rockline soundings shall also be drilled for embankment stability and settlement analysis for structures (bridges, culverts, walls) during the roadway investigation. Disturbed soil borings from roadway soil profile investigations shall be used as appropriate. To facilitate embankment stability and settlement analyses, borings should be drilled at the approximate locations of:

- Ø Abutments
- Ø Piers
- Ø Wingwalls
- Ø Culvert inlets/outlets
- Ø Wall faces

These borings shall also be used in developing the structure foundation recommendations when appropriate.

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CONT.



OVERVIEW:

All investigations necessary to adequately represent existing conditions and to furnish information for engineering recommendations shall be made. Frequencies or intervals of investigation, hereinafter specified, are to be considered typical and may be adjusted to fit the conditions for individual projects with prior approval by the Geotechnical Branch.

Special geologic considerations typically consist of structurally controlled problems, karst terrain, mines, and poor quality rock.

PROBLEMS RELATING TO GEOLOGIC STRUCTURE:

Structurally controlled problems may include channel deposits, slump blocks, dipping rock, faults, and joints with unfavorable orientations to the roadway. When applicable, an investigation of these problems includes the following:

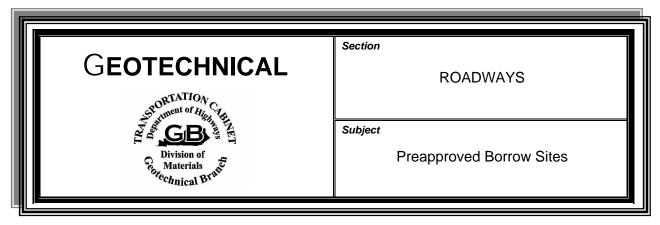
- Ø Field reconnaissance to determine the type of structurally controlled problems
- Ø Rock cores and soundings
- Ø Observation wells
- Ø Detailed open-face logs locating all joints and lithologies and identifying the structural domains
- Ø Study of any available maps or reports

KARST TERRAINS: Karst terrains include sinkholes, closed drainage basins, sinking streams, caves, and geohydrological conditions, which pose problems to roadways and related facilities. An investigation of these problems may include several field reconnaissances (during both wet and dry weather) and a study of available maps and reports to determine the geohydrological conditions. Soundings are generally used in closed drainage basins and open-throat sinkholes. In order to help define sinkhole boundaries and/or limits, rockline soundings shall be obtained around the outer edges of the sinkhole and as near as possible to any apparent opening (throat). These borings typically extend to refusal or to a depth as specified by the Geotechnical Branch. Geophysical methods may be employed as a supplemental method of information collection.

MINES:

Mine investigations are dependent on the type of mining operation (underground longwall, underground room and pillar, contour strip, mountaintop removal, auger, or pit). Field reconnaissance is required to determine the type of mining operation that was performed and existing site conditions. If available, mine production maps and mine plans are helpful in determining the extent of the mining activity and orientation in the roadway corridor. Drilling to determine the extent of surface and/or subsurface disturbances usually consists of observation wells and disturbed soil borings. Coring for underground mines is performed to determine the exact elevation of the mine, associated lithologies, the present condition of the floor and roof, and whether or not subsidence has occurred or is anticipated.

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OVERVIEW: All investigations necessary to adequately represent existing conditions

and to furnish information for engineering recommendations shall be

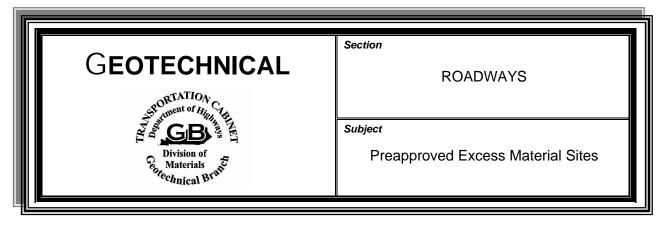
made.

POLICY: Areas that are designated borrow sites in the design phase shall be

investigated during the roadway drilling operations. All necessary borings required to properly analyze the proposed site for the classification of materials and slope configuration shall be in accordance with **GT-402-2**,

Soil Profiles, and GT-402-3, Rock and Soil Cuts.

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OVERVIEW: All investigations necessary to adequately represent existing conditions

and to furnish information for engineering recommendations shall be

made.

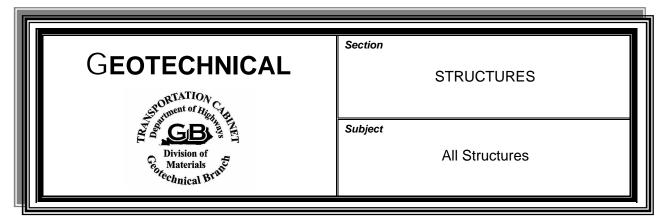
POLICY: Areas that are designated excess material sites in the design phase shall

be investigated during the roadway drilling operations. Undisturbed borings and/or soundings shall be obtained as outlined in **GT-402-4**, **Embankments**. Adequate samples shall be obtained and engineering analyses performed to determine the acceptability of the proposed excess

material site and slope configurations.

2 2 2

CONT.



OVERVIEW:

The scope of field investigation items applicable to all structures is discussed in this section. Subsequent subjects address various items relating to specific types of structures.

LAYOUT & SCOPE: Once a request to perform a geotechnical investigation is received (refer to GT-203), the Geotechnical Branch shall prepare or approve a boring plan to facilitate making geotechnical design recommendations. This plan shows the locations and types of all proposed borings. (Detailed guidelines as to type and number of borings to obtain for specific types of structures are addressed in subsequent subjects.) Borings that will essentially duplicate drilling previously performed for the roadway investigation or other phase of project development shall be deleted. Each boring will have its own unique hole number on the entire project (no duplicate numbers).

FIELD

RECONNAISSANCE: A representative of the Geotechnical Branch may visit the site to determine whether access problems (physical obstructions as opposed to denial of access by property owners) will force the relocation or elimination of some borings. District drillers and/or design personnel may participate in this meeting. Centerline of survey shall be staked prior to this meeting as requested by the Geotechnical Branch.

UTILITIES/ **PERMISSION** TO DRILL:

The driller is responsible for locating utilities and obtaining permission from the property owner. If permission to drill is denied, the drill crew supervisor will request that the district obtain property clearance.

OFFSETTING BORING LOCATIONS:

In situations where borings cannot be drilled at the staked locations, the driller may offset the hole as much as 5 feet (1.5 meters) without prior approval. It should be noted on the drill log that the boring location was moved and the revised location and revised elevation presented. The driller shall also note on the log the reason for moving the boring location. A log shall be provided for any boring hole that is deleted or not drilled. along with a reason for not drilling the boring hole. Prior approval is required to move boring locations more than 5 feet (1.5 meters).

SURVEYING:

The approved boring plan will be forwarded to the district or consultant, requesting that the boring locations be staked by a certain date. The district shall perform the surveying for structures unless contract provisions call for the design consultant to provide the surveying. The surveyor shall stake all boring locations and mark the hole number. station, offset, and surface elevation on the stakes. Hole locations using a "with skew" designation should not be used. A copy of the survey notes, including the type of datum used (sea level, crossroads [refer to **GT-203**], or assumed), shall be forwarded to the Geotechnical Branch.

SUBMITTAL OF COORDINATE DATA:

The designer shall submit latitude and longitude coordinates for all holes drilled on the project. It should be noted that some holes could be moved during the drilling operations. These holes may need to be either resurveyed or possibly adjusted in the field. The designer will receive new station and offset data for field-adjusted holes for calculating new coordinates.

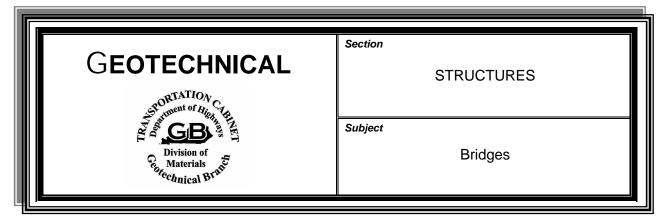
SCOUR ANALYSIS: Scour analysis is not typically required when a shallow footing on scourresistant (nonerodible) rock is anticipated. In such cases, if the drilling indicates the possibility of deep foundations, or shallow foundations on scour-prone bedrock, scour analysis is required. The Geotechnical Branch, or geotechnical consultant, shall then request this information from the district or the design consultant. The geotechnical engineer (branch or consultant) will provide D₅₀ and D₉₅ values to the designer at the time this request is made.

CBR VALUE:

The Geotechnical Branch will provide a CBR (California Bearing Ratio) value for pavement design, if requested, on small projects where a geotechnical roadway report will not be performed.

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CONT.



UNDISTURBED SAMPLES:

One undisturbed sample boring shall be drilled at each abutment and each pier. These borings shall extend to the top of bedded material or to the depth of 100 feet (30 meters), whichever is less. Undisturbed samples shall be obtained to the depth of 80 feet (24 meters). If bedded material is not encountered, augering shall continue to the depth of 100 feet (30 meters).

CORES:

Unless longer cores are required for special conditions, 10-foot (3-meter) cores are required at each abutment and pier when bedded material is encountered at less than 60 feet (18 meters). Cores shall be taken in the same boring where the undisturbed samples were obtained.

ROCKLINE SOUNDINGS:

Rockline soundings are also taken to better define the rockline. Taking one core and one rockline sounding at the opposite ends of each abutment and pier is adequate for structures 30 feet (9 meters) wide or less. Additional soundings are typically required for wider structures.

One additional sounding shall be obtained at or near the centerline for structures that have widths greater than 30 feet (9 meters). Structures greater than 50 feet (15 meters) in width shall have three soundings at each substructure element to supplement information from the core hole. These soundings are intended to facilitate making recommendations for spread footings on rock. The determination of pile lengths for endbearing piles is less critical for bridge foundation design. Therefore, in areas where the depth to bedrock is too great to allow the use of spread footings, the additional soundings can be omitted provided the rockline is thought to be relatively level (sloping less than 4H:1V along the centerline of bearing).

STEEPLY SLOPING ROCKLINE:

Additional soundings are also required in areas where the bedrock is shallow enough to allow the use of spread footings and the rockline is steeply sloping parallel to the roadway centerline. In situations where a steeply sloping rockline is anticipated, each sounding should be replaced by a pair of soundings taken along the front and back edges of the footing (10 feet [3 meters] ahead and back station from the replaced boring location, if the footing width is not known). Each core should similarly be replaced by one core and one sounding.

DRILLED-SHAFT CORES:

Drilled shaft foundations can be an alternative to driven piles or spread footings and should be considered if one or more of the following situations are present:

- Ø The ground surface at a pier location is below the 100-year flood elevation, and the depth to bedrock is more than 20 feet (6 meters), unless the results of preliminary scour analyses are available and show that less than 10 feet (3 meters) of scour is anticipated.
- Ø A pier is located in water.
- Ø Karstic processes have produced a highly irregular rock surface, and/or there is the possibility of voids beneath the rock surface.
- Ø Another foundation type would result in a cofferdam depth exceeding 20 feet (6 meters).
- Ø A proposed pier location is within 10 feet (3 meters) of a highway where a lane closure cannot be allowed, or an active railroad and another foundation alternative would result in a cofferdam depth exceeding 5 feet (1.5 meters).
- Ø A substructure unit is located in close proximity to another structure such that another foundation type would result in a cofferdam depth exceeding 10 feet (3 meters), and/or vibrations associated with piledriving cannot be tolerated.

Drilled shafts on cabinet projects are typically socketed into bedrock, and the guidelines below were developed for that situation. If drilled shafts are to be founded in soil, then special project specific considerations will be necessary.

PHASE 1 EXPLORATION:

if drilled shafts are being considered at the time the geotechnical exploration is being performed, a phase 1 drilled shaft exploration is conducted as defined below:

- Ø Obtain a 30-foot (9-meter) minimum core at the exterior of each substructure element.
- Ø If piers over 50 feet (15 meters) tall or spans longer than 150 feet (46 meters) are anticipated, obtain a 40-foot (12-meter) minimum core at the exterior of each substructure element.
- Ø Exterior is defined as the two outermost shafts along the centerline of the substructure unit. If information is available that indicates a shaft group may be used, exterior is defined as the four corner shafts in a group. If specific shaft locations are not known, locate the holes 5 feet (1.5 meters) inside the substructure limits shown on the bridge layout.

PHASE 2 EXPLORATION:

if the decision has been made to use drilled shaft foundations, a phase 2 drilled shaft exploration may be necessary if sufficient information to complete the foundation design was not obtained in a phase 1 exploration. Prior to performing a phase 2 drilled shaft exploration, the geotechnical engineer should obtain basic design information such as drilled shaft layout, anticipated shaft diameters, and axial and lateral loading information from the structural designer. A phase 2 drilled shaft exploration is defined below:

- Ø Obtain a core extending to a minimum of two shaft diameters below the anticipated shaft tip elevation at each drilled shaft location.
- Ø If the geology is consistent, it may be necessary to obtain cores only at the exterior shafts of each row or the exterior corners of each group of shafts. This will be evaluated on a project specific basis.

It is preferable to complete the drilled shaft explorations during design. However, if a phase 2 drilled shaft exploration is needed and cannot be performed prior to the completion of plans due to accessibility problems or time constraints, then the phase 2 exploration should be performed during construction. This exploration may be included in the construction contract or may be performed by the geotechnical branch or under a statewide drilling contract.

OBSERVATION WELLS:

Water-table readings shall be obtained from observation wells in selected borings at the abutments no sooner than seven days from completion of the boring. Observation wells shall not be placed in rock core borings.

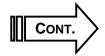
STABILITY & SETTLEMENT:

Structure borings shall also be utilized in the development of approach embankment stability sections and for settlement computations, whenever possible.

BREASTWALL ABUTMENTS:

Special requirements are applicable for bridges incorporating breastwall abutments because these walls require rock foundations at shallow depths. Borings as described above shall be obtained at the proposed abutment locations.

If rock is encountered within 20 feet (6 meters) of roadway grade, no additional drilling is required. If rock is not encountered within this interval, additional rockline soundings shall be obtained 20 to 30 feet (6 to 9 meters) behind the originally proposed abutment locations to facilitate revised design (that is, conversion from a single-span to a three-span structure).



SPECIAL CONDITIONS:

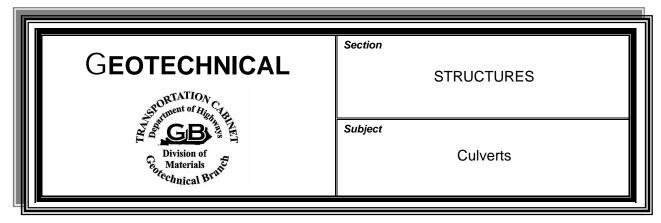
In some instances, it may not be possible to get all the requested cores and soundings. Additional cores and soundings may be required in other cases if the elevation of the rock surface is erratic. Deeper cores may be necessary due to various conditions, including the following examples:

- Ø Large foundations (piers over 50 feet [15 meters] tall, or long spans) are anticipated
- \emptyset Large boulders may be present
- Ø Rock quality is poor
- Ø The rock is karstic
- Ø Drilled shafts are anticipated

The Geotechnical Branch shall be contacted for instructions in these instances.

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CONT.



NUMBER & LOCATIONS

OF BORINGS:

The number and locations of borings for culverts are dependent upon the size and type of structure and the bedrock type. In general, the number of core borings obtained in karstic areas will be approximately double the number required for nonkarstic areas, although the total number of borings (cores plus soundings) will be the same. **Exhibit 37** is intended to be used as a general guideline in determining the number and spacing of borings to be obtained for box or arch culverts. Borings shall be obtained along the culvert centerline for single-barrel box culverts 8 feet (2 meters) or less in width. Borings shall be located along each bearing line for culverts more than 8 feet (2 meters) wide and for multibarrel box culverts.

ROCK CORES:

Rock cores designated on the boring layout may be eliminated if the rock surface is more than 5 feet (1.5 meters) below flowline. If necessary, rock cores, shall extend to 5 feet (1.5 meters) below flowline; however, a minimum of 5 feet (1.5 meters) of core shall be obtained.

SAMPLES FOR ALLOWABLE BEARING OF WINGWALLS:

Continuous undisturbed samples shall be obtained from one boring at each end of box culverts from flowline to 6 feet (2 meters) below flowline or to the top of bedded material, whichever is shallower. Rockline soundings shall extend to 5 feet (1.5 meters) below design flowline or to the top of bedded material, whichever is shallower. Borings from roadway design (embankments and soil profile) shall be incorporated into the culvert boring layout whenever possible.

SAMPLES FOR STABILITY & SETTLEMENT ANALYSES:

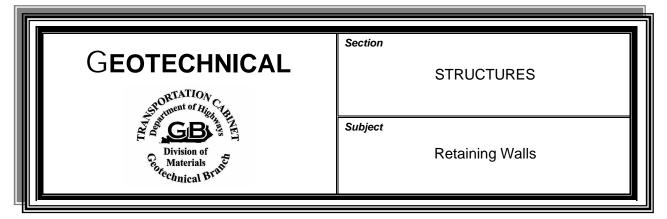
An undisturbed-sample boring under the highest part of the fill is required if the fill is 20 feet (6 meters) or more in height. Samples shall be obtained at 5-foot (1.5-meter) intervals to twice the embankment height or to the top of bedded material, whichever is shallower. This boring and a rockline sounding(s) shall be obtained to allow an evaluation of settlement and slope stability.

STRUCTURES—Culverts GT-403-3

PIPE CULVERTS:

The roadway designer may request subsurface investigations for pipe culverts whenever the fill height at the pipe location, the depth of foundation soils, and the size of pipe are sufficient to indicate possible development of settlement or stability problems. If the Geotechnical Branch deems a geotechnical investigation for a pipe culvert necessary, drilling shall be the same as for small box culverts.

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STANDARD GRAVITY

WALLS:

Standard gravity walls may be constructed at locations requiring small walls, less than 6 feet (2 meters) in height, which meet the requirements of Standard Drawing RGX-002 "Retaining Wall, Gravity Type, Non-Reinforced." Standard gravity walls less than 6 feet (2 meters) in height do not require site-specific designs, and no subsurface investigation is required for these structures. Gravity walls with heights in excess of 6 feet (2 meters) will be evaluated on a case-by-case basis to determine if a site-specific design and a subsurface investigation is needed.

ALL OTHER WALLS:

All other walls, including cantilever, mechanically stabilized earth (MSE), tieback, and soil nail walls, do require site-specific designs.

ROCKLINE SOUNDINGS:

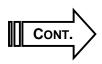
Rockline soundings shall be obtained along the wall face at 50-foot (15-meter) intervals of retaining wall length and at a distance of 70 percent of the wall height (0.7H) behind the wall at 100-foot (30-meter) intervals. The borings behind the wall will indicate whether the rockline is rising from the wall face. This information can be used to facilitate stability analysis and to ensure that the design does not require rock excavation to construct the wall.

UNDISTURBED SAMPLES

Undisturbed borings shall be obtained at 100 to 300-foot (30 to 100-meter) intervals. The undisturbed borings shall extend to twice the wall height below the base of the footing or to the top of bedded material, whichever is less.

CORES:

Core to 5 feet (1.5 meters) below the proposed footing elevation (5 feet [1.5 meters] minimum) at 100 to 150-foot (30 to 45-meter) intervals if bedded material is encountered 5 feet (1.5 meters) below footing elevation or higher. Greater core intervals shall be used for projects where core information is available from nearby structures. Closer core spacing may be required in karst terrain.



OBSERVATION

WELLS: An observation well shall be installed if the water table has not been

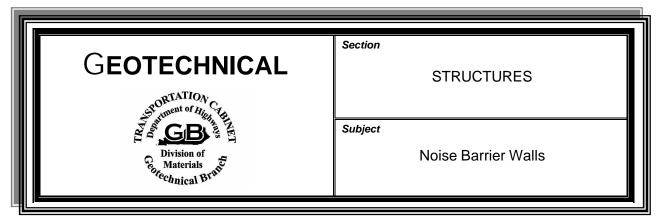
established from previous drilling.

USE OF PREVIOUSLY OBTAINED BORINGS:

Borings from roadway design (embankments and soil profile) and other structures in the area shall be incorporated into the layout of the retaining

wall boring plan whenever possible.

2 2 2



OVERVIEW: Noise barrier walls require site-specific foundation designs.

ROCKLINE SOUNDINGS:

The following guidelines are applicable to the development of an investigation plan:

- Ø Rockline soundings shall be obtained along the wall face at 100-foot (30-meter) intervals of wall length.
- Ø The cutoff depth for a sounding where no rock is encountered is about 40 feet (12 meters).
- Ø In areas where it is likely that no bedrock will be encountered within 40 feet (12 meters), soundings are not needed.

UNDISTURBED BORINGS:

Undisturbed borings shall be obtained at 300-foot (90-meter) intervals. The undisturbed borings shall extend to 50 feet (15 meters) or to the top of bedded material, whichever is less.

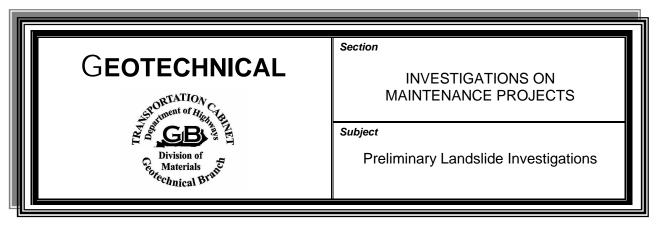
CORES:

If bedrock is encountered within 40 feet (12 meters), obtain a 5-foot (1.5-meter) core.

USE OF PREVIOUSLY OBTAINED BORINGS:

Borings from roadway design (embankments and soil profile) and other structures in the area shall be incorporated into the wall boring layout whenever possible.

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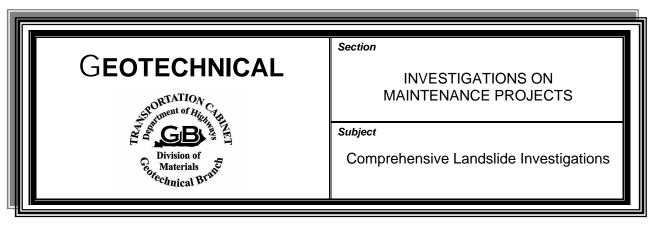


A preliminary field inspection shall be made and, if necessary, preliminary drilling performed. A preliminary landslide investigation shall determine whether a:

- Ø Simple solution exists, such as drilled-in railroad rails or revised drainage, etc.
- Ø Comprehensive investigation is required

Preliminary landslide investigations typically include rockline soundings, observation wells, and rock cores. Representatives from the district and the appropriate divisions shall be invited to attend the field inspection. Boring plans shall be approved by the Geotechnical Branch prior to beginning the fieldwork.

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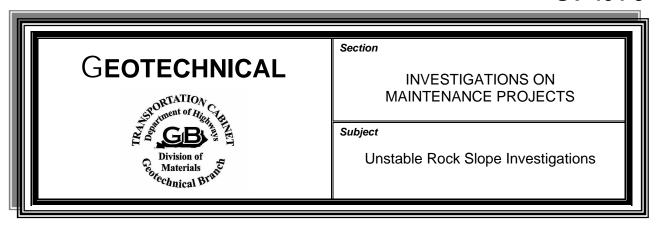


The following site information may be necessary for a comprehensive landslide investigation:

- Ø Cross-sections showing all visible scarps, toe bulges, and notable topographic features should be taken every 25 feet (8 meters) unless otherwise requested.
- Ø A plan sheet showing visible scarps, toe bulges, all known utilities, property owners, and prominent landmarks should be developed.
- Ø Where possible, stations shall be referenced to permanent landmarks and roadway mile markers for future identification.
- Ø Disturbed and/or undisturbed samples shall be taken in the failure area and in areas requiring stability analyses for the slide correction. Major soil types shall be identified and any apparent "weak" materials shall be noted.
- Ø The rockline shall be profiled, and rock cores should be taken where applicable.
- Ø Slope inclinometers and observation wells may be installed where information is necessary for project correction.
- Ø After completion of the drilling operations, the district performs the surveying to determine boring locations unless contract provisions call for a consultant to provide this service.
- Ø The designer shall submit latitude and longitude coordinates for all holes drilled on the project. It should be noted that some holes could be moved during the drilling operations. These holes may need to be either resurveyed or possibly adjusted in the field. The designer will receive new station and offset data for field adjusted holes for calculating new coordinates.

The Geotechnical Branch shall approve boring plans prior to beginning the drilling.

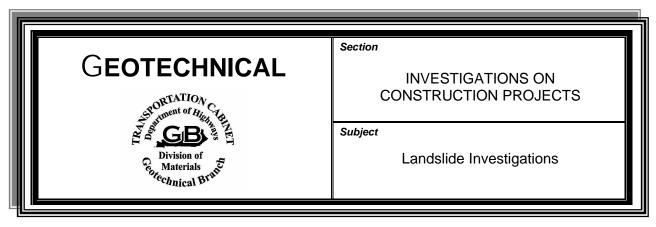
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The preliminary field inspection will determine whether a simple solution exists or a detailed investigation is required. If a detailed investigation is required, the district is responsible for providing plans and cross-sections, staking core hole locations, and obtaining permission to drill on private property. The following site information shall be obtained for a detailed investigation:

- Ø A survey of the failure area, including manuscripts, cross-sections, plan sheets, and maintenance records, shall be made. These drawings shall depict the roadway, top of cut, any breaks or failures, right of way, property owners, and utilities.
- Ø All lithologies, structural discontinuities, wedges, blocks, and areas of instability shall be mapped on an oblique photomosaic of the cut face when structural domains cannot be completely interpreted using cross-sections.
- Ø Rock cores are to be used to supplement open-face logs and identify conditions not apparent from mapping (mines, deep overburden above the cut, or locations where reworking of the slope will expose previously covered terrain).

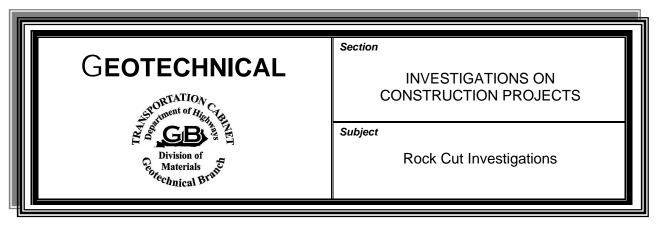
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A field inspection shall be made to determine what type of geotechnical investigation is necessary. Prior to beginning any investigation, the Geotechnical Branch shall approve scope of work and boring plans.

Borings shall extend to bedded material or to an elevation below the anticipated failure surface. The district may be requested to obtain cross-sections prior to drilling operations. Locations and surface elevations will be obtained after the holes are located or drilled. Slope inclinometers may be required to determine depths of failure surfaces. Cores, undisturbed samples, and observation wells may be required. Additional water level readings are recommended to determine any change in groundwater elevation. Stability analysis may be necessary to determine the most economical solution.

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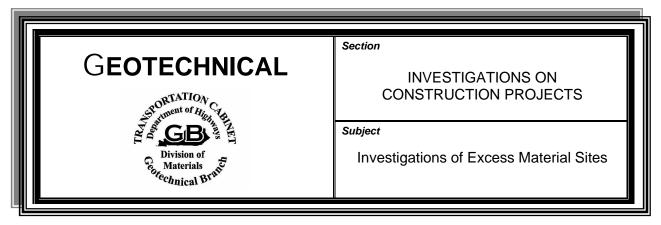


Rock cuts made during construction by blasting are intended to produce a specific template as specified in the roadway plans. Numerous characteristics may all affect how the rock will respond to blasting. Characteristics include:

- Ø Faulting
- Ø Joint frequency and joint spacing
- Ø Localized or extensive fracturing of the rock
- Ø Various other conditions

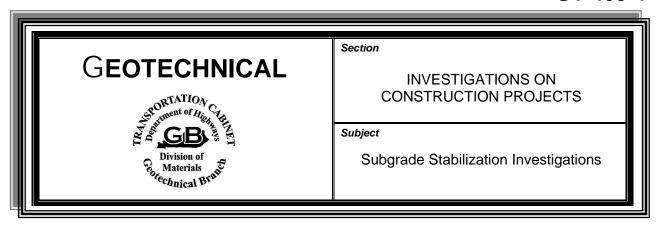
In design, an attempt is made to determine a slope configuration, which can be realistically constructed. However, after blasting, some rock cuts may be determined unsafe. Measures to correct deficiencies vary too greatly to attempt to provide a set of generic directions. Each condition must be evaluated independently, and a correction that takes into account site-specific conditions must be developed.

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The most critical section of an excess material site shall be investigated for slope stability. Additional stability sections may be necessary due to topography of the area, embankment height, and foundation conditions. Rockline soundings, rock cores, and/or undisturbed sample borings shall be obtained along the section typically at 100-foot (30-meter) intervals. This material may need to be sampled and tested to determine its strength parameters. Prior to beginning any investigation, the Geotechnical Branch shall approve the scope of work and boring plans.

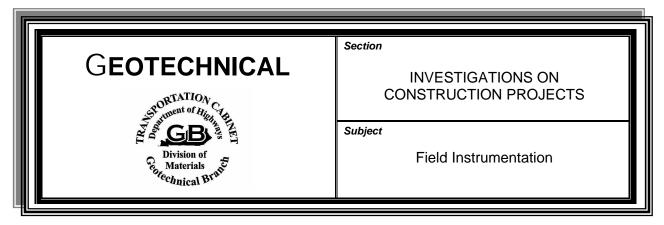
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The extent of the field investigation for unstable subgrade may vary depending on the magnitude of the problem. As necessary, tests using a hand-operated dynamic cone penetrometer shall be performed (in accordance with the manufacturer's procedure), or thin-walled tube samples shall be obtained to determine the undrained shear strength of the soil. Soil classifications shall be obtained on the tested material.

Pavement and subbase (DGA, rock roadbed, etc.) thicknesses for projects involving overlaying existing subgrade shall be obtained. These procedures shall be completed along with sampling of the existing subgrade.

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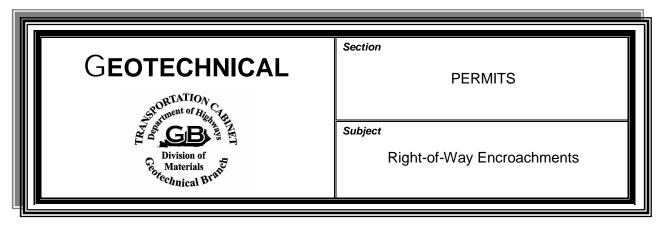


INSTALLING & READING FIELD

INSTRUMENTATION: The Geotechnical Branch is responsible for determining the locations and depths of all field instrumentation to be installed. Locations may need to be changed from those indicated on the plans due to construction constraints.

> The Project Engineer is responsible for reading the instrumentation upon request by the Geotechnical Branch. Construction shall be halted and the Geotechnical Branch notified immediately if any instrumentation is damaged.

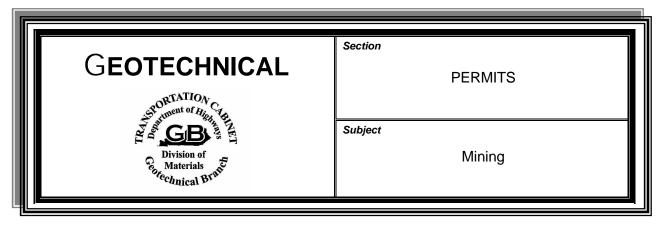
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The reviews for right-of-way encroachment permits may consist of:

- Ø Site inspections
- Ø Subsurface investigation
- Ø Laboratory tests
- Ø Research of available subsurface data for the surrounding area

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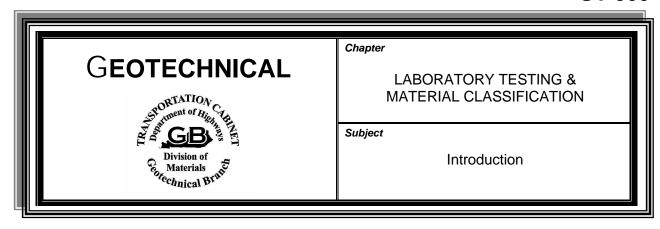


The reviews of mining permits may consist of:

- Ø Site visits
- Ø Additional core drilling
- Ø Rock-mechanics tests
- Ø Research of available subsidence records
- Ø Related geological data for the area

A review of other underground crossings with similar geologic conditions may be studied to determine whether the proposed encroachment adversely affects the highway. A review of mine maps is invaluable in determining multiple seam mining conditions or potential subsidence problems for the area. The controlling factors for stability are structural discontinuities such as faults, joints, and fractures. All information on local and regional geological features is utilized. Generally accepted subsidence factors for the different coal basins are utilized to determine the magnitude of potential subsidence. Average draw angles are used to determine safe distances that mining operations shall maintain in order to protect roadway facilities.

2 2 2



OVERVIEW:

Laboratory testing and classification of soil and rock samples are important elements in geotechnical engineering. Testing, however, can be expensive and time consuming. The complexity of testing required for a particular project may range from a simple moisture-content determination to specialized strength-testing. Geotechnical engineering experience is needed to determine certain considerations regarding laboratory testing, such as when, how much, and what type. The project manager must schedule or review all testing requests before implementation so as to optimize testing, particularly strength and consolidation testing. Subjects explored in this chapter are as follows:

SOIL SAMPLE PREPARATION:

GT-501 discusses sample preparation of disturbed soils and of

undisturbed soils.

STANDARD TEST METHODS FOR

SOILS: GT-502 explores testing procedures and types of tests for soils.

CLASSIFICATION

OF SOILS: GT-503 states the policy for classifying soils.

STANDARD TEST METHODS FOR

ROCKS: GT-504 explores three standard methods for testing rocks.

ROCK TYPES: GT-505 discusses three types of rocks.

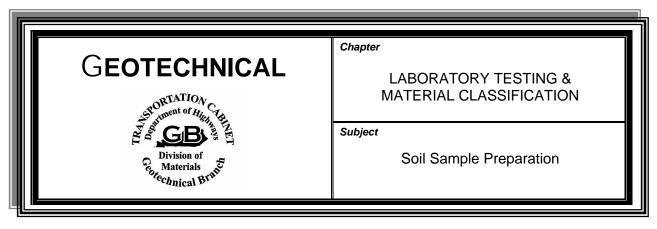
TYPICAL TESTING

FREQUENCIES: The following subjects explore testing frequencies of soils and rocks.

GT-506-1 Disturbed Soil Samples
GT-506-2 Undisturbed Soil Samples

GT-506-3 Rock Samples

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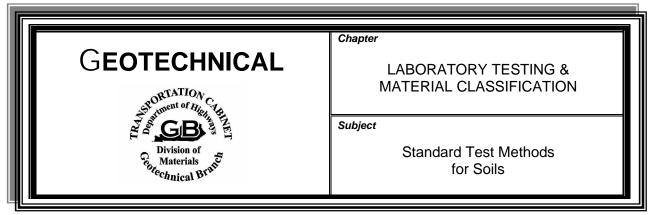
DISTURBED SOIL SAMPLES:

Preparation of samples received from the field for mechanical analysis, physical tests, moisture/density relationship tests, and other tests shall be prepared in accordance with **AASHTO T 87**, "Dry Preparation of Disturbed Soil and Soil Aggregate Samples for Test."

UNDISTURBED SOIL SAMPLES:

Extruded thin-walled tube samples and Standard Penetration Test (SPT) sample jars shall be classified and recorded on the TC 64-531 form, *Thin-Walled Tube and SPT Sample Log* (Exhibits 12 and 13). Pocket penetrometer or Torvane tests shall be performed on tube samples, as appropriate, and the results recorded on the request form. Representative samples shall be waxed or otherwise preserved to prevent loss of moisture. A copy of the request form shall be forwarded to the engineer for the purpose of assigning appropriate laboratory tests.

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OVERVIEW:

Many engineering tests that the Department of Highways performs on soil and rock samples follow the procedures of the American Association of State Highway and Transportation Officials (AASHTO). In other instances the department requires modification of the AASHTO procedures, or tests not addressed by AASHTO. The Division of Materials has produced the companion manual *Kentucky Methods* (KM [not reproduced herein]), which presents specifications for the modified testing procedures.

REQUIRED TESTING

PROCEDURES:

The table on the following page shows the required testing procedures applicable to soil samples:

- Ø Where only an AASHTO standard is designated, the AASHTO procedure is followed in full.
- Ø Where both KM and AASHTO standards are designated, the KM procedure is required, but this procedure represents a relatively minor modification of the AASHTO procedure.
- Ø Where only the KM standard is designated, either the modification is very significant or there is no AASHTO procedure relating to this test.



REQUIRED TESTING PROCEDURES (cont.):

TEST PROCEDURE	APPLICABLE STANDARDS	
	AASHTO*	KM**
DISTURBED SOIL TESTS		
Wash and sieve analysis	***	
Dry preparation of disturbed soil samples	T 87	
Particle size analysis of soils	T 88	64-519
Determining the liquid limit of soils	T 89	
Determining the plastic limit and plasticity index of soil	T 90	
Moisture-density relations of soils using a 5.5 lb (2.5 kg) rammer and a 12 in. (305 mm) drop	T 99	64-511
Specific gravity of soils	T 100	
Laboratory determination of moisture content of soils	T 265	
The California Bearing Ratio of laboratory compacted soils and soil aggregate mixtures		64-501
Subgrade chemical stabilization		64-520
UNDISTURBED SOIL TESTS		
Unconfined compressive strength of cohesive soil	T 208	64-522
One-dimensional consolidation properties of soils	T 216	
Unconsolidated, undrained compressive strength of cohesive soils in triaxial compression	T 296	64-521
Consolidated, undrained triaxial compression test on cohesive soil	T 297	64-502
*AASHTO—American Association of State Highway and Transportation Officials **KM—Kentucky Methods ***Performed according to ASTM D 1140		

The following pages provide brief descriptions of the tests.



CONT.

WASH & SIEVE

ANALYSIS: The wash and sieve analysis is used to determine the amount of material

finer than the number $200~(75\mu m)$ sieve. The material remaining on the number $200~(75~\mu m)$ sieve shall be passed over a sieve stack, as appropriate, to provide better knowledge of the particle size distribution.

This test shall be in accordance with ASTM D 1140.

PARTICLE SIZE

ANALYSIS: Particle size analysis is used in the classification of soils and includes sieve,

hydrometer, and wash gradation tests. These tests shall be performed in

accordance with KM 64-519.

ATTERBERG

LIMITS: Atterberg limits are commonly used for classification of soils. These tests

shall be performed in accordance with AASHTO T 89 and T 90.

MOISTURE/

DENSITY TEST: The moisture/density or "Proctor" test is used to determine the

relationship between water content and dry density for a given

compactive effort. This test shall be in accordance with KM 64-511.

SPECIFIC

GRAVITY TEST: Specific gravity is used to compute the void ratio when unit weight and

water content are known. This test shall be in accordance with AASHTO T

100.

MOISTURE CONTENT

DETERMINATION: Laboratory determination of moisture content of soils is a routine test to

measure the amount of water present in a quantity of soil in terms of dry

soil weight. This test shall be in accordance with AASHTO T 265.

CALIFORNIA

BEARING RATIO: The California Bearing Ratio (CBR) test is used as a means of

determining the properties of a soil for use in designing pavement

structures. This test shall be in accordance with KM 64-501.

SUBGRADE STABILIZATION

TESTS: The subgrade stabilization tests using chemicals are performed to

determine the type of chemical that will be added to the soil subgrade. The percentage of chemical to be added to soil is 6 percent. A standard Proctor test will be run on the chemical soil mixture to determine the optimum moisture and maximum dry density of the chemically stabilized

soil. These tests shall be in accordance with KM 64-520.

UNCONFINED COMPRESSION

TEST: The unconfined compression test is typically used to evaluate the undrained

shear strength (total stress) of cohesive soils. This test shall be in accordance with **KM 64-522**. Pocket Penetrometer and/or Torvane tests shall be performed on each sample prior to testing and recorded on the data sheets. Torvane tests shall indicate the size of the vane used. The Pocket Penetrometer and/or Torvane tests shall be performed on a portion of the

sample that will be removed during the sample trimming process.

ONE-DIMENSIONAL CONSOLIDATION TEST:

The results of the consolidation test are used to estimate the magnitude and time rate of consolidation settlement of cohesive soils. This test shall be in accordance with **AASHTO T 216.**

UNCONSOLIDATED-UNDRAINED TOTAL STRESS TRIAXIAL

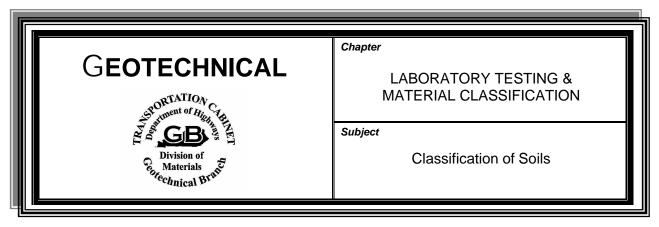
TEST:

The unconsolidated-undrained triaxial test is used to evaluate the undrained shear strength (total stress) of cohesive soils. It is typically used for samples with blocky structure, below the water table, fissures, high silt contents, silt seams, sand seams, or other defects. It may also be used for samples where in-situ confining pressures are relatively large (that is, below 20 feet [6 meters] depth) or for samples obtained below the water table. Confining pressure applied to a sample is typically equal to the approximate in-situ effective overburden pressure. This test shall be in accordance with **KM 64-521**. Pocket Penetrometer and/or Torvane tests shall be performed on each sample prior to testing and recorded on data sheets. Torvane tests shall indicate the size of the vane used. The Pocket Penetrometer and/or Torvane tests shall be performed on a portion of the sample that will be removed during the sample trimming process.

CONSOLIDATED-UNDRAINED TRIAXIAL TEST WITH PORE PRESSURE MEASUREMENT: Th

The consolidated-undrained triaxial test with pore pressure measurement is typically used to determine the effective shear strength of a soil. This test shall be in accordance with **KM 64-502**. Pocket Penetrometer and/or Torvane tests shall be performed on each sample prior to testing and recorded on the data sheets. Torvane tests shall indicate the size of the vane used. The Pocket Penetrometer and/or Torvane tests shall be performed on a portion of the sample that will be removed during the sample trimming process.

2 2 2



POLICY:

Soils shall be classified in accordance with **AASHTO* M 145,** The Classification of Soils and Soil-Aggregate Mixtures for Highway Construction Purposes, and **ASTM** D 2487,** Standard Test Method for Classification of Soils for Engineering Purposes, commonly referred to as the Unified Soil Classification System.

*AASHTO—American Association of State Highway and Transportation Officials

**ASTM—American Society for Testing and Materials

2 2 2



Chapter

LABORATORY TESTING & MATERIAL CLASSIFICATION

Subject

Standard Test Methods for Rocks

SLAKE DURABILITY INDEX TEST:

The Slake Durability Index (SDI) test is used to classify shale and other sedimentary rocks according to durability. The test shall be performed on samples of shale and may be used on friable sandstone where there is a question of durability. The test shall be performed in accordance with **KM 64-513.**

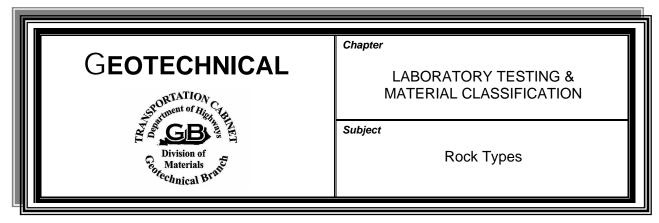
JAR SLAKE

TEST: The Jar Slake (JS) test is used to supplement the SDI test. The test shall be performed in accordance with **KM 64-514.**

UNCONFINED COMPRESSION TEST:

The unconfined compression test is a standard method for testing rock cores. The test is used to evaluate the compressive strength of rock. The test shall be performed in accordance with **KM 64-523.**

2 2 2



OVERVIEW:

Sedimentary rock classification is based upon physical and chemical properties. Several geologic rock types may have the same properties and, thus, are grouped together. It should be understood that the terminology presented here might vary from other commonly used classification schemes. Included in each grouping is a list of generally recognized equivalents.

LIMESTONE:

Limestone is bedded sedimentary rock consisting chiefly of carbonates, including dolomites and dolostones. Limestones containing notable proportions of shale may be noted as argillaceous.

SANDSTONE:

A cemented or otherwise compacted detrital sedimentary rock composed primarily of quartz grains larger than .075 millimeters in diameter, including conglomerates. Sandstone should be described as durable or nondurable (friable) for engineering purposes.

SHALE:

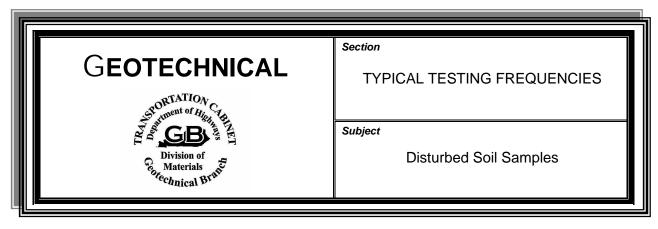
Shale is a cemented or noncemented sedimentary deposit of various chemical compositions in which the constituent particles are smaller than .075 millimeters in diameter and include siltstone, claystone, and mudstone.

Shale is classified according to Slake Durability Index (SDI) results; however, sedimentary-shale deposits are frequently interbedded with thin sections of carbonates or arenaceous (sandy) partings that can produce distorted SDI values. Jar Slake tests are typically performed to provide additional information about rock disintegration to compare with SDI test results. SDI test results in conjunction with Jar Slake test results must be considered when classifying shale and preparing recommendations.

Results of slaking tests will be used to classify shale as durable (SDI \geq 95) or nondurable (SDI < 95). Nondurable shale will be subdivided into classes for design purposes only. Classification of shale and typical correlation with Jar Slake test results are in the table below:

CLASSIFICATION	SDI RANGE	SLAKE CATEGORY
Durable	<u>≥</u> 95	6
Nondurable Class I Class II Class III	80 to 94 50 to 79 ≤ 49	4 or 5 3 or 4 1 or 2

2 2 2



OVERVIEW: The following are recommended for laboratory testing of disturbed soil

samples for geotechnical purposes. These tests and frequencies do not

preclude engineering judgment.

TESTS ON ALL BAG SAMPLES FROM FILL SECTIONS:

The following laboratory tests shall be performed on bag samples from fill

sections:

Ø Specific Gravity Test

Ø Particle Size Analysis

Ø Atterberg Limits

Ø Natural Moisture Content (on jar samples only)

ADDITIONAL TESTS ON BAG SAMPLES FROM CUT

SECTIONS:

The following laboratory tests, in addition to the tests listed above for bag samples from fill sections, shall be performed on bag samples from cut

sections:

Ø Moisture/Density Test

Ø CBR

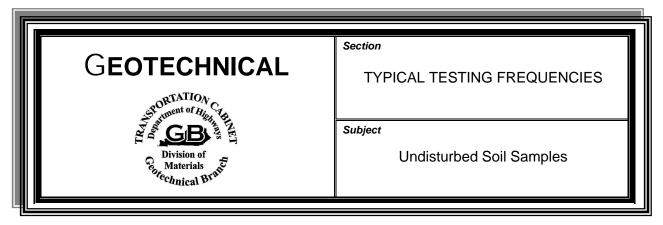
FILL SECTIONS OF BORROW PROJECTS:

If the project is anticipated to be borrow, bag samples from fill sections may need to be tested, with prior approval of the Geotechnical Branch, as

if they were bag samples representing soils from cut sections.

Bag samples shall be classified as outlined in **GT-503**, **Classification of Soils**.

2 2 2



OVERVIEW:

The following are recommended for laboratory testing of undisturbed soil samples for geotechnical purposes. These tests and frequencies do not preclude engineering judgment.

UNDISTURBED SOIL SAMPLES:

These tests and frequencies are in regard to samples obtained from Standard Penetration Tests (SPT) and thin-walled tubes. In cases where either there is a scarcity of samples or there is a quantity of apparently identical tube samples, representative samples shall be chosen for testing.

LABORATORY
TESTING
ON SPT SAMPLE

ON SPT SAMPLES: Testing for Standard Penetration samples:

- Ø Wash and Sieve Gradation Tests
- Ø Soil Classification Tests
 - Specific Gravity Test
 - Particle Size Analysis
 - Atterberg Limits

Samples obtained by SPT shall be classified in accordance with **GT-503**, **Classification of Soils**. In some cases a single sample may not provide sufficient material to perform a complete classification of the soil; however, samples from different depths may be combined, when appropriate, to provide adequate quantities of material for testing. Samples shall be tested by performing wash and sieve gradation tests when sufficient quantities of soil are not available or cannot be combined to provide adequate amounts of material for complete classification testing.



LABORATORY

TESTING ON THIN-WALLED

TUBE SAMPLES: Thin-Walled Tube Samples:

- Ø Soil Classification Tests
 - ♦ Specific Gravity Test
 - ♦ Particle Size Analysis Test
 - ♦ Atterberg Limits Test
- Ø Moisture Content Test
- Ø Unconfined Compression Test
- Ø Unconsolidated-Undrained Triaxial Test
- Triaxial Test (consolidated-undrained with pore-pressure measurements)
- Ø Consolidation Test

CLASSIFICATION & MOISTURE CONTENT TESTS:

Classification and moisture content tests shall be performed on each thinwalled tube sample. Normally, only one natural moisture test needs to be performed on sample trimmings from each thin-walled tube unless significant material changes are noticed within the tube.

TESTS FOR SHORT-TERM ANALYSES:

Unconfined compression or unconsolidated-undrained triaxial tests shall be performed for short-term analyses. The unconsolidated-undrained triaxial method is typically performed on soils with low cohesion (high silt and low clay content), blocky structure, samples obtained from depths greater than 20 feet (6 meters) and/or samples obtained below the water table. Normally one test per tube sample is sufficient unless shallow, variable soils are encountered.

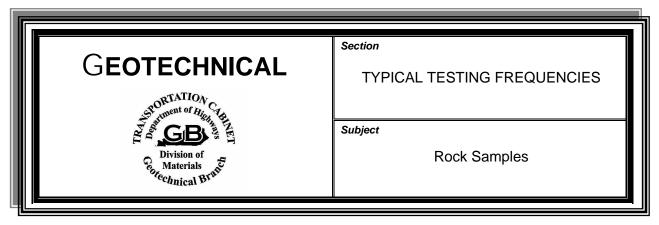
TESTS FOR LONG-TERM ANALYSES:

Unconfined compression or unconsolidated-undrained triaxial tests shall be performed, saving adequate samples (if required) for triaxial and consolidation tests. Consolidated-undrained triaxial tests with porepressure measurements or drained triaxial tests with pore pressure measurements or drained triaxial tests may be performed for long-term analyses. Representative unconfined compression and triaxial tests shall be performed for each different soil type or horizon when required.

CONSOLIDATION TEST:

One-dimensional consolidation tests shall be performed for all bridge approaches greater than 20 feet (6 meters) in height unless the foundation is shallow or granular and for other embankment situations where controlled loading is deemed necessary. A minimum of one consolidation test per soil type per situation shall be performed. Soil horizons exceeding 20 feet (6 meters) in thickness may require more than one test.

2 2 2



OVERVIEW: The following are recommended for laboratory testing of rock samples for

geotechnical purposes. These tests and frequencies do not preclude

engineering judgment.

ROCK SAMPLES: These tests shall be performed on rock cores that contain a significant

quantity of shale and/or friable sandstone.

Ø Jar Slake (JS)

Ø Slake Durability Index (SDI)

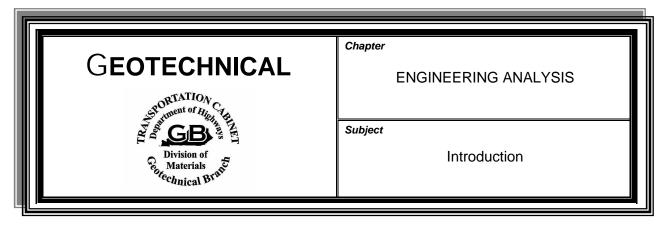
TYPICAL TESTING FREQUENCY:

Typical testing frequency in rock cut sections shall be one test for each 5 feet (1.5 meters) in shale or one test for each 10 feet (3 meters) of friable sandstone. These tests shall also be performed on the interval just below the footing elevation for structures on which spread footings are anticipated. Jar Slake tests need not be performed on friable sandstone.

UNCONFINED-COMPRESSION TEST:

Unconfined compression tests on rock shall be performed when needed for the design of drilled shafts in rock. A typical testing frequency is approximately one sample per 10-foot (3-meter) core run, subject to the availability of suitable samples and/or the judgment of the project engineer or geologist.

2 2 2



OVERVIEW:

This chapter provides guidelines for performing engineering analyses. More than one widely accepted method may exist for some types of analyses. A preferred method may be described and/or referenced. Other methods may be appropriate in some instances with prior approval by the Geotechnical Branch.

SLOPE STABILITY:

The following subjects present guidelines relating to the evaluation of the stability of earth slopes:

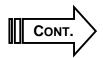
GT-601-1	Slope Stability Analysis
GT-601-2	Strength Parameters
GT-601-3	Target Safety Factors
GT-601-4	Cut Slopes in Soil
GT-601-5	Embankments, Bridge Approach Slopes, & Excess
	Material Sites
GT-601-6	Landslides
GT-601-7	Controlled Loading
GT-601-8	Ground Improvement
GT-601-9	Groundwater

BEARING CAPACITY FOR SHALLOW

FOUNDATIONS:

The following subjects discuss guidelines relating to bearing-capacity considerations for shallow foundation design:

GT-602-1	Use of Spread Footings on Soil
GT-602-2	Bearing Capacity on Soil
GT-602-3	Granular Replacement
GT-602-4	Restrictions for Spread Footings on Soil
GT-602-5	Bearing Capacity on Rock



SETTLEMENT: The following subjects provide guidelines for performing settlement

analysis:

GT-603-1 Overview

GT-603-2 Differential Settlement

GT-603-3 Controlled Loading (Staged Construction)

GT-603-4 Accelerating Consolidation Rates
GT-603-5 Reducing Settlement Magnitudes

RETAINING STRUCTURES & REINFORCED SOIL SLOPES:

The following subjects discuss the use of retaining structures and reinforced soil slopes and references some appropriate methods of analysis:

GT-604-1 Overview

GT-604-2 Gravity, Cantilever, & MSE Retaining Walls

GT-604-3 Tieback & Soil Nail Retaining Walls
GT-604-4 Railroad Rail Retaining Structures

GT-604-5 Reinforced Soil Slopes

PILE & DRILLED SHAFT DESIGN:

The following subjects explain various considerations relating to the design of deep foundations (piles and drilled shafts):

GT-605-1	Overview
GT-605-2	Tip Elevations of Point Bearing Piles
GT-605-3	Static Capacity of Friction Piles
GT-605-4	Pile Dynamic Analysis & Constructability Considerations
GT-605-5	Axial Capacity of Drilled Shafts
GT-605-6	Evaluating Resistance to Lateral Loads

GT-605-7 Pull-Out Resistance

or out of the sistance

GT-605-8 Negative Skin Friction (Dragdown)

GT-605-9 Settlement of Friction Piles

GT-605-10 Lateral Squeeze GT-605-11 Load Testing

SCOUR

CONSIDERATIONS: The following subjects discuss design considerations intended to offset the negative effects of severe scour:

the negative effects of severe scour.

GT-606-1 Scour of Soil Foundations

GT-606-2 Scour of Bedrock

SUBGRADES: The following subjects discuss the California Bearing Ratio (CBR), as well

as chemical and mechanical stabilization of subgrades:

GT-607-1 CBR Design Values

GT-607-2 Chemical Stabilization of Subgrades **GT-607-3** Mechanical Stabilization of Subgrades



CUT SLOPES IN ROCK:

The following subjects present guidelines for providing sufficient flexibility to allow the design of slopes in a wide variety of rock formations:

GT-608-1	General Guidelines		
GT-608-2	Rock Cut Slope Configurations		
GT-608-3	Intermediate & Overburden Bench Widths		
GT-608-4	Serrated Slopes		
GT-608-5	Roadside Ditch Bench		
GT-608-6	Slope Design without Intermediate Benches & with		
	Catchment Areas		
GT-608-7	Summary of Rock Quantities		

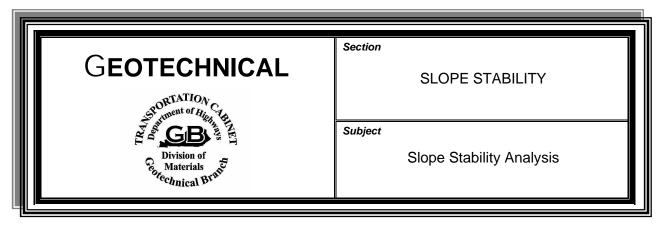
SPECIAL GEOLOGIC

CONSIDERATIONS: The following subjects explain design procedures or present guidelines relating to specific geologic or man-made features that might be encountered on highway projects:

GT-609-1	Sinkholes	
GT-609-2	Mines	
GT-609-3	Dipping Rock	
GT-609-4	Faults	

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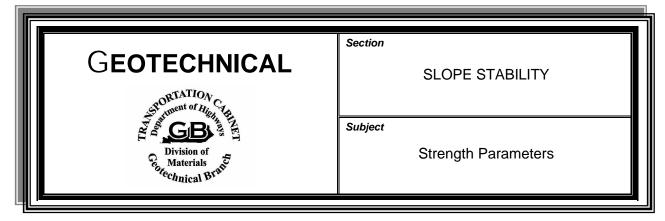
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SLOPE STABILITY ANALYSIS:

A slope stability analysis yields a safety factor, which is the ratio of available shear strength of the soil to the strength required to maintain equilibrium of the slope. The safety factor obtained from the various methods of analyzing the stability of slopes does not necessarily constitute a reserve of unused strength. Rather, it is a working element of design, where the safety factor is used to allow for uncertainties in modeling the site geometry, characteristics of the soil and construction materials, location of the water table, and construction techniques.

2 2 2



OVERVIEW:

The subsurface investigation will permit a determination of whether the foundation soils are relatively uniform and homogeneous (in which case a single set of soil parameters could be used) or if soil layers with varying properties are apparent. In a layered foundation, different soils should be defined to allow the stability model developed to be a reasonably close approximation to field conditions.

COHESIVE SOILS:

Strength parameters of cohesive foundation soils should be based on laboratory and/or in-situ test results. Total stress parameters shall be based upon unconfined compression tests, unconsolidated-undrained triaxial tests, or consolidated-undrained triaxial tests, as applicable. Effective stress parameters shall be based upon consolidated-undrained triaxial tests.

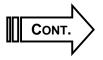
ESTIMATED PARAMETERS:

Tube samples may not be available for testing in some cases due to lack of samples, poor sample recovery, rocky samples, bent tubes, shallow depth to rock, etc. Strength parameters may be estimated in these cases by correlating SPT N-values, in-situ tests, field strength tests such as pocket penetrometers and Torvanes, and soil classifications with published information. Refer to NAVFAC DM-7.2 or the FHWA Soils and Foundations Workshop Manual for correlation.

GRANULAR SOILS: Strength parameters of granular foundation soils should be estimated using corrected SPT blow counts and published correlation such as presented in NAVFAC DM-7.1 or the FHWA Soils and Foundations Workshop Manual.

EMBANKMENTS:

Strength tests are typically not performed on proposed embankment materials because it is usually uncertain where these materials will be obtained. It is generally a reasonable assumption that the embankment material will be similar to, but slightly better than, the foundation soils at the site, since their strength should be improved somewhat by the required compaction. Refer to NAVFAC DM-7.2 for typical strength properties of compacted materials.



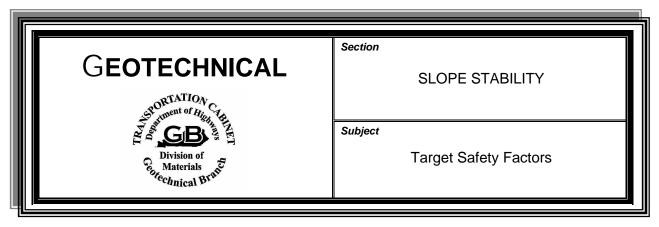
STRENGTH PARAMETERS FOR ROCK EMBANKMENT:

The following parameters may be used as a guide for embankments constructed of rock:

ROCK TYPE	SHORT TERM	LONG TERM
Nondurable Shale Class III	ø = 0°, c = 1000-1500 psf (c = 50-70 kPa)	ø' = 18°-22°, c' = 200 psf (c' = 10 kPa)
Nondurable Shale Class II	$\emptyset = 0^{\circ}$, c = 1000-1500 psf (c = 50-70 kPa)	ø' = 23°-27°, c' = 150 psf (c' = 7 kPa)
Nondurable Shale Class I	ø = 0°, c = 1000-1500 psf (c = 50-70 kPa)	ø' = 28°-32°, c' = 100 psf (c' = 5 kPa)
Sandstone, Limestone, Durable Shale, and Granular Embankment*	ø' = 34°-45°, c' = 0	ø' = 34°-45°, c' = 0

^{*}Note: Granular embankment shall meet the requirements of Section 805 of the Standard Specifications for Road and Bridge Construction, current edition.

2 2 2



GUIDE IN SELECTION:

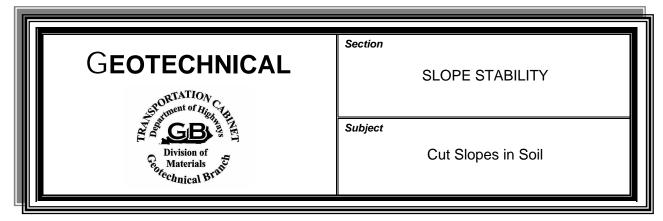
A target safety factor is a function of many intangibles, such as quality and scope of the subsurface investigation, as well as confidence in construction methods. The following may be used as a guide in selecting target safety factors, depending on confidence in available data, etc.

	SHORT TERM	INTERMEDIATE TERM	LONG TERM	RAPID DRAWDOWN
Roadway embankments	1.1 - 1.3	***	1.4 - 1.6	1.0 - 1.2
Bridge approach slopes, walls, and culverts*	1.2 - 1.4	***	1.6 - 1.8	1.0 - 1.2
Cutslopes in soil	1.2 - 1.4	1.2 - 1.4	1.4 - 1.6	***
Landslide corrections	***	***	1.4 - 1.6	1.1 min.

*Note: Bridge approach slopes and retaining walls shall have target safety factors of 1.0-1.2 for earthquake design.

2 2 2

CONT



WHEN & WHERE ANALYSES ARE REQUIRED:

Stability analyses are generally required when the depth of cut in overburden is greater than 10 feet (3 meters). The analyses shall be made at the location where the overburden soils are deepest. Cuts of lesser depth should be analyzed if unusual conditions are encountered. Also, cut stability analyses may be performed near each end of cuts when problems in the cut-to-fill transitions are expected.

TYPICAL SLOPE CONFIGURATIONS

CONFIGURATIONS: Cut slope recommendations in overburden and disintegrated rock are usually 2H:1V. However, flatter slopes are occasionally required. In mountainous terrain where overburden depths are shallow (3 feet to 16 feet [1 meter to 5 meters]), it is often necessary to steepen slopes to 3H:2V or 1H:1V.

SHORT-TERM ANALYSES:

Short-term (total stress) analyses may be warranted for cut slopes in cohesive soils and are performed using total stress parameters. When the state of total stress is changed in cohesive soils, excess pore pressures develop due to the low permeability of the cohesive soils. These pore pressures are due to two components: change in total confining stress and change in total shear stress. The component resulting from the change in total confining stress is likely to be negative in cut slopes. However, the component of excess pore pressure resulting from change in shear stress may be positive and greater in magnitude than the component resulting from change in confining stress. This effect is likely to occur in soft (that is, normally consolidated or lightly overconsolidated) cohesive soils that have a tendency to develop high positive excess pore pressures during shear. Although the critical condition for cut slopes in cohesive soils is likely to be the intermediateterm or the long-term case, the short-term case may be critical, and the geotechnical engineer should consider performing total stress analyses for cut slopes in soft cohesive soils. The decision to perform such analyses should be made on a case-by-case basis. For granular soils or granular components of layered systems, the short-term condition is identical to the intermediate-term condition and should be performed using effective stress parameters.

INTERMEDIATE-TERM

ANALYSES:

The intermediate-term condition for cut slopes in cohesive soils is the condition after excess pore pressures due to changes in total stress have dissipated. Intermediate-term cut slope stability analyses are based on effective stress strength parameters determined for each different soil type or horizon. Accurate determination of the water table is necessary for a meaningful intermediate-term analysis of a cut slope. The water table for the intermediate-term condition should be positioned at its maximum anticipated height. Even though the water table may be lowered during the time that excess pore pressures dissipate, the maximum elevation should be used to be conservative.

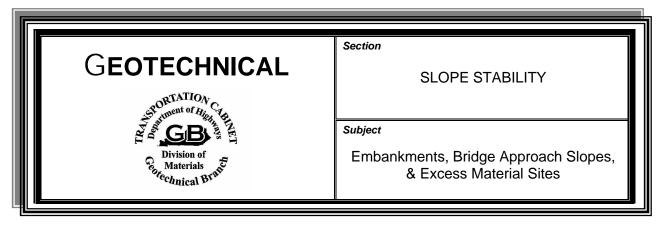
LONG-TERM ANALYSES:

Long-term analyses model the condition long after excess pore pressures have dissipated and the groundwater table has been lowered due to the presence of the cut. If the water table is anticipated to be lowered over time, the safety factor may tend to increase. However, swelling of cohesive soils (due to exposure) should be expected. The geotechnical engineer shall account for this condition by reducing the cohesion for long-term analyses to 20 percent (80 percent reduction in cohesion) of the value used in the intermediate-term analysis. The cohesion for long-term analyses may be taken as zero in areas with highly plastic clays, severe swelling or softening, or large potentials for sloughing failures. The long-term safety factor is frequently lower than the short-term and intermediate-term safety factors.

PRESENTATION OF ANALYSES RESULTS:

Results of the cut slope stability analyses shall be presented in the Geotechnical Engineering Report and shown on a cut stability section (refer to **Exhibit 32**).

2 2 2



WHEN & WHERE ANALYSES ARE REQUIRED:

Embankment stability sections (including both long-term and short-term conditions) shall be prepared for each embankment over 20 feet (6 meters) high. However, analysis for each section need not be performed if embankment height and foundation conditions are similar for several sections. The embankment height for stability analysis is the difference in elevation from the shoulder to toe measured vertically. Embankments of lesser height should be analyzed if unusual conditions are encountered. One cross-section (typically) shall be chosen for stability analysis from each 1,000 feet (300 meters) of embankment. The cross-section analyzed shall be, in most cases, the highest embankment in the area represented.

SHORT-TERM ANALYSES

Short-term analyses model conditions that will exist immediately after completion of embankment construction. When the state of total stress is changed in cohesive soils, excess pore pressures develop due to the low permeability of the cohesive soils. For the case of embankment construction, these pore pressures are likely to be positive; hence the short-term condition is typically the critical condition for embankment stability. This condition should be modeled using total stress parameters for cohesive soils. In granular soils or granular components of layered systems, excess pore pressures dissipate immediately, and short-term stability analyses should be performed using effective stress parameters.

LONG-TERM ANALYSES:

Long-term analyses model the condition long after the embankment has been constructed and excess pore pressures have dissipated. These analyses should be performed using effective stress parameters for both cohesive and granular soils.

EXCESS MATERIAL SITES:

Excess material sites shall be analyzed using the same procedures and minimum safety factors as are applicable to roadway embankments.



RAPID DRAWDOWN ANALYSES:

Rapid drawdown analysis is required at stream and river crossings (wet crossings) unless the embankment is granular or not affected by high water. Rapid drawdown analysis may be required for embankments not immediately at the bridges but influenced by adjacent streams or rivers. This analysis should be performed using effective stress parameters for both cohesive and granular soils.

STABILITY ANALYSES AT BRIDGES:

Stability analyses shall be performed on all bridge approach embankments over 20 feet (6 meters) in height. The spill-through slope under the bridge will be in most cases more critical than the side slope near the abutment.

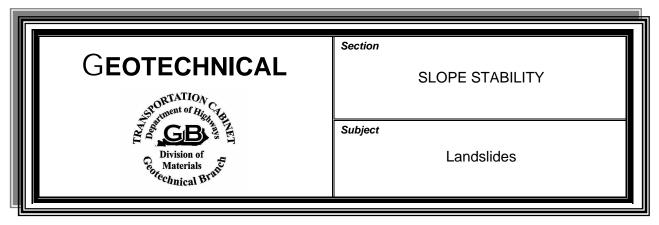
GRANULAR FILL:

Constructing granular fills may be preferable to other options for increasing the stability safety factors. Free-draining granular fills are an effective method of obtaining adequate safety factors for rapid drawdown analysis. Granular embankment shall be considered for bridge approaches when adequate safety factors cannot be obtained with cohesive embankments. Granular embankments shall be recommended when sufficient quantities of durable rock are available from roadway excavation. Flatter slopes may be more economical than processing or transporting granular material long distances.

PRESENTATION OF ANALYSES RESULTS:

Results of the embankment slope stability analyses shall be presented in the Geotechnical Engineering Report and shown on an embankment stability section (refer to **Exhibit 33**).

2 2 2



FIELD EVALUATION:

Information obtained from a field investigation should be assembled to determine the extent and geometry of landslides. Locations of scarps or breaks, toe bulges, depths of movement in slope inclinometers, and other indications of slope movement should be used to estimate the location and shape of the failure surface. The failure surface should be described as rotational, or translational, to aid the analysis process.

MODELING:

The failure surface, along with the water table and the assumed parameters of the various soil layers, should be plotted on the most critical section. The most critical cross-section is usually the section where movement is deepest, and it is often located near the middle of the slide area.

ANALYSES:

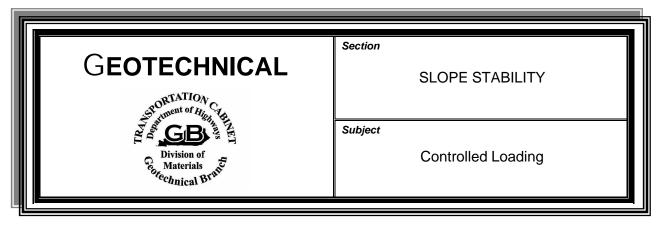
After the critical section has been determined, the strength parameters of the failed materials shall be determined. All materials within the failure may be considered as homogeneous for purposes of analyses. The strength parameters may be determined by assuming the factor of safety equal to one (FS = 1.0) and "back-calculating" values of c' and ø'. The value of cohesion should be held to (or very near) zero and generally should not exceed 20 psf (1 kPa). The backcalculated values. considered to represent the soil strength along the failure surface are used in the analyses of the slide corrections.

RECOMMENDATIONS: Several feasible correction alternatives (typically including berm, shear key, flattened slope, excavation/replacement, etc.) should be considered. Other methods (retaining walls, slope reinforcement, lightweight fill, etc.) may also be technically and economically feasible. Constructability issues of the correction alternatives (such as water table elevation, limits on excavation, floodplains, right-of-way limits, etc) shall be addressed in the landslide report.

PRESENTATION OF ANALYSES RESULTS:

Results of the landslide slope stability analyses shall be presented in the Geotechnical Engineering Report and shown on a stability section (refer to Exhibit 34).

2 2 2



OVERVIEW: This subject presents guidelines pertaining to the use of controlled loading

to increase slope stability safety factors.

WHEN TO CONSIDER:

Controlled loading (staged construction) may be used in cases where short-term safety factors are too low but long-term safety factors are adequate. This method allows for some pore pressure dissipation, consolidation, and strength gain in the foundation soils to occur prior to placing the full loading conditions on the foundation. As a result, this method can be cost-effective because it eliminates the need to use other methods of increasing stability (granular replacement, berms, flattened slopes, etc.).

RECOMMENDED PROCEDURE:

The engineer shall determine the maximum embankment height that can be constructed without allowing the short-term safety factor to fall below 1.3 for structures or 1.2 for roadways. Construction above this elevation shall be subject to controlled loading. Estimates of the rates of consolidation (as described in **GT-603**, **Settlement**) must be made to allow a determination of an appropriate loading rate. It may be assumed that the strength gain from short-term to long-term is linearly proportional to the percentage of consolidation. However, due to the uncertainty in predicting rates of consolidation, it is recommended that a safety factor of 3.0 be applied to the calculated loading rate to establish the allowable loading rate. Soils that will consolidate very slowly may require methods such as wick drains to accelerate the consolidation rate used in conjunction with controlled loading (see **GT-603**, **Settlement**).

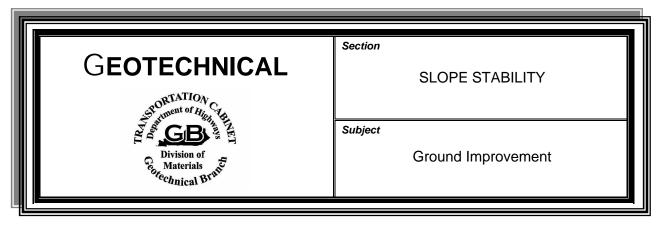
ANALYSIS DURING CONSTRUCTION:

Monitoring of the pore pressures and settlement rates using piezometers and settlement platforms is an alternative method of controlling the loading rates. The pore pressures as measured by the piezometers during construction are used in the stability analysis (using effective stress parameters). If the factor of safety is less than 1.3 for structures or 1.2 for roadways, construction is halted until pore pressures dissipate.

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06/05 Page 2 of 2

2 2 2



OVERVIEW:

Ground improvement methods may be used to modify the ground, soil, and rock to permit construction of earthwork, bridges, earth retaining structures, or other facilities.

GROUND IMPROVEMENT:

Ground improvement techniques include but are not limited to:

- Ø Grouting
- Ø Vertical drains
- Ø Stone columns
- Ø Lightweight fill
- Ø Vibro compaction
- Ø Dynamic compaction
- Ø Deep soil mixing
- Ø Column-supported embankments

The engineer should consider the availability and economics of feasible alternatives in determining the method of modification.

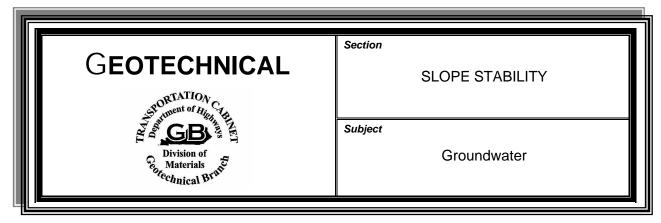
REFERENCES:

The following FHWA publications can be used as ground improvement references:

- Ø NHI Course No. 132034A, Ground Improvement Techniques
- Ø **Demonstration Project 116,** Ground Improvement Technical Summaries

2 2 2

CONT



HIGH GROUNDWATER TABLE:

The presence of a high groundwater table will have an adverse effect upon the stability of slopes. For this reason one of the commonly used methods of increasing slope stability safety factors is to provide some means of lowering the water table. All computer models used to evaluate the stability of slopes allow for input of the water surface so that the effect of lowering the water table can be more precisely determined.

RAPID DRAWDOWN ANALYSIS:

In the design of embankments that might be affected by a high groundwater table due to flooding, and particularly for the analysis of the approach slopes of bridges crossing rivers or streams, a rapid drawdown analysis is required. The analysis is based upon the following assumptions:

- Ø The water level of the surface stream rises through flooding to the elevation of the 100-year high water.
- Ø The flood level remains that high for a sufficient amount of time to saturate the embankment.
- Ø The water then falls so rapidly that no drainage (fall of the groundwater table within the embankment) can occur.

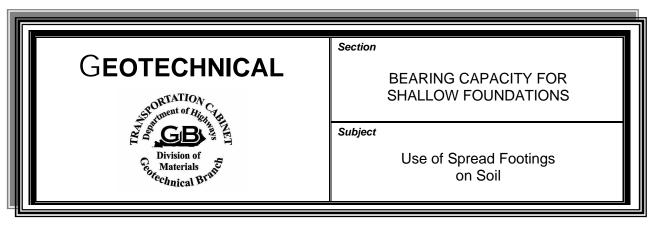
BRIDGE APPROACH SLOPES:

The possibility of all these occurring is quite remote; as a result, a safety factor of 1.0 for stability during rapid drawdown is considered adequate. If the safety factor for rapid drawdown is less than 1.0, modification to the embankment is required. Typically, this modification is handled by requiring that the entire embankment—from the toe of slope back to a distance of half the embankment height behind the abutment (maximum 50 feet) and from the original ground surface up to the elevation of the 100-year flood—be constructed with granular embankment (see Standard Drawings RGX-100 and RGX-105). The granular embankment shall meet the materials requirements of the current edition of Section 805 of the Standard Specifications for Road and Bridge Construction, non-erodible only.

LANDSLIDES:

In landslides, where the materials involved are in-situ and have already failed, the method used to lower the water table is to install drains (consisting of a small-diameter, slotted plastic tubing) that allow water to flow out of the slope under the influence of gravity. Drains are typically installed near the toe of slope (or sometimes at multiple levels) and are drilled horizontally back into the slope. Horizontal drains are sometimes used in conjunction with vertical drains drilled at (or near) the top of slope. Toe drains may also be installed at a slight inclination (near horizontal).

2 2 2



GENERAL GUIDELINES:

Generally, spread footings on soil are not used at stream crossings due to scour considerations at bridges. Spread footings are typically the preferred foundation type in the following instances:

Ø For bridges—whenever bedded material (usually less than 20 feet [6 meters] from design roadway grade) or soils are capable of supporting the design loads

Note: Generally, spread footings on soil are used only for simple span bridges (at dry crossings) to limit problems with settlement.

- Ø For culverts—whenever bedded material (occurring at shallow depths usually less than 3 feet [1 meter] below flowline) or soils are capable of supporting the design loads.
- Ø For walls—whenever bedded material or soils are capable of supporting the design loads

The geotechnical engineer shall provide the structure design engineer with an estimate of allowable bearing capacity.

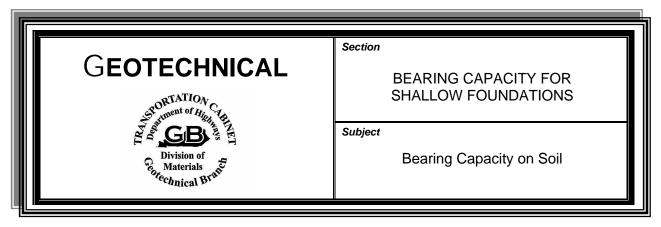
MINIMUM EMBEDMENT:

The bottom of the spread footings on soil shall be embedded a minimum of 2 feet (0.6 meter) below the finished ground surface as protection against frost heave.

SHALLOW FOUNDATION DESIGN:

Foundations that have widths equal to or greater than the distance from the ground surface to the base of the foundation are considered shallow. Deep foundation analysis methods (such as those for piles) are different from those presented here and are discussed in **GT-605**.

2 2 2



ULTIMATE BEARING CAPACITY:

Ultimate bearing capacity is an estimate of the actual load-carrying capacity of the foundation. Ultimate capacity of shallow foundations on soil should be calculated using the method presented in FHWA's *Soils and Foundations Workshop Manual*.

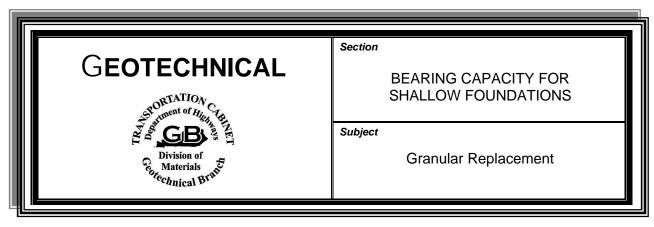
Cohesive Soils—The ultimate bearing capacity of cohesive soils is typically based upon laboratory testing of samples taken at or near the proposed footing location.

Granular Soils—The ultimate capacity of granular soils is typically based upon estimates of soil strength (friction angle), which, in turn, is based upon grain size and blow counts (N-values) recorded from the Standard Penetration Test.

ALLOWABLE BEARING CAPACITY:

The ultimate bearing capacity is divided by an appropriate safety factor to yield the allowable bearing capacity, which is the loading value actually used for design. The recommended safety factor is 2.0 where the soil strength parameters are well defined by in-situ or laboratory tests. The safety factor of 3.0 should be used if strength parameters are estimated or based on very limited test data.

2 2 2



APPLICATIONS:

Granular replacement of foundation materials may be used in areas where the bearing capacity of the original ground foundation materials is inadequate. When foundation alternatives for bridges are being evaluated and the use of shallow foundations is adversely affected by poor-quality materials, it is almost invariably more economical to switch to deep foundations than it is to modify the soils. However, granular replacement to increase bearing capacity typically is the selected method when poor soils occur beneath retaining walls or culverts. Replacement materials must consist of granular embankment meeting the requirements in **Section 805** of the current edition of the *Standard Specifications for Road and Bridge Construction*.

REQUIRED GEOMETRY:

The area of granular replacement must widen with depth on a 1:1 slope as shown in **Exhibit 38.**

CHECKING BEARING CAPACITY

AT TWO LEVELS:

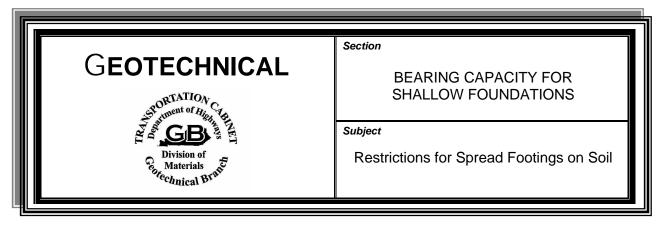
It will be necessary to check the bearing capacity at two levels if lowstrength soils are still present below the granular replacement materials:

- \emptyset At the base of footing elevation
- Ø At the base of the granular material

PARTIAL REPLACEMENT:

Partial replacement may work even though low-strength soils are still present beneath the base of the excavation. The imposed loadings are spread over a larger area as they are transmitted through the granular material; and the greater the depth of granular replacement, the greater the reduction in the required bearing pressures. Also, the allowable bearing of a soil of uniform strength increases with depth.

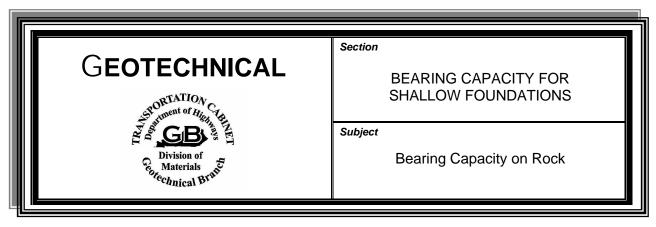
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BRIDGES:

In general, spread footings for bridges on soil will be used only at dry crossings because of the possibility that footings used near streams or rivers could be undermined by scour. Also, in general, single-span bridges are more suited to spread footings on soil versus multi-span bridges due to the potential for differential settlement between substructure units.

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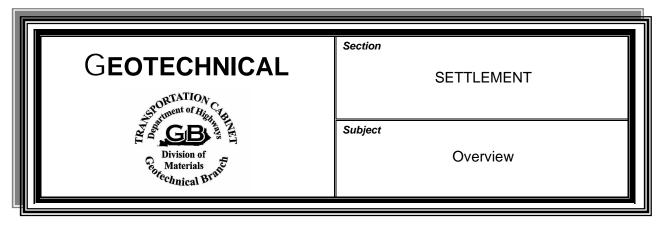
POLICY:

The allowable bearing capacity of spread footings on rock shall be estimated based upon:

- Ø Visual inspection of the rock cores by a geologist
- Ø Available bearing capacity correlation and mapping
- Ø Slake durability index tests

The federal government's Naval Facilities Design Manual (NAVFAC DM-7.2) shall be used as a guide in estimating the allowable bearing capacity of rock. Estimates are used for rock, rather than the results of laboratory testing on cores, because it is the imperfections in the rock mass (such as inclined bedding, joints, and faults) that limit strength. Base of footing elevations for spread footings on rock may be controlled by scour, as discussed in **GT-606**, **Scour Considerations**.

2 2 2



ANALYSIS:

This subject lists guidelines for performing settlement analyses. More than one widely accepted method may exist for some types of analyses. In this section, a preferred method is referenced.

WHEN ANALYSIS IS REQUIRED:

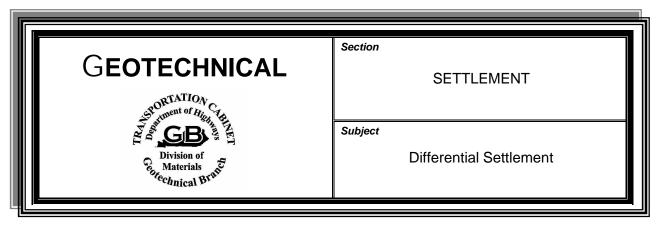
Settlement analysis is performed in cases where the settlement magnitudes could be great enough to damage the structure or embankment. In general, it is recommended that settlement analyses be performed if the bridge approach embankments are greater than 20 feet (6 meters) in height and the thickness of the compressible foundation soil is greater than 10 feet (3 meters). Analyses may be required for smaller approach fills or shallower foundations when the structures are particularly sensitive to settlement or where soils are particularly compressible.

METHODOLOGY:

Consolidation tests shall be performed to establish the settlement parameters of cohesive soils. A stiffness value "C" is determined for granular soils based on grain size distribution and corrected SPT blow counts, using the information presented in the FHWA's *Soils and Foundations Workshop Manual*.

The approved method of computing settlement magnitude and rate of settlement is presented in the FHWA's *Soils and Foundations Workshop Manual*. Other methods may be used with the approval of the Geotechnical Branch. Computer programs are available for computation of settlement.

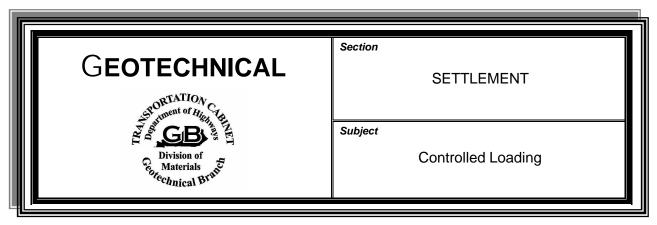
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DIFFERENTIAL SETTLEMENT:

Differential settlement refers to situations where part of a foundation (or part of a structure) settles more than other parts of the same foundation (structure). Settlements of this type are more likely to damage structures than larger settlements that occur uniformly. A common occurrence of differential settlement in highway construction occurs in lane additions and other widening projects where loading is nonuniform. Differential settlement can occur even under conditions of uniform loading if there is marked variation in the properties, or depths, of foundation soils. In such cases, it is beneficial to compute and plot the settlement at several positions along a profile or cross-section in order to evaluate the magnitude and probable effects of differential settlement.

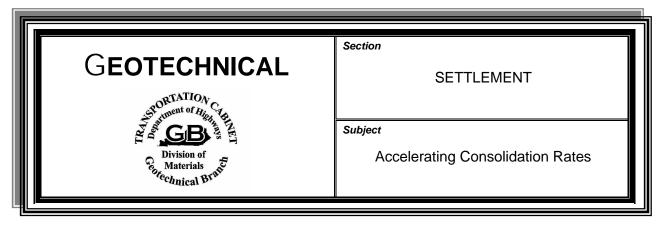
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STAGED CONSTRUCTION:

Large settlement magnitudes or differential settlements may be potentially detrimental to a structure or embankment and cause failure. To avoid or reduce the effects of such problems, the designer often recommends that some critical phase of construction not proceed until much of the anticipated settlement has occurred. Estimates of the waiting period are necessary in order to make such a recommendation. Because strength gain from short to long-term conditions can be related to percent of consolidation, settlement rates are used with slope stability to determine the optimum loading rate. Waiting periods are also commonly used to control the driving of end-bearing piles to eliminate or minimize dragdown and/or lateral squeeze.

2 2 2



ACCELERATING CONSOLIDATION RATES:

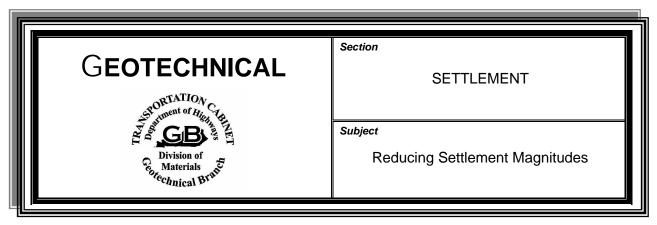
The rate of settlement may be so slow that waiting periods are impractical. Foundation modification, though not limited to the following, may be utilized to accelerate consolidation rates.

Ø The installation of wick drains

The recommended design procedure for wick drains is presented in the FHWA's *Soils and Foundations Workshop Manual.* Refer to **Section 711** in the *Standard Specifications for Road and Bridge Construction*, current edition, and **Exhibits 35 and 36.**

Ø The use of surcharge loading

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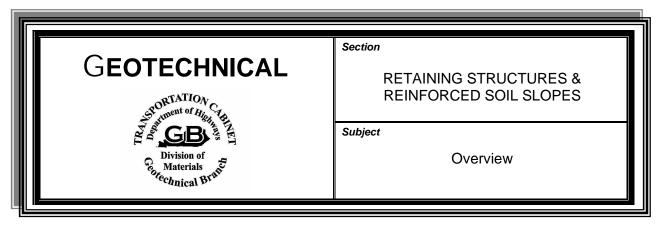
MINIMIZING SETTLEMENT:

Settlement magnitudes anticipated for deep and/or highly compressible foundation soils might be so great that they jeopardize the integrity of the proposed structures. In such cases, modification of the foundation may be required. Ground improvement methods used to reduce settlement magnitudes are the same as those used to improve stability or to increase bearing capacity.

Some techniques utilized to minimize settlement are:

- Ø For cohesive soils, the modification usually involves either a full or a partial replacement of the poor foundation materials. Full replacement involves removal of the compressible soil to bedrock and replacement with an incompressible (or less compressible) material. In other cases, only the upper layers of compressible soil can be removed due to the practical difficulties of making deep excavations. In such cases, the geotechnical engineer must determine the depth of removal required to reduce settlement magnitudes to acceptable levels.
- Lightweight fill can often be utilized in areas where soils are highly compressible. One area where lightweight fill is often utilized is in the extension of box culverts. In the past, designers utilized a stepped-down method of construction so that toward the end of the culvert the culvert section was reduced and not designed to carry a full embankment height.
- Ø In certain situations, dynamic compaction may be used to increase the relative density of the in-place materials.
- Ø Another method of partial replacement is the installation of stone columns. Although only a portion of the foundation is removed, this method can extend to greater depths than the excavate-and-replace techniques. It is well suited, therefore, to situations where most of the settlement occurs in layers that are relatively deep.

2 2 2



RETAINING WALLS:

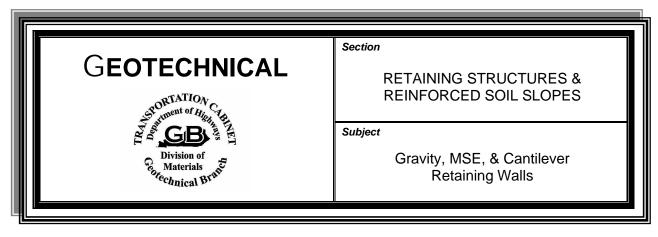
Retaining walls are usually recommended in situations where typical embankment or cut slopes are not feasible. These situations usually occur in areas where right-of-way constraints exist.

REINFORCED SOIL SLOPES:

Reinforced soil slopes may be used as an alternative to retaining walls if sufficient right of way is available. Reinforced soil slopes incorporate geotextile fabric or geogrids to increase the tensile strength of the soil mass. The reinforcement enables steeper slopes to be used.

Methods for designing retaining walls may be found in foundation engineering texts, in AASHTO's *Standard Specifications for Highway Bridges*, or in FHWA references listed in the succeeding subjects.

2 2 2



OVERVIEW:

This subject pertains to Concrete Gravity (modular or cast in place), Mechanically Stabilized Earth (MSE), and Reinforced Concrete Cantilever retaining walls.

WHEN WALL ANALYSIS IS REQUIRED:

Small walls that meet the requirements presented in Standard Drawing **RGX-002**, "Retaining Wall, Gravity-Type, Non-Reinforced," generally do not require individual site-specific designs. A geotechnical analysis is not required for these walls for heights of 6 feet (2 meters) or less. Modular block walls are to be used only in noncritical areas and are to be built according to the manufacturer's recommendations. All other walls require individual designs for which the following guidelines are applicable.

INTERNAL STABILITY:

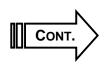
The geotechnical engineer will determine whether the walls will be founded on soil or rock and will also estimate the strength parameters of the foundation materials. Internal stability of cantilever walls (concrete and steel reinforcement) is determined by the structure designer. Internal stability of MSE (mechanically stabilized earth) walls, which is dependent on the width of the wall (length of straps, grids, etc) being sufficient to prevent pullout failure, is determined by the proprietary wall designer.

EXTERNAL STABILITY:

External stability (overall slope stability, overturning, sliding, bearing capacity, and excessive total or differential settlement) shall be determined by the geotechnical engineer. The structural designer shall verify wall stability based on final wall design dimensions.

MODELING:

Target safety factors for slope stability analysis are presented in **Section 601-3**, **Target Safety Factors**. It is assumed for external stability calculations that the internal stability of the wall is adequate, and very high-strength parameters are used for the wall area to ensure that the failure surface does not pass through the wall. This wall area includes the entire reinforced volume of an MSE wall and the soil above the heel of a cantilever retaining wall.



GEOMETRY:

The geotechnical engineer shall check sliding, bearing capacity, and overturning by assuming the following:

- Ø For MSE—The reinforced length is 0.7 times the height of the wall or 8 feet, whichever is greater.
- Ø For reinforced concrete cantilever walls—The footing width is two-thirds of the wall height.
- Ø For concrete gravity walls (modular block)—As specified by the supplier.
- Ø For concrete gravity walls (cast in place)—See Standard Drawing RGX-002.

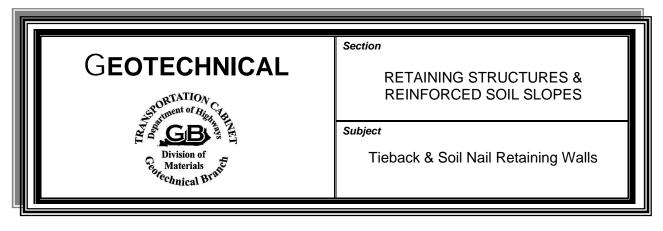
If the initial results are unacceptable, there are a number of options that can be utilized to improve stability. Some of these options include, but are not limited to:

- Ø Foundation replacement to increase the allowable bearing pressure (see Exhibit 38)
- Ø Adjustment of wall dimensions
- Ø Use of granular backfill to decrease lateral loading
- Ø Consideration of other wall types

The wall design shall conform to the requirements of the AASHTO Standard Specifications for Highway Bridges with the following exceptions:

- Ø The minimum factor of safety for sliding shall be either 1.5 neglecting passive resistance, or 2.0 considering passive resistance.
- Ø For internal backfill of MSE walls, refer to the Standard Specifications for Road and Bridge Construction, current edition, Section 805, Reinforced Fill Material.
- Ø Minimum embedment shall be:
 - ◆ 2 feet (0.6 meter) to the bottom of the footing for cast-in-place walls
 - ◆ 2 feet (0.6 meter) to the top of the leveling pad for walls with precast panels.

2 2 2



OVERVIEW:

This subject discusses applications of tieback and soil nail retaining walls and provides some design references.

Tieback and/or soil nail wall structures may be used to retain slopes, to underpin structures, or to correct landslides. Tieback and soil nail walls may be used for temporary or permanent applications.

TIEBACK WALL DESIGN:

Tieback wall design involves both geotechnical and structural aspects. Geotechnical aspects include, but are not limited to, determining soil and rock parameters, choosing proper methods of analysis, calculating lateral loads, performing global stability analyses, and determining the size and scope of the wall to be constructed. Design methods and construction techniques vary but should, in general, agree with FHWA's Geotechnical Engineering Circular No. 4 (Ground Anchors and Anchored Systems) and AASHTO's Standard Specifications for Highway Bridges. The preferred method of contracting is for the Geotechnical Branch or geotechnical consultant to provide loads and geotechnical design parameters and for the specialty wall contractor to perform the detailed structural design.

SOIL NAIL WALL DESIGN:

Soil nail wall design involves both geotechnical and structural aspects. Geotechnical aspects include, but are not limited to, determining soil properties, choosing proper methods of analyses, performing global stability analyses, and determining the size and scope of the wall to be constructed. Design methods and construction techniques vary but should, in general, agree with FHWA's Geotechnical Engineering Circular No. 7 (Soil Nail Walls). The preferred method of contracting is for the Geotechnical Branch or geotechnical consultant to provide geotechnical design parameters and for the specialty wall contractor to perform the detailed structural design.

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CONT.



Section

RETAINING STRUCTURES & REINFORCED SOIL SLOPES

Subject

Railroad Rail Retaining Structures

WHEN TO USE RAILS:

Railroad rails installed as drilled-in piling may be used for correction of landslides in sidehill sections or embankments involving the roadway

shoulder and a limited portion of the driving lanes.

MODELING:

Except in cases where slope inclinometers or other instrumentation indicates that a mass of stable soil underlies the failure surface, it will be assumed that the failure surface is located at the top of bedded material. Determination of the depth to bedded material and field soil classifications may be made with disturbed soil borings. Rock cores shall be obtained if disturbed soil borings prove inconclusive in determining top of bedded material. Rails typically should not be used when the distance from the shoulder to the farthest breaks in the pavement is greater than the depth to bedded material.

MINIMUM EMBEDMENT:

Minimum embedment into bedded material is approximately half the distance from the ground surface to the bedded material (minimum of 10 feet). A slightly deeper preaugered hole may be necessary to allow for auger cuttings falling into the hole and possibly preventing the rail from extending to the required embedment depth.

CENTER-TO-CENTER SPACINGS:

Minimum center-to-center spacing of the rails is 2 feet (0.6 meter). Maximum spacing is 4 feet (1.2 meters), since soil arching between the rails may not develop if larger spacings are allowed.

USE OF MULTIPLE ROWS:

Multiple rows of rails may be required when conditions warrant. Use a spacing of approximately 2 feet (0.6 meter) between staggered rows in order to allow the rows to act as a unit in retaining the sliding mass.

ORIENTATION OF THE RAILS:

Flanges on the rails are to be positioned perpendicular to the direction of landslide movement to utilize the full strength of the rail cross-section. The Geotechnical Branch will analyze and determine the appropriate design method.

BACKFILLING OF HOLES:

Installed rails shall be backfilled with concrete, pea gravel, crushed limestone, or crushed sandstone. The backfill material shall have 100 percent passing the ½-inch sieve. Auger tailings are not permitted. Backfill shall be shoveled or dropped in small amounts to prevent voids from forming around the rails.

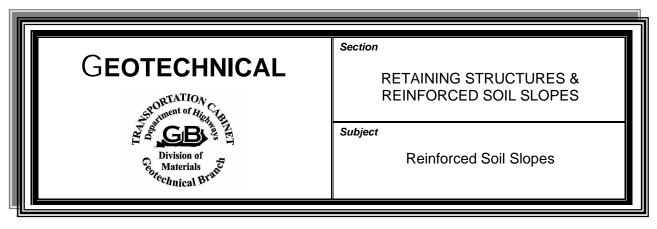
RETENTION OF SOIL BACKFILL:

Rails are not to be damaged when placing or compacting backfill behind the rail wall. Retention of the backfill may require the use of lagging. Lagging may be wood, guardrail, or geogrid. If a geogrid is used, gradation of the backfill material must be large enough to prevent its passing through the geogrid.

EROSION CONTROL:

Severe erosion on the slope below a rail structure could be detrimental to its long-term performance. Suitable erosion control must be provided as a part of the initial design if there is a potential for severe erosion.

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WHEN TO USE:

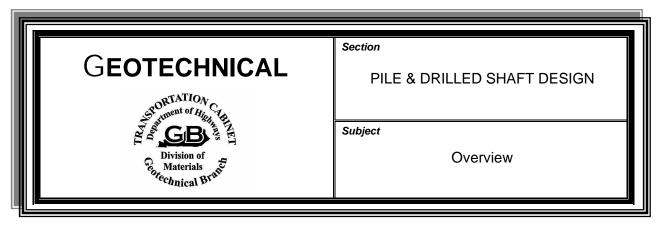
Situations in which slopes are particularly suited to the use of reinforced soil slopes may include the following cases:

- Ø The on-site materials do not have the necessary strength, and the use of granular materials is not economically feasible.
- Ø Right-of-way restraints require the use of steepened slopes or walls.
- Ø The embankments must span areas of soft foundation soils.

METHODOLOGY:

FHWA references that present material characteristics of various reinforcement materials, design consideration and procedures, and cost estimates include: *Mechanically Stabilized Earth Walls and Reinforced Soil Slopes Design and Construction Guidelines,* and *Geosynthetic Design and Construction Guidelines Participant Notebook.*

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USE OF PILES:

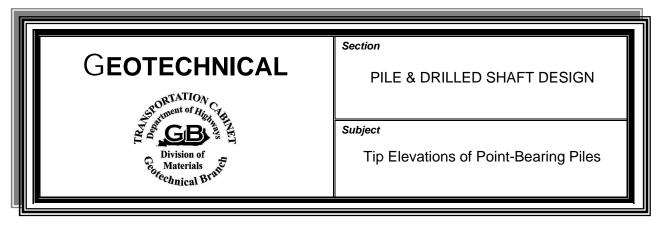
Driven piles are generally recommended at abutments if the distance from roadway grade to bedded material is greater than 20 feet (6 meters). This allows a supported length in soil of at least 10 to 14 feet (3 to 4 meters) exclusive of the distance from roadway grade to base-of-pile-cap. At abutment and pier locations, the recommended minimum length of pile supported by soil is 10 feet (3 meters). Additional pile lengths may be required in areas subject to scour or in areas where the in-situ soils offer little or no lateral resistance.

TYPES OF PILES:

The department generally uses steel H-piles in point-bearing applications. Twelve-inch (310-millimeter) H-piles of various weights per unit length are the most commonly used, although 14-inch (360-millimeter) H-piles are used in cases where they may be required to support large vertical or lateral loads or large bending moments. Steel H-piles or square precast concrete piles (generally prestressed) are used in friction pile applications. The most commonly used concrete pile sizes are 14-inch (356-millimeter) and 16-inch (410-millimeter) nontapered piles. However, in some cases, the subsurface conditions may not be suitable for concrete piles or H-piles. In those circumstances, pipe piles, shell piles, or other pile types may be appropriate.

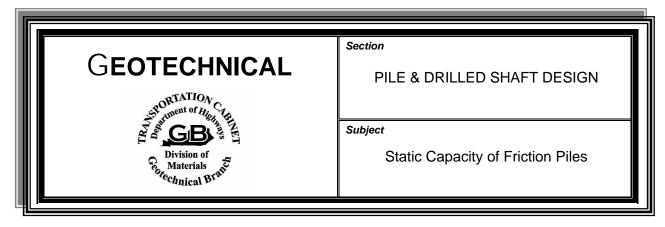
DRILLED SHAFTS: Drilled shafts are a foundation alternative to driven piles; however, economic comparisons are necessary to determine which alternative is the most cost effective for a specific site. One distinct advantage of drilled shafts is that several large-diameter shafts may be used instead of many small-diameter piles. Much of the noise and vibration associated with pile driving is also eliminated. Drilled shafts are particularly applicable for soils with numerous boulders, steeply sloping rockline, karstic terrain, severe scour, large applied lateral loads, and other situations where construction or use of driven pile foundations may not be practical.

2 2 2



A recommendation for point-bearing piles shall consist of an estimated tip elevation based on rock cores and rockline soundings. If the rockline elevations vary significantly across the width of a pile bent, a recommendation providing elevations on each end of the bent (or at both ends and in the center) is appropriate. The effects of steeply sloping rockline on battered pile lengths shall be considered. It is common practice on construction to drive a "test pile" at each pile bent in order to confirm the predicted pile lengths. Additional test piles may be necessary in some cases such as sloping rockline, karstic areas, etc. The presence of boulders in the overburden or a steeply sloping rockline could require the use of pile points or predrilling.

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OVERVIEW:

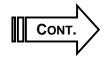
A number of methods have been developed for estimating the driving resistance and load-carrying capacity of friction piles. Currently, the preferred method is that described in the FHWA's *Soils and Foundations Workshop Manual*.

DETERMINING LOAD-CARRYING CAPACITY/DRIVING RESISTANCE:

Piles shall have a minimum embedment of 10 feet (3 meters) into natural ground. Additional pile lengths may be required in areas subject to scour or in areas where the in-situ soils offer little or no lateral resistance. All load-carrying capacity, which might be developed within embankment or scourable materials, shall be ignored (see below). The effects of high water or fluctuations in groundwater levels upon capacity should be taken into account.

PRESENTATION OF THE DATA:

It is recommended that the pile capacity data be developed and presented in a tabular format in the report recommendations (similar to what is shown below). Appropriate factors of safety shall be applied to the ultimate pile capacity data and the information presented as "Allowable Pile Capacity." Overburden pressures can affect friction piles. Therefore, the placement of additional fill after pile driving will cause the ultimate load-carrying capacity of the piles to be different than the driving resistance. In some cases these may differ sufficiently to require that the designer be provided with both values. The ultimate load-carrying capacity of piles in scour situations or piles passing though newly constructed embankments will be less than the driving resistance. The note below the table further addresses these issues.

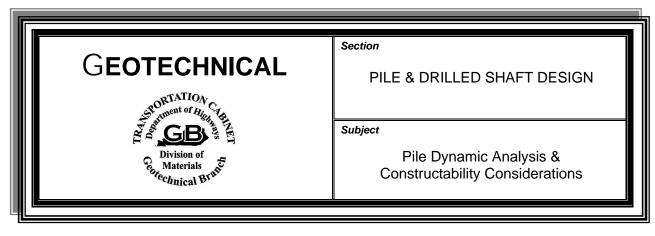


PRESENTATION OF THE DATA (cont.):

14" Concrete Friction Piles					
	END BENT 1	Pier 1	Pier 2	End Bent 2	
Target point of pile elevation for an allowable pile capacity of 50 tons per pile	440	375	375	440	
Target point of pile elevation for an allowable pile capacity of 60 tons per pile	430	365	365	430	
Target point of pile elevation for an allowable pile capacity of 70 tons per pile	425	355	355	425	
Side friction for scour susceptible and embankment layers (ultimate capacity)**	10 tons	8 tons	8 tons	10 tons	

^{**} In the pile record for friction piles given in the plans, the EOD (End of Driving) required field bearing will be the side friction for scour and embankment layers plus 1.25 times the design axial load. Likewise, the BOR (Beginning of Restrike) required field bearing will be the side friction for scour susceptible and embankment layers plus 2.0 times the design axial load.

2 2 2



ESTIMATING DRIVING STRESS:

Piles can be damaged when stresses induced during pile driving exceed the structural capacity of the pile. A wave equation analysis can be used during the design phase (and reevaluated during construction, if necessary) to estimate the pile driving stresses, the pile penetration per blow, and ultimate capacity of the pile. The preferred method of performing a wave equation analysis is the current version of *WEAP* (*Wave Equation Analysis of Piles*) as developed for the FHWA.

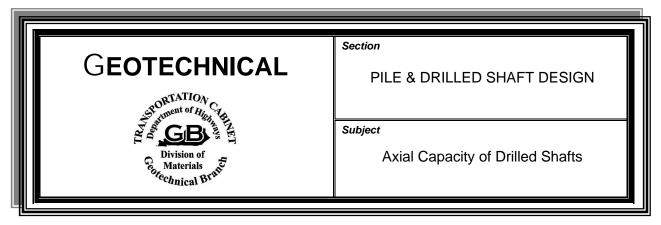
PDA:

A pile driving analyzer (PDA) may be used during construction to measure the energy imparted to the pile by the hammer, the stresses in the pile during driving, and the ultimate capacity of the pile. The information obtained by the PDA during driving can be input into the wave equation solver called CAPWAP (*Recent Advances in Predicting Pile Driveability*, Holloway, et. al, Tenth Annual Offshore Technical Conference, May 1978). CAPWAP provides refined soil parameters for subsequent analyses or monitoring.

DAMAGE AVOIDANCE:

In cases where piles must penetrate layers of dense granular soils, resistance to pile driving may become so great that the piles could be damaged by the driving process. Piles that are intended to bear upon rock must reach the bedrock surface. Friction piles will have some minimum tip elevation that must be reached in order to allow the piles to resist anticipated lateral loads and/or to have adequate axial or lateral load-carrying capacity in the event that much of the material in which they are embedded is removed by scour. In such cases, predrilling at the pile locations, or jetting performed during the driving process, may be necessary to allow the pile tips to penetrate the required distance.

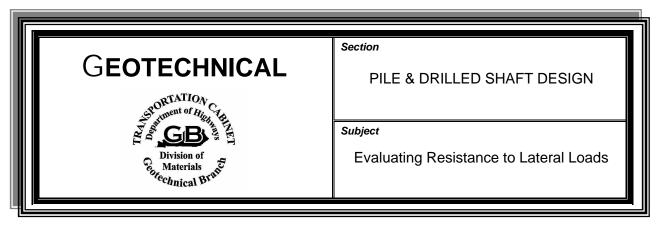
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OVERVIEW:

Analysis methods for estimating the bearing capacities of individual drilled shafts, as well as allowing for group effects, are presented in FHWA IF-99-029, *Drilled Shafts: Construction Procedures and Design Methods*. Typically, only the axial capacity of unweathered bedrock is considered; the overburden and weathered bedrock are usually neglected.

2 2 2



USE OF BATTERED

PILES:

Deep foundations are generally subjected to both axial and lateral loadings. Battered piles are commonly employed to resist lateral loads; however, consideration of the resistance of vertical piles to lateral loads is increasing. Battered drilled shafts are seldom used because of the difficulty of constructing them.

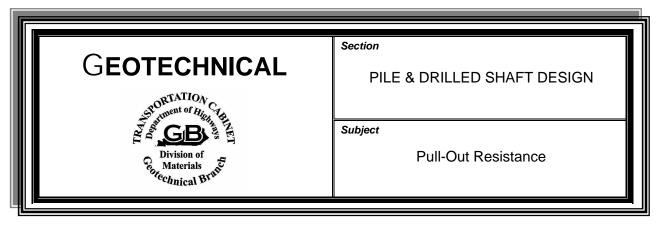
METHODOLOGY:

Methodology for the design of piles or drilled shafts subjected to lateral loads include "Brom's method" and the "p-y (pressure vs. deflection) method." Design procedures are presented in the FHWA **IF-99-029**, *Drilled Shafts: Construction Procedures and Design Methods.* Computer programs are available to assist in performing these analyses. Many software programs can evaluate the resistance of single shafts/piles, or groups of shafts/piles, to lateral loads.

LATERAL LOADS:

Generally foundation configurations, loading conditions, and structural details are not known during the geotechnical investigation. Therefore, the geotechnical information necessary for a lateral load analysis should be provided to the structural engineer for conducting soil/structure interaction analyses. The structural engineer should involve the geotechnical engineer in reviewing and assisting in refinement of the analyses.

2 2 2



Uplift forces may be applied to deep foundations as a result of barge impact, lateral loads, swelling soils, buoyancy, wind loads, etc. Deep foundations must be designed to withstand applicable tensile forces, and adequate pull-out resistance must be provided.

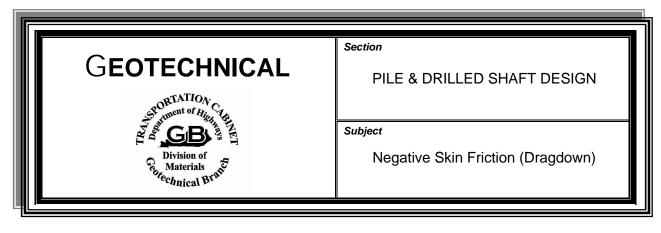
Ultimate pull-out resistance for individual deep foundations (without bells) in clay is equal to the side friction.

The ultimate pull-out resistance for deep foundations in sands is assumed to be equal to 70 percent of the side friction.

A factor of safety of 3 should be applied to the ultimate pull-out resistance to obtain allowable pull-out resistance for deep foundations under sustained uplift forces.

A factor of safety of 2 may be used for deep foundations subjected to temporary uplift forces.

2 2 2



METHODOLOGY:

Dragdown on the piles may be a problem for structures with slow consolidation rates. In the case of point-bearing piles, the piles are considered to carry dragdown loads if the foundation soils undergo more than ½ inch (12 millimeters) of settlement after the piles are driven. Analysis procedures and design considerations are presented in the FHWA's *Soils and Foundations Workshop Manual*.

WHEN DRAGDOWN IS ASSUMED TO OCCUR:

In calculating dragdown, it is assumed that ½ inch (12 millimeters) of settlement is required to mobilize the side friction. Therefore, it is necessary to determine the interval from the rock surface upward to the point where ½ inch (12 millimeters) of settlement occurs after the piles are driven. Dragdown loads are not considered to be applicable over this interval. In some cases dragdown loads on point-bearing piles may be neglected.

METHODS OF REDUCING DRAGDOWN LOADS:

The piles will be capable of carrying the bridge loads plus the dragdown loads in many cases. Otherwise, it may be necessary to use a cylindrical steel sleeve or a polypropylene sleeve on the portion of the pile in the new embankment so that the dragdown loading can be either greatly reduced or eliminated.

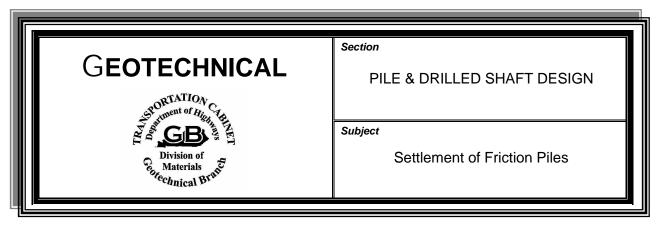
USE OF WAITING PERIOD:

It may be possible to use a waiting period between completion of the embankment and pile driving to reduce the dragdown loads. Dragdown loads are considered eliminated if the remaining settlement after the waiting period is less than ½ inch (12 millimeters). Settlement platforms are required if a waiting period is selected as the method of handling dragdown loads; however, they are not needed if any other method is selected.

DRAGDOWN LOADS ON FRICTION PILES:

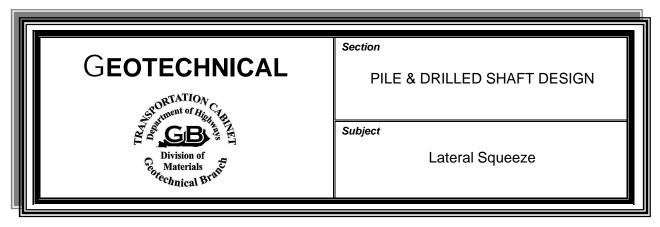
Friction piles may also be subject to dragdown loads. The magnitudes of the dragdown loads can be approximated once the neutral point has been determined as discussed in NCHRP Report 343, *Manuals for the Design of Bridge Foundations*.

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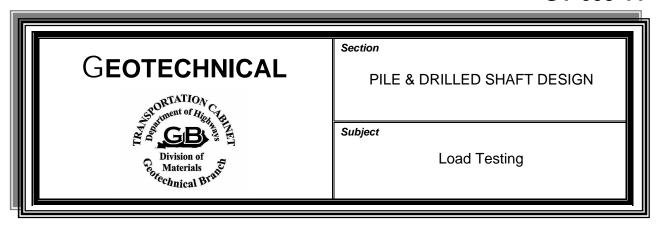
Settlement of friction piles and drilled shafts not founded on bedrock is equal to the settlement of the soil below the neutral plane (as discussed in NCHRP Report 343). Determination of the neutral point permits calculation of settlement magnitudes for foundations on friction piles. Settlement magnitudes for friction piles shall be determined for all dry crossings where embankment settlement analyses are required and for multi-span structures at wet crossings. Settlement determinations for friction piles are not required for single-span bridges at wet crossings.

2 2 2



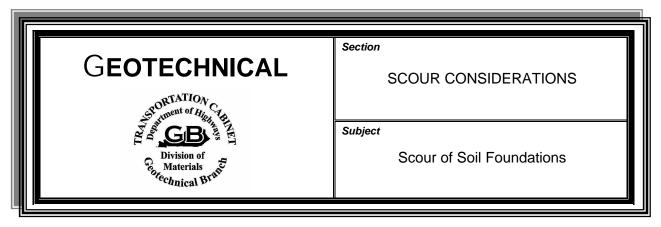
Rotation and horizontal displacement of abutments and piers on piles can be attributed to lateral squeeze. Lateral squeeze is the deformation and displacement of a soft cohesive foundation under embankment loadings. Lateral squeeze shall be checked whenever the weight of the embankment in the vicinity of the bridge abutments is greater than three times the cohesive strength (total stress) of the foundation soils. The determination of lateral squeeze magnitudes and design solutions for preventing damage resulting from lateral squeeze are presented in the FHWA's *Soils and Foundations Workshop Manual*.

2 2 2



Projects incorporating large numbers of drilled shafts or piles may provide an economic justification for conducting a load test to verify the ultimate load capacities as estimated by other methods. Loading procedures and requirements are presented in ASTM **D 1143**.

2 2 2



DETERMINING SCOUR POTENTIAL:

Flowing water can adversely affect highway structures and embankments. The geotechnical engineer, design engineer, structural engineer, and hydraulic engineer must work together to provide a design that will be resistant to scour-related damages. The hydraulic engineer should provide the geotechnical engineer with the calculated scour potential so that appropriate foundation design recommendations can be made.

SPREAD FOOTINGS:

For bridges, in general, spread footings on soil are not used at wet crossings because of the potential for scour undermining the footings. The engineer should recognize that bearing capacity calculations take into account any potential cover loss (loss of footing burial depth) that might adversely affect the allowable bearing capacity.

DESIGNING FOR SCOUR:

Pile foundations may also be affected by scour. Design procedures addressing scour are as follows:

Ø End Bents—Typically, properly sized slope protection is utilized to neutralize any local scour on bridge approach and spill-through slopes. Deep foundation designs (piles/shafts) should be checked with no lateral support in the worst-case contraction scour conditions. To check for potential exposed lengths, construct a vertical line from the toe of the spill-through slope where the stone slope protection terminates, down to the contraction scour depth for the respective end bent. Then construct a 1:1 (45°) line back toward the end bent until it intercepts the foundation element line. The foundation can either be designed to withstand the potential unsupported length, the cap can be set down to that depth to avoid any unsupported length, or a combination of these measures can be employed.



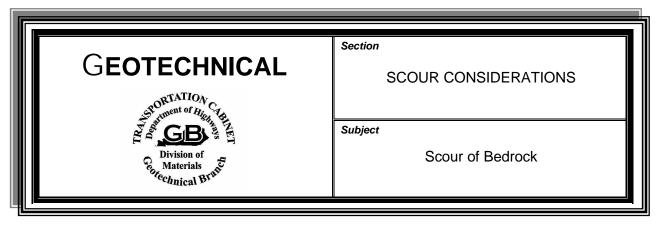
DESIGNING FOR SCOUR (cont.):

- Ø Piers—Foundation elements (piles/shafts) must be designed for total scour (contraction + local scour) conditions. They can either be designed to withstand the potential unsupported length, the cap can be set down to that depth to avoid any unsupported length, or a combination of these measures can be employed.
- Ø Walls—Walls must be analyzed for problems with scour on a case-bycase basis where applicable. Many of the same procedures for dealing with bridges can be utilized in dealing with potential scour at walls.
- Ø Culverts with paved flowline—Typically, with the use of paved flow lines, scour is not detrimental at culverts. However, scour holes at culvert outlets can cause problems with wingwall foundations. The hydraulic engineer should analyze outlet velocities and size riprap or design paved outlets to reduce potential scour problems.
- Ø Three-sided structures—Where three-sided structures are used (such as box or arch culverts with a natural bottom and no paved flowline), scour should be calculated to ensure that the footings are constructed below any potential scour elevation.

D₅₀ & D₉₅ USED TO EVALUATE RESISTANCE TO SCOUR:

 D_{50} and D_{95} values may be required for scour calculations and shall be provided to the drainage engineer. D_{50} and D_{95} values are obtained from the particle size distribution curve from soil testing.

2 2 2



REQUIREMENTS FOR FOOTINGS ON SCOUR-PRONE FOUNDATIONS:

Spread footings on rock above the maximum calculated scour elevation must be evaluated to ensure that the bedrock is regarded as scourresistant. If the bedrock is regarded to be scour-prone, the footing must be lowered to the maximum scour elevation or to a scour-resistant bedrock layer, whichever is higher.

EVALUATING SCOUR RESISTANCE:

Definitive guidelines relating to susceptibility of rock to scour are not currently available. In the absence of a better method for classifying rock as scour-resistant or scour-prone, it is recommended that materials that seem questionable be classified as scour-prone. The following criteria should be considered in evaluating susceptibility to scour.

- Ø Existing field conditions
- Ø Lithology
- Ø Rock Quality Designation, Kentucky Method (KY RQD)
- Ø Slake Durability Index
- Ø Jar Slake Test
- Ø Visual inspection of rock cores



EXISTING FIELD CONDITIONS:

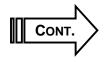
In evaluating existing field conditions, overall topography of the area should be noted. In areas with steep gradients, flash floods could produce extremely high flow velocities, possibly scouring some rock that would not be prone to scour in less adverse conditions. Limestone slabs and other loose rock in stream beds could simply represent mass wastage of hillsides or cliffs bordering the stream, but if similar materials are likely to be present below flowline, they should be taken as an indication that the stream bed could undergo further degradation. Ponded water in perennial streams will protect their beds from freezing, but the exposed beds of intermittent streams will be subject to freeze-thaw cycles and associated degradation. In the case of bridge replacements, the condition of the existing bridge is a good indication of the probability of scour. Evidence that local or contraction scour has affected the existing structure is good evidence that scour potential is high. Also, joints and fractures in the exposed bedrock should be observed. If present, an evaluation should be made to determine whether their presence and orientation would facilitate the scour process.

LITHOLOGY:

Lithology is obviously one of the principal factors relating to whether or not a particular mass of rock is susceptible to scour. Essentially all of the near-surface rock in Kentucky is sedimentary and can be divided into three major groupings: sandstones, limestones, and shales.

- Ø **Sandstone:** Massive, firmly cemented sandstones are considered non-scourable. However, friable (nondurable) sandstones, in which the cements binding individual grains are weak, are susceptible to scour.
- Ø Limestone: Massive limestones are considered to be scour-resistant.
- Ø **Shale:** The scour susceptibility of shales relates to their "durability" as defined by SDI test results. The Geotechnical Branch includes siltstones within the broad shale classification. Hard, massive siltstones are considered to be scour-resistant. Shales with SDI values ≥ 95, termed "durable," are considered to be scour-resistant. Of the "nondurable" shales, those that have SDI values from 50 through 94 are generally considered potentially scourable. Shale with SDI values less than 50 are considered to be soil-like and, therefore, scourable.

An interbedding of the basic lithologic types also occurs with great frequency. Thinly interbedded units, where shale layers alternate with thin layers of a more resistant rock type (limestone or sandstone) are considered to be potentially scourable. As the percent of resistant beds increases, the susceptibility to scour decreases.



CORE RECOVERY: Core recovery, the length of core recovered expressed as a percentage of the length of the interval drilled, can be used as a measure of competency of the rock. When core recoveries of less than 85 percent are obtained, the core should be inspected to determine if loss was due to the poor quality of the material or was due to the drilling procedure. Recovery of less than 85 percent may indicate the material is scour-susceptible if losses were due to material quality.

RQD. KENTUCKY METHOD:

Rock Quality Designation, Kentucky Method (KY RQD), is an estimate of the in-situ rock quality. It provides a measure of the massiveness of the rock. The Kentucky Method excludes pieces of core that are easily broken by hand into pieces less than four inches in length. Joints, fractures, and breaks caused by drilling are ignored. Any rock with a KY RQD of less than 25 is considered to be potentially scourable.

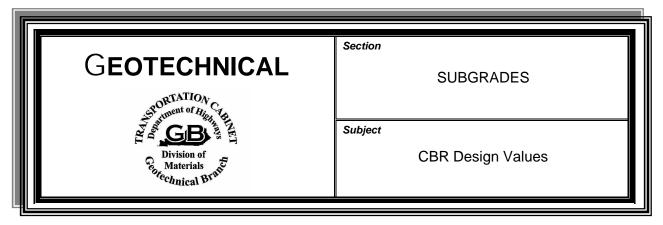
SDI & JAR SLAKE: The Slake Durability Index test (SDI) and the Jar Slake test are applicable to shales and friable sandstones. On occasion, they could be applicable to very argillaceous, shaley limestones. The rapid breakdown that occurs when some shales are immersed in water is an obvious indication that those materials would not be capable of resisting scour. The Jar Slake test will readily identify such units. The SDI test, with its losses occurring as a result of abrasion in an aqueous environment, is a somewhat more subtle measure of resistance to weathering.

VISUAL **INSPECTION:**

Visual inspection of rock cores can provide an indication that characteristics such as cross-bedding, interbedding, partings or laminations, joints, or fissility might provide zones of weakness, which might facilitate scour processes.

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USE OF CBR IN PAVEMENT DESIGN:

An optimal design of roadway pavements must reflect the amount of support that the pavement receives from the underlying subgrade. A firm subgrade, which is rigid and provides good support, will allow the use of a thinner (lower-strength) pavement. Conversely, if the subgrades are poor, providing little or no support, the pavements must be thicker and of higher strength in order to avoid rapid deterioration under applied loads. The CBR (California Bearing Ratio) is a measure of the quality of the subgrade and is used by pavement designers as an indication of how much of the deformation-loading can be transferred to the underlying subgrade and how much must be supported by the pavements. The department uses a modified CBR test method; which is presented in **KM 64-501**.

TYPICAL MATERIALS:

Select Rock Quantities are calculated on roadway projects to assist in determining the availability of rock from roadway excavation. After areas requiring durable rock are satisfied (such as embankment, working platforms, slope protection, channel lining, etc.), additional durable rock (limestone, sandstone, or shale with SDI \geq 95) can be used for a 2-foot rock roadbed (if feasible). If a sufficient quantity of durable rock is not available from roadway excavation, then a 1-foot soil subgrade or rock borrow is recommended. Nondurable shale is not recommended as part of a soil subgrade.



DETERMINING CBR DESIGN VALUES:

The pavement design value for a project is determined from laboratory tests on soil samples. CBR and classification tests are performed on bag samples of soil from roadway cut sections. These tests are also performed on bag samples from fill sections whenever applicable. Typically, the lowest CBR value from laboratory tests is recommended (unless it is an isolated value) as the design value, unless rock roadbed or bank gravel is applicable. On large projects (typically more than 20 CBR tests) Yoder's 90th percentile method is used to calculate an optimum CBR design value. Refer to Principles of Pavement Design by Yoder and Witczak for additional information. The recommended CBR value is included in the Geotechnical Engineering Report as a design recommendation but not as a geotechnical note. This value is used in determining pavement configurations.

BRIDGE REPLACEMENT PROJECTS:

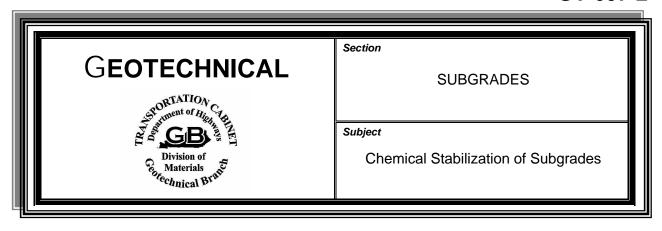
Bridge replacement projects in which a Geotechnical Roadway Report will not be issued shall include a recommended CBR design value for pavement in the Structure Report.

TYPICAL VALUES: Following is a range of typical CBR design values. Engineering judgment is important in the selection of an appropriate value.

MATERIAL	ESTIMATED CBR VALUE
Rock (limestone, durable siltstone, durable sandstone)	9 to 11
Rock (durable shale, nondurable sandstone)	7 to 9
Bank gravel	6 to 9
Soil and/or shale mixtures	1 to 5

2 2 2

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WHEN STABILIZATION

IS NEEDED:

Some of the soils along a proposed highway route may have such poor strength characteristics that their occurrence can negatively impact construction operations by rutting and pumping of the subgrade. Stabilization of subgrades is used, when necessary, for the purpose of improving such soils sufficiently to provide an adequate construction platform. The strength of a stabilized subgrade may be considered in design of the pavement structure, at the discretion of the Division of Highway Design. Stabilization of a soil subgrade shall be considered whenever the CBR design value is less than or equal to 6.0.

CHEMICAL STABILIZATION:

Chemical stabilization consists of mixing a reactionary agent such as lime or cement with the soil. This mixture cures into a solid cementitious working platform.

TREATMENT WITH LIME:

Clayey soils (plasticity indices greater than 20 and more than 35 percent passing a #200 sieve) will normally be treated with lime.

TREATMENT WITH CEMENT:

Silty or sandy soils (plasticity indices less than or equal to 20 and less than 35 percent passing a #200 sieve) will normally be treated with cement.

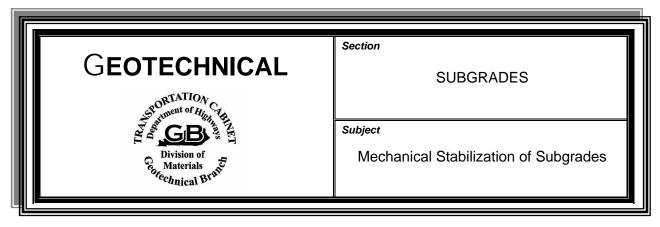
GUIDELINES:

The appropriate chemical will be determined in accordance with FHWA's *Soil Stabilization Manual*, **FHWA-IP-80-2**. Guidelines for subgrade construction using lime and cement shall be in accordance with **Section 208** of the current *Standard Specifications for Road and Bridge Construction*.

CHEMICAL MODIFICATION:

When drying of the soil subgrade is required, chemical modification of the soil can be considered. Chemical modification consists of mixing a chemical modifier such as kiln dust with the soil. This mixture does not increase soil strength.

2 2 2



STABILIZATION OF SUBGRADES:

Soil subgrades with a CBR design value of 6 or less should be considered for stabilization. When chemical stabilization is not deemed practical or economical, one of the following methods of mechanical stabilization may be considered as a viable alternate:

Ø Rock Stabilization:

- ◆ 1 foot of rock (KY Coarse Aggregate No. 2s, 3s, or 23s) wrapped with Type IV Geotextile Fabric. This will be treated as an additional pavement layer for pavement design.
- ♦ 2 feet of rock (KY Coarse Aggregate No. 2s, 3s, or 23s) wrapped with Type IV Geotextile Fabric. This will be treated as a two-foot rock roadbed for pavement design.

Ø Geogrid Stabilization:

• Install a layer of Geogrid covered with the necessary quantity and appropriate size of crushed aggregate. A Type IV Geotextile Fabric needs to be included when a separator is required between the subgrade soil and the aggregate course to prevent the migration of fines.

GUIDELINES:

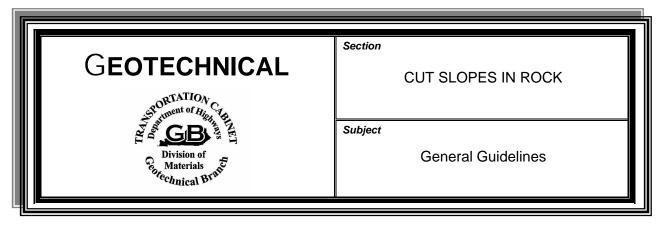
The Geotechnical Branch will determine if stabilization is required and will recommend the appropriate method of treatment. Guidelines are as follows:

CBR 1 to 4 Option 1 – Chemical stabilization using lime or cement as applicable

Option 2 – 12 inches (minimum) of coarse aggregate (2s, 3s, or 23s) wrapped with a Type IV Geotextile fabric

CBR 4 to 6 Option 3 – Install a layer of Geogrid covered with the necessary thickness and appropriate size of crushed aggregate. Also install a Type IV Geotextile Fabric if a separator is required.

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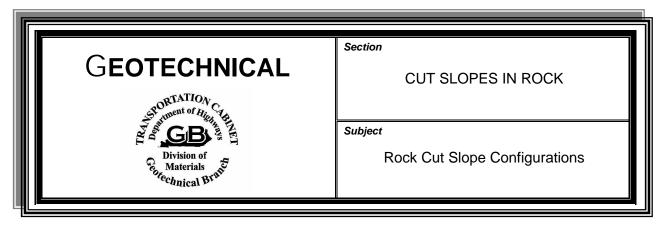


GUIDELINES:

Some cuts may expose several different types of rock (limestones, shales, sandstones, coal seams, etc.), and these lithologies will dictate which slope configuration is selected.

Each cut shall be independently designed by using all subsurface information or field mapping available. This information is used to determine cut slope angles, lift heights, bench widths, base of rock disintegration zone, soil overburden thickness, and overburden bench requirements. Cut slopes in overburden and weathered rock have been previously discussed in **GT 601-4**, **Cut Slopes in Soil**.

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BASIS FOR ROCK CUT SLOPE CONFIGURATION:

Cut slopes in rock are influenced by lithology but are primarily based on joint inclination and continuity. Benches, where possible, are located at the top of the least resistant lithologic unit in a given rock cut section. Careful consideration must be given to SDI numbers and Jar Slake test results when designing a cut slope.

CLASS III
NONDURABLE
SHALE WITH
OR WITHOUT
LAMINATIONS:

Typical cut slope recommendations for Class III nondurable shale are 2H:1V (or flatter) slope from groundline to ditchline. Normally these slopes are designed without a roadside ditch bench, intermediate benches, or overburden benches. (Refer to **Exhibit 14.)**

CLASS II NONDURABLE SHALE:

Typical cut slope recommendations for Class II nondurable shale vary from 1H:1V to 3H:2V with roadside ditch benches, intermediate benches typically 18 feet (5.5 meters) wide, and approximate lift heights of 30 feet (9 meters) depending on rock competency. (Refer to **Exhibit 15.)**

CLASS I NONDURABLE SHALE:

Typical cut slope recommendations for Class I nondurable shale vary from 3H:4V to 1H:4V, with approximate 30-foot (9-meter) lift heights, intermediate benches typically 18 feet (5.5 meters) wide, and a roadside ditch bench. (Refer to **Exhibit 16.)**

DURABLE SHALE:

Typical cut slope recommendations for durable shale vary from 1H:2V to 1H:4V (depending on fractures) with roadside ditch benches, typical intermediate benches 18 to 20 feet (5.5 to 6 meters) wide, and approximate lift heights of 30 to 45 feet (9 to 14 meters). (Refer to **Exhibit 17.)**



MASSIVE LIMESTONE

OR SANDSTONE:

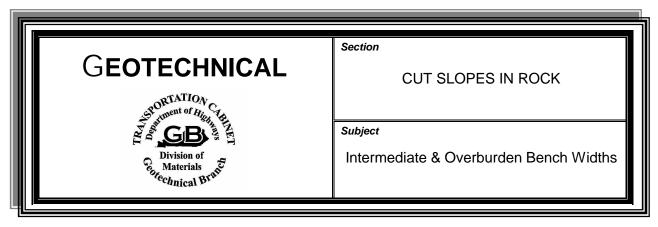
Typical cut slope recommendations for massive limestone or sandstone vary from 1H:2V to 1H:20V. This material is usually stable; however, presence of joints, fractures, solution features, cross bedding, etc., will have as much influence on slope design as lithology. Materials placed on 1H:20V slopes may have lift heights up to 60 feet (18 meters), with intermediate benches 18 to 20 feet (5.5 to 6 meters) wide. It is desirable to design the first lift above grade on a slope flatter than 1H:20V. (Refer to **Exhibit 18.)**

SHALEY LIMESTONE

& SANDSTONES:

Typical cut slope recommendations for shaley limestone and sandstone vary from 1H:1V to 1H:2V slope with lift heights from 30 to 45 feet (9 to 14 meters) and intermediate benches 18 to 20 feet (5.5 to 6 meters) wide. Flatter slopes may be required depending upon the percent and type of shale present. (Refer to **Exhibit 19.)**

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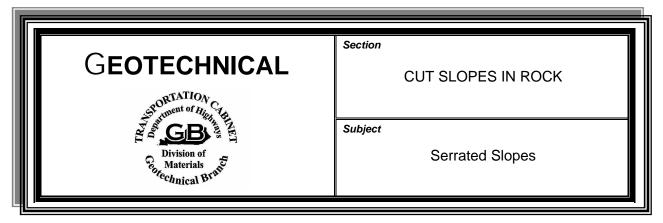
INTERMEDIATE & OVERBURDEN BENCH WIDTHS:

The elevation of most intermediate benches is determined by changes in lithology, with the bench being on top of the least resistant material, where possible. The width of intermediate benches may vary from 15 to 25 feet (4 to 8 meters). Typical bench widths are 18 feet (5.5 meters). Intermediate bench widths may be 20 to 25 feet (6 to 8 meters) when lifts exceed 30 feet (9 meters) in height or in situations where shale is expected to weather rapidly and undercut a massive bedded material. Coal mine openings with weak roof material or other unstable slopes with an anticipated heavy rock fallout may also require wider intermediate benches.

Intermediate benches that intercept ditch grade should be transitioned out within a distance of 150 to 200 feet (45 to 60 meters) to avoid leaving a transverse rock wall in the cut slope.

Overburden benches are placed on top of rock cuts at the base of the Rock Disintegration Zone (RDZ). Typical overburden benches are 15 feet (5 meters) wide and may be wider in areas where instability is anticipated. The depth to the base of RDZ is measured vertically from groundline and may be highly variable. Overburden benches are drawn horizontally on cross-sections and will have some grade through the cut depending on variations in depth of material. These benches are sometimes omitted in mountainous terrain or in cuts where the overburden is less than 10 feet (3 meters) deep.

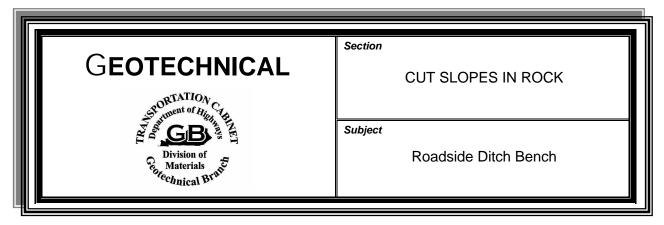
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USE OF SERRATED SLOPES:

Serrated slopes are utilized as a means of controlling erosion and establishing vegetation on soft rock formations, shale, or other material that can be excavated by bulldozing or ripping. Serrations may be recommended for 1H:1V or flatter cut slopes. Typical step risers will vary from 2 to 4 feet (0.6 to 1.2 meters) and shall be plotted on the cut stability sections. (Refer to **Exhibit 20.)**

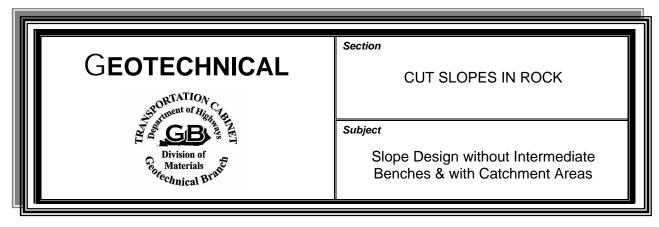
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USE OF ROADSIDE DITCH BENCH:

When cut slopes are steeper than 3H:2V and the 30-foot (9-meter) safety clear zone from edge of pavement to the cut slope is not required, a roadside ditch bench is recommended. Typically the width of the roadside ditch bench from outside edge of shoulder to the cut slope will be 12 feet (3.5 meters) for cuts less than 30 feet (9 meters) in height, and 14 feet (4.3 meters) for cuts over 30 feet (9 meters) in height.

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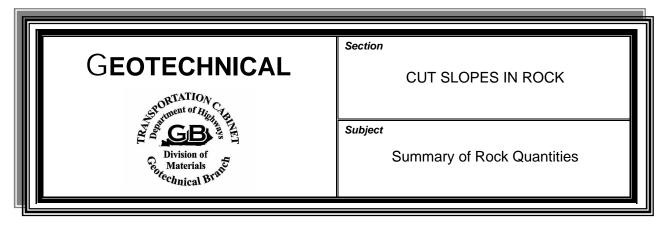
Design of a rock cut slope without intermediate benches should be used with a roadside ditch catchment area. The continuous cut slope design should be considered under the following circumstances:

- Ø Rock is homogenous.
- Ø Rock consists of limestones of low KY RQD numbers that are interbedded with shale of low SDI numbers.
- Ø Intermediate benches will accumulate debris rapidly, making them ineffective.
- Ø Joints are discontinuous, and massive failures are unlikely.

The roadside ditch catchment area **(Exhibit 21)** is to be designed using the guidelines outlined in the "Rockfall Catchment Area Design Guide" Final Report, which was published by the Oregon Department of Transportation Research Group and FHWA (November 2001) [SPR-3-032 (Report # FHWA-OR-RD-02-04)].

The "Rockfall Catchment Area Design Guide" is a current state-of-the-practice reference for sizing rockfall catchment areas for 40- to 80-foot (12- to 24-meter) high cut slopes. A copy of the guidelines is available upon request from the Kentucky Department of Highways, Division of Materials, Geotechnical Branch.

2 2 2



SUBMITTAL OF QUANTITIES:

A Form TC 64-532, Summary of Rock Quantities (Exhibit 22), will be completed by the design engineer and submitted to the Geotechnical Branch (and the geotechnical consultant, if applicable) after the rock core inspection and prior to the final geotechnical meeting. Typically, the rock types to be calculated and tabulated on the summary sheet are limestone, sandstone, durable shale, nondurable shale Class I, and nondurable shale Class II (excluding thin seams [less than 8 feet {2.5 meters}] that cannot be practically separated during construction). (Refer to Exhibits 22 and 23.) A two-foot rock roadbed shall be calculated and shown on the summary sheet assuming the rock extends from shoulder to shoulder in the fills and from ditchline to ditchline in the cuts. In areas where curb and gutter are proposed, the limits of the rock roadbed will extend under the curb and gutter.

OVERALL SITE CONDITIONS:

While information derived from each core is important, it should be recognized that there are cases where individual cores may not be representative of the site as a whole. The most common cases where this is true relate to lapies and/or other karstic features developed in limestones.

CALCULATION OF QUANTITIES:

Projects that are anticipated to have sufficient quantities of desirable materials (i.e., sandstone or limestone) along with less desirable materials may require calculation of only the quantity of available desirable material. Questions as to the type and thickness of rock to be considered will be resolved at the rock core inspection. Reduced (11-inch x 17-inch [280-millimeter x 430-millimeter]) cut stability sections, with lithology divisions indicated, shall be submitted with the minutes of the rock core meeting. (Refer to **Exhibit 24.)** The lithology divisions are to assist the design engineer in calculating and tabulating the select rock quantities on the TC 64-532 form. The division lines are not to be indicated on final plans.

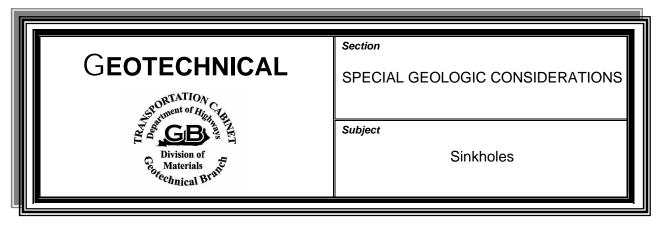


STABILITY

CONSIDERATIONS: Knowledge of the quantity of rock available will permit the geotechnical engineer to effectively make realistic embankment slope stability analyses. The geotechnical engineer will complete the stability analyses and determine where rock is required. The design engineer will calculate, tabulate, and resubmit these quantities on the TC 64-532 form, Summary of Rock Quantities (Exhibits 22 and 23), as necessary to verify the final quantities of rock required for the geotechnical recommendations.

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Page 2 of 2 06/05



USE OF SINKHOLES:

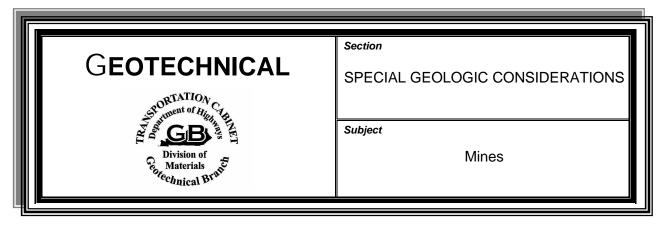
All pertinent subsurface information concerning sinkholes shall be shown on the soil profile sheets.

Sinkholes Not Used for Drainage—Construction procedures for stabilizing open sinkholes that are not to be utilized for drainage shall be in accordance with the current methods outlined in the "Treatment of Open Sinkholes" sepia sheet on the Division of Highway Design's sepia sheet list.

The plan sheet presenting the guidelines for sinkholes not used for drainage will be placed in the plans by the Division of Highway Design, as applicable.

Sinkholes Used for Drainage—Sinkholes that will be used for drainage shall have special recommendations and guidelines to follow during construction that have been approved by the Division of Highway Design.

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DESIGN CONSIDERATIONS FOR MINES:

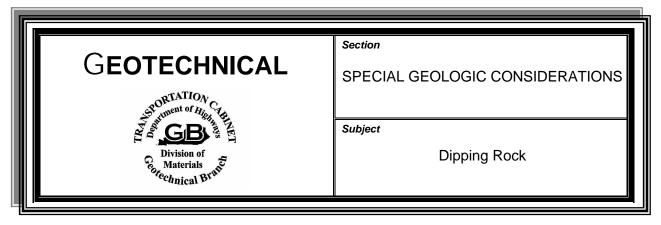
Design considerations relating to mines must include a determination of whether the mines are below, at, or above grade.

Below Grade—Mines below grade that do not show signs of subsidence are generally left undisturbed.

At Grade—Mines at or near grade may be excavated and replaced with suitable backfill.

Above Grade—Cut slope designs for mines above grade utilize wider benches, shorter lifts, and pneumatic backstowing and leave as much pillar as possible. If the slope is determined to be unstable during construction, the unstable material is excavated, the benches are widened, and the remaining openings are pneumatically backstowed.

2 2 2



IMPACT UPON DESIGN:

Lithologic variations will be more complicated in highly tilted strata depending upon the apparent dip. Therefore, a complete field reconnaissance of each cut section is required prior to slope design. Apparent dip of strata along centerline and cross-sections as well as lithology and character of the strata influence recommendations.

SETTING SLOPES: Normal design criteria for slopes may be utilized when the apparent dip along centerline is less than two degrees and apparent dip on the crosssection is away from the roadway. Intermediate bench elevations should follow apparent dip and will have a slight grade. These benches are drawn horizontally on cross-sections and will cross cut strata in one direction.

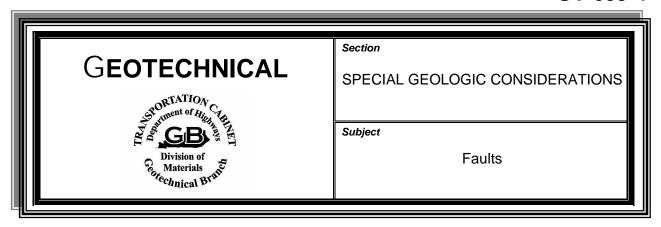
INTERMEDIATE BENCHES:

Intermediate benches with widths from 18 feet to 25 feet (5.5 meters to 8 meters) may be utilized and should be designed as horizontal in cuts where the apparent dip along centerline is more than two degrees and the apparent dip on the cross-section is away from the roadway. The benches will cross cut strata in two directions. Cut slopes with a maximum vertical lift of 60 feet (18 meters) are recommended according to the strata encountered in that particular lift.

OMISSION OF BENCHES:

Intermediate benches are to be omitted and one pre-split slope is recommended from the top of rock to grade in cuts where the apparent dip on the cross-sections is toward the roadway. Lithology and character of the strata determine this slope. In some areas where a large mass of material could create a major landslide, the design slope should follow the dip of the strata.

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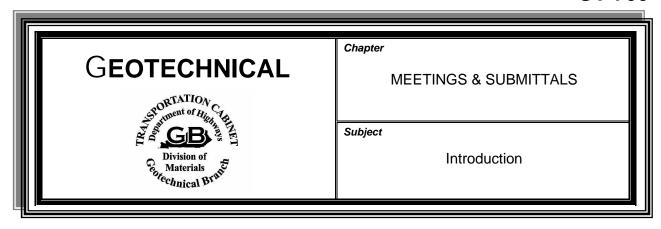
DESIGN CONSIDERATIONS FOR FAULTS:

Site-specific design considerations relating to faults must include:

- Ø Location of fault
- Ø Type of fault
- Ø Width of fault or area influenced
- Ø Competence of faulted materials
- Ø Amount of displacement

The effect of the fault on the roadway or structure then must be determined, and appropriate designs and recommendations developed.

2 2 2



OVERVIEW: This chapter describes the purpose, content, and conduct of meetings

typically held in conjunction with a project. During the course of a project, additional meetings may be required to deal with problems that arise.

PRELIMINARY MEETINGS &

SUBMITTALS: GT-701 explores the following subjects:

GT-701-1 Preliminary MeetingsGT-701-2 Laboratory Testing PlanGT-701-3 Engineering Analysis Plan

INTERIM

MEETINGS: GT-702 discusses the purpose of meeting during progress of project.

ROCK CORE

MEETINGS: GT-703 discusses the scheduling of rock core meetings.

FINAL

GEOTECHNICAL

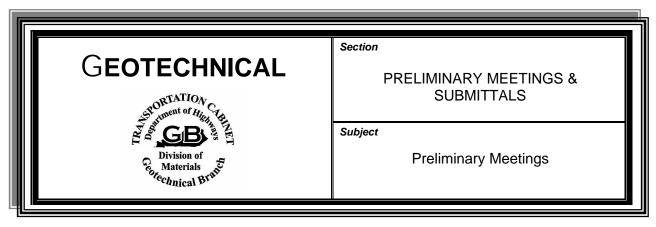
MEETINGS: GT-704 explains the purpose of final geotechnical meetings.

LANDSLIDE OR UNSTABLE ROCK

SLOPE MEETINGS: GT-705 addresses the need for landslide or unstable rock slope

meetings.

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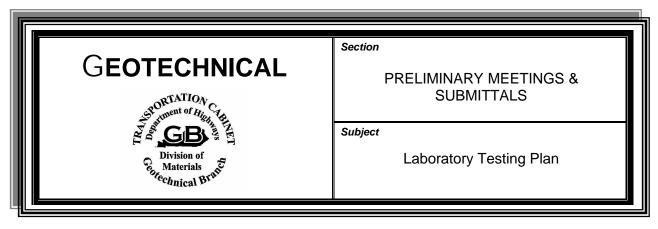
PURPOSE OF A PRELIMINARY MEETING:

If necessary, the Geotechnical Branch may schedule a preliminary meeting for roadway/structure projects by notifying representatives of the design consultant, Division of Highway Design, and District Design. The branch may conduct this meeting at the project site. The meeting may consist of a discussion of the scope of work, with an anticipated completion date, and a field/office review of the preliminary boring plan plotted on the plan/profile and cross-sections. The Geotechnical Branch may request that the centerline of survey be staked prior to the meeting. The minutes of the meeting, prepared or approved by the Geotechnical Branch, shall constitute the approved boring plan and authority to begin the subsurface investigation.

SERVICES
PROVIDED BY
GEOTECHNICAL
CONSULTANT:

The above procedures, along with the following additions, shall also apply when a geotechnical consulting engineer provides the geotechnical services. The geotechnical consultant shall submit to the Geotechnical Branch for review a preliminary boring plan for roadway/structure projects, along with a request for a preliminary meeting upon approval of the engineering agreement or contract modification. If necessary, the Geotechnical Branch will schedule the preliminary meeting after reviewing the boring plan.

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SCOPE OF PLAN:

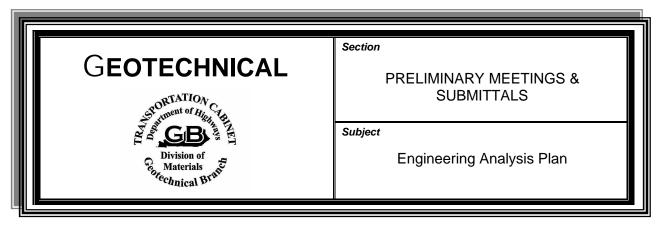
Prior to conducting any laboratory tests, the geotechnical consultant shall submit a laboratory testing plan to the Geotechnical Branch for review. The branch will review the plan and take appropriate action. The laboratory testing plan (for large projects with significant field work) may be submitted in several sections in order to facilitate the laboratory work.

The laboratory testing plan shall consist of:

- Ø County name
- Ø Project number
- Ø MARS number
- Ø Station
- Ø Hole number
- Ø Item number
- Ø Date
- Ø Sample numbers
- Ø Visual descriptions
- Ø Numbers of samples of various lengths
- Ø Borings logs (unless previously submitted)
- Ø Proposed laboratory tests

Refer to the TC 64-531 form, *Thin-Walled Tube and SPT Sample Log* (Exhibit 13).

2 2 2



SCOPE OF PLAN:

After laboratory testing is complete and prior to beginning any analyses, the geotechnical consultant shall submit an engineering analysis plan to the Geotechnical Branch for review. The branch will review the plan and take appropriate action. For large projects with significant work, the consultant may submit the engineering analysis plan in stages in order to facilitate the engineering analyses.

The engineering analysis plan shall consist of:

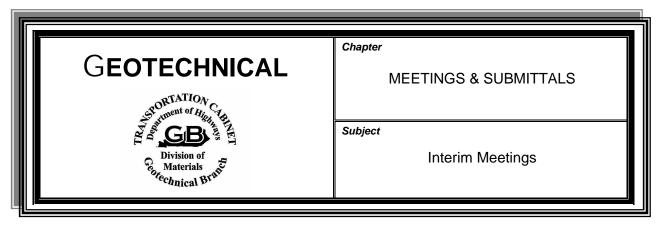
Ø Soil profile and stability sheets showing all relevant borings and laboratory data for roadways and structures (refer to **GT-701-2**, **Laboratory Testing Plan**)

Note: The consultant need not submit laboratory test data sheets unless the Geotechnical Branch requests them.

- Ø A tabular summary indicating:
 - ♦ Station limits
 - Critical analysis station (with appropriate offsets, locations, etc., as applicable)
 - ◆ Type of analysis to be performed
- Ø A tabular summary of areas that were anticipated to require analyses in the preliminary stage but did not undergo analysis as a result of the information obtained from the field and laboratory work

Note: This summary should indicate station limits, critical analysis station (with appropriate offsets, locations, etc., as applicable), type of analysis previously thought to be necessary, and a very brief statement explaining why analysis is not necessary.

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If deemed necessary, the Geotechnical Branch will schedule an interim meeting to discuss progress of the project or address any complications that have developed. The branch will invite, as applicable, any or all of the following:

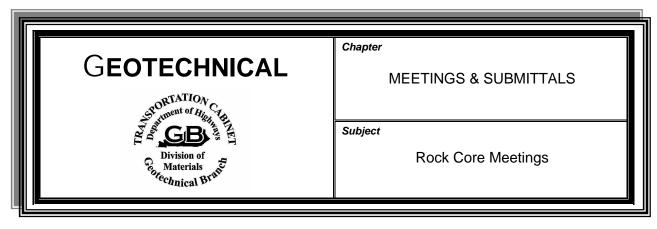
- Ø Design consultant
- Ø Division of Highway Design
- Ø District Design
- Ø Division of Construction
- Ø District Construction

The minutes of the meeting shall reflect discussions that occurred.

SERVICES
PROVIDED BY
GEOTECHNICAL
CONSULTANT:

The consultant will be responsible for the completed minutes.

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If deemed necessary, the Geotechnical Branch will schedule a rock core inspection after rock coring and open-face logging have been completed and cut slope recommendations have been prepared. The branch will invite to the meeting representatives of the:

- Ø Design consultant
- Ø Division of Highway Design
- Ø District Design
- Ø Division of Construction
- Ø District Construction

The purpose of the meeting is to:

- Ø Review the rock cores and open-face logs
- Ø Recommend rock cut slope configurations
- Ø Resolve questions as to the type and thickness of rock to be considered for select quantities

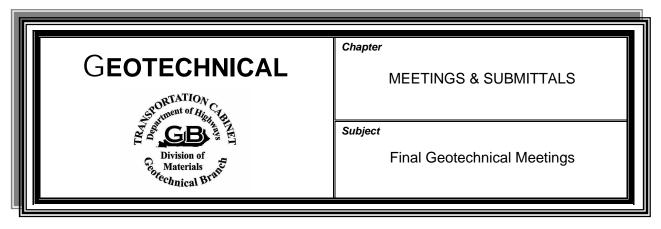
The minutes of the meeting shall constitute the recommended rock cut slope configurations. Slope stability analyses may be necessary prior to final design of cut slopes in the overburden; however, the analyses need not be completed prior to the rock core meeting.

If deemed necessary, the Geotechnical Branch may hold a rock core meeting for structures.

SERVICES PROVIDED BY GEOTECHNICAL CONSULTANT:

When a consulting engineer provides geotechnical services, the consultant shall submit a written summary of the cut slope recommendations with cut limits defined to the Geotechnical Branch prior to the rock core inspection. The consultant shall plot the recommendations with lithology divisions on the critical cross-sections. If necessary, the Geotechnical Branch will schedule a rock core meeting after reviewing the cut slope recommendations.

2 2 2



If deemed necessary, the Geotechnical Branch will schedule a final meeting. The branch shall invite to the meeting representatives of the:

- Ø Design consultant
- Ø Division of Highway Design
- Ø Division of Construction
- Ø District Design
- Ø District Construction

The purpose of this meeting is to discuss and recommend geotechnical plan notes for roadway/structure projects.

SUBMITTAL BY A CONSULTANT:

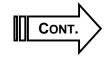
When a geotechnical consultant provides services, the consultant shall submit the following information to the Geotechnical Branch for review prior to the final geotechnical meeting:

Ø Roadway Projects:

- Cut stability sheets
- Embankment stability sheets
- ♦ Soil profile sheets
- Other sheets depicting special procedures
- Draft copy of the geotechnical recommendations

Ø Structure Projects

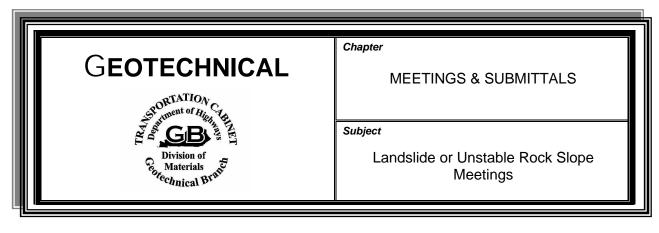
- Single copy of the letter portion of the report
- ◆ Copies of the subsurface data and other sheets (one each)
- ◆ Copies of the geotechnical design calculations and test results (pile capacities, stabilities, triaxial failure envelopes, e-log p-curves, settlement calculations, negative skin friction, axial loads on drilled shafts, etc.)



SUBMITTAL OF REPORT:

If necessary, the Geotechnical Branch will schedule the final geotechnical meeting after reviewing the submittals. Following the final geotechnical meeting/review, the consultant will make any necessary revisions and submit the finalized report (with required copies) along with electronic files. The Geotechnical Branch will then distribute the report as outlined in **GT-807**, **Report Distributions**.

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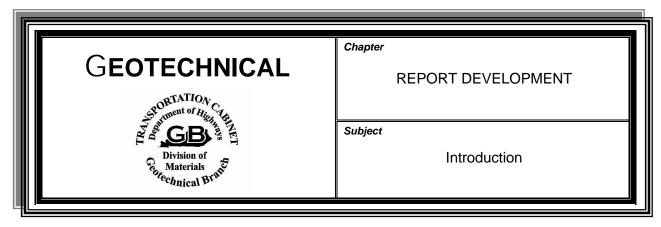


The Geotechnical Branch will notify either the Chief District Engineer or the Director of the Division of Maintenance that the proposed methods of correction and the accompanying cost estimates have been completed. The branch will arrange a meeting of the appropriate representatives to discuss the project. Representatives may include those of the:

- Ø State Highway Engineer's Office
- Ø Division of Maintenance
- Ø Office of Rural and Secondary Roads
- Ø Division of Highway Design
- Ø Division of Construction
- Ø Geotechnical Branch
- Ø Chief District Engineer
- Ø Others

The purpose of the meeting is to select a method for correction. Representatives will discuss approximate quantities and estimated costs for each alternative. The Geotechnical Branch will prepare a final report upon approval by the requesting party.

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OVERVIEW: This chapter presents recommendations and guidelines relating to the

development of various types of geotechnical engineering reports and the distribution of those reports. Many of the exhibits referenced in the text are example subsurface data sheets similar to the drawings, which should

accompany the plans in the roadway and structure reports.

PLANNING: GT-801 discusses geotechnical overviews for planning.

ROADWAYS: The following subjects pertain to the development of a geotechnical

engineering roadway report:

GT-802-1 Design of Report Soil Profiles

GT-802-3 Rock and Soil Cuts Embankments

GT-802-5 Special Geologic Considerations

STRUCTURES: The following subjects provide guidelines for preparing reports of the

various types of structures commonly encountered on highway projects:

GT-803-1 General Project Information

GT-803-2 Bridges GT-803-3 Culverts

GT-803-4 Retaining Walls **GT-803-5** Noise Barrier Walls

MAINTENANCE: GT-804 discusses the development of reports on various investigations

for maintenance projects.

CONSTRUCTION: GT-805 discusses the submission of reports applicable to construction

projects.

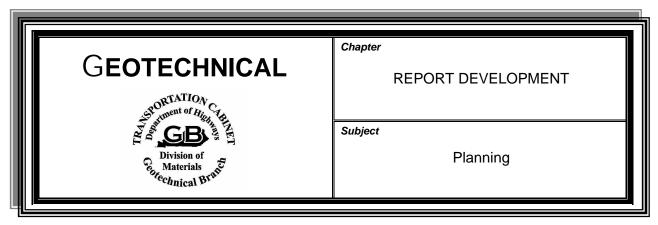
PERMITS: GT-806 addresses the reports for both utility and mining encroachment

permits.

REPORT

DISTRIBUTIONS: GT-807 provides the distribution lists of the various reports.

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GEOTECHNICAL OVERVIEWS:

Geotechnical overviews for planning should address issues that may affect transportation decisions within the project area. The geotechnical overviews should present a description of the topography of the project area, including regional and structural geology. The geotechnical overviews should also include discussion concerning the impacts of the various features and any potential mitigation actions, including cost, that would be necessary if the feature is encountered. This information will be utilized to help determine whether or not to impact a feature, particularly in the situation when there are competing issues (that is, historic, environmental, cultural, etc.) and it is not possible to avoid impacting a resource of the feature. The issues discussed may include:

- Ø Problematic geologic formations
- Ø Presence of springs, landslides, mines, karst, faulted strata, acidic shale, mineral deposits, or other topographic or subsurface features that could affect construction and maintenance of a roadway
- Ø Foundation types for structures
- Ø Possible issues with cut and fill slopes resulting from the known soil and rock conditions

Note: This should be in a broad sense, that is, flatter or steeper slopes than normal so that the impacts to cost resulting from the need for more earthwork or right of way can be considered.)

- Ø Possible issues with pavement subgrade and the need for modification
- Ø Seismic zones for earthquake design and possible mitigation actions
- Ø Availability of suitable materials from excavation (that is, rock from excavation) to use in the subgrade and embankments

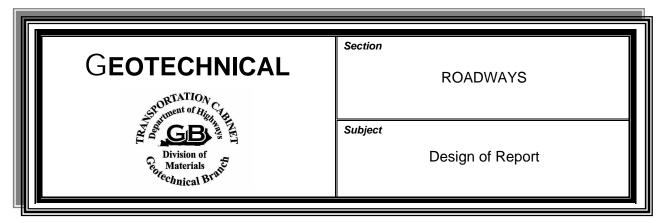


GEOTECHNICAL OVERVIEWS (cont.):

Maps of the project areas should be included with as many as possible of the above features noted. Areas of particular concern should be clearly noted on the maps. When possible, this information should be provided in GIS (Geographic Information System) layers so that they can be incorporated with other features for visual display as well as to aid in the determination of the recommended corridors. If alternatives are available, then an evaluation of each alternative discussing the geologic conditions, both beneficial and adverse, should be included.

Whenever possible the report should be presented in layman's terms, since the overview will be included in the reports or other displays that will be available to the general public.

2 2 2



TYPICAL FORMAT: The following typical table of contents illustrates the general format for developing a geotechnical engineering roadway report.

Chapters:

- I. Location and Description
- II. Topography and Drainage
- III. Geology
- IV. Drilling and Sampling
- V. Laboratory Testing
- VI. Engineering Analyses
- VII. Recommendations

APPENDICES:

- A. Location on a 1-inch = 2,000-foot (1:24,000) scale topographic map
- B. Triaxial test failure envelopes*
- C. Void ratio and coefficient of consolidation/log pressure curves, settlement versus time curves, and settlement calculation sheets*
- D. Geotechnical symbol sheet

Geotechnical note sheet

Soil profile sheets

Cut stability sections

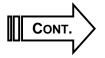
Embankment stability sections

Applicable sheets for wick drains, stone columns, slope reinforcement, etc.

* Included only in the three paper copies submitted to the Geotechnical Branch

FORMAT REQUIREMENTS:

Reports shall be typed and drawings made on 8.5-inch x 11-inch (215-millimeter x 278-millimeter) sheets, with the exception of those specified in Appendix D. The roadway alignment shall be depicted on a 1-inch = 2,000-foot (1:24,000) scale topographic map, with stations indicated at a minimum of 1,000-foot (300-meter) intervals (refer to **Exhibit 2**). The sheets in Appendix D shall be reduced to scale on 11-inch x 17-inch (278-millimeter x 432-millimeter) sheets and included in the report.



COVER &

TITLE SHEET: The cover and title sheet shall include the following project identification:

- Ø County name
- Ø Project number
- Ø Route number and/or road name
- Ø Stations of termini
- Ø Section number
- Ø MARS number
- Ø Item number
- Ø Date

GENERAL REPORT REQUIREMENTS:

The following paragraphs outline general report requirements; however, additional chapters may be needed to fully document a project:

Chapter I—Location and Description provides specific and detailed information such as project termini, major stream crossings, and intersections referenced to landmarks. The design objectives of the proposed roadway will be described.

Chapter II—Topography and Drainage presents a discussion of the major terrain features. A short general discussion will be followed by significant details giving approximate stations of anomalies.

Chapter III—Geology discusses the major geologic features. Items requiring special consideration—faults, sinkholes, landslides, mines, etc.—will be discussed.

Chapter IV—Drilling and Sampling provides a complete description of the drilling and sampling program, including drill equipment, drilling and sampling methods, and dates. Observations will be made concerning soil types, depths, water tables, springs, etc., with reference to stations.

Chapter V—Laboratory Testing presents the number of each type of laboratory test along with the test methods. A discussion of the test results, including averages and range of values, will be presented. Approximate station limits of areas with unusual soil conditions shall be discussed. The significance of the test values, especially unusual values, should be discussed and referenced in the appropriate appendices. A summary of all test data shall be shown on soil profile and stability section sheets.

Chapter VI—Engineering Analyses includes discussions of each stability, settlement analysis, etc. References should be made to appropriate stability sections and calculation sheets in appendices. Derivations of strength parameters as well as safety factors, special analysis procedures (that is, wick drains, stone columns, slope reinforcement), etc., and their significance will be discussed.

CONT.

GENERAL REPORT REQUIREMENTS (cont.):

Chapter VII—Recommendations consists of a list of geotechnical recommendations. These recommendations shall become the geotechnical notes after departmental approval. The CBR design value and any subgrade modification are included as design recommendations and shall not be shown on the geotechnical note sheet. The geotechnical notes will be placed on a geotechnical note sheet and included in the roadway plans (refer to **Exhibit 30**). Appropriate notations making reference to specific geotechnical notes and stability section sheets will be made on the soil profile at the applicable locations. Geotechnical considerations applicable to structures on the project shall be incorporated into the roadway report whenever possible.

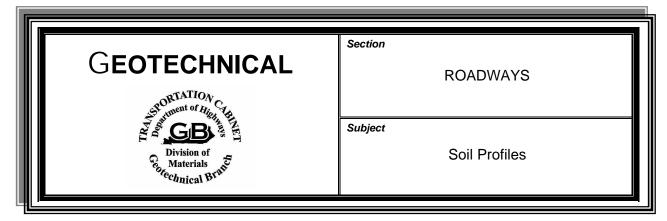
Appendices include triaxial test failure envelopes, void ratio, coefficient of consolidation/log pressure curves (refer to **Exhibits 27 and 28**), and settlement calculation sheets, paper copies only.

ABBREVIATED FORMAT:

An abbreviated geotechnical engineering roadway report, with prior approval by the Geotechnical Branch, may be used when conditions warrant. This format shall include:

- Ø Brief discussion of detrimental soil and subsurface conditions
- Ø Geotechnical recommendations
- Ø Roadway alignment depicted on a 1-inch = 2,000-foot (1:24,000) scale topographic map showing 1,000-foot (300-meter) minimum station intervals
- Ø Symbol sheet, geotechnical note sheet, soil profile sheets, cut and embankment stability sections, and special application sheets (that is, wick drains, stone columns, slope reinforcement). These drawings shall be reduced to scale on 11-inch x 17-inch (278-millimeter x 432-millimeter) sheets.

2 2 2



SYMBOL SHEET:

The soil profile sheets shall be prefaced with a symbol sheet (refer to **Exhibit 29**).

GEOTECHNICAL NOTES:

A geotechnical note sheet is to be included. All pertinent notes shall be listed along with any applicable stations and/or station limits (refer to **Exhibit 30**). The department disclaimer note shall be placed on the first sheet of the soil profile (refer to **Exhibit 31**).

DISTURBED SOIL BORINGS:

All disturbed soil borings shall be plotted on the soil profile. Offset borings shall be identified as to offset distance and drawn at the proper station and elevation, whenever possible. Where offset borings left and right of the same station would overlap, both borings shall be plotted at the proper station, one at the proper elevation, and the surface elevation of the other boring shall be identified. Channel changes and special ditches shall be shown on the same sheet with the mainline profile when space permits.

NONDURABLE SHALES:

In special cases where nondurable shales (soil-like shales that are soft and may be drilled easily with an auger) were sampled and tested, the nondurable shale symbol shall be used when plotting, and the samples shall be identified by the same procedure as those used for soil.

PRESENTING TEST RESULTS:

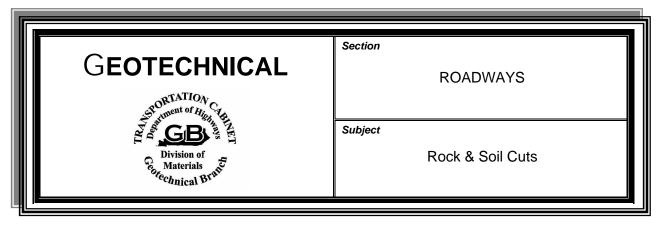
All applicable laboratory test results shall be depicted on the soil profile sheets (refer to **Exhibit 31**). Laboratory test data sheets (except those specified in **GT-802-1**). and subsurface logs shall not be included in the geotechnical engineering report.

MINIMUM PROJECT

IDENTIFICATION: The following information shall be on all soil profile sheets, as applicable:

- Ø County name
- Ø Road name
- Ø MARS and item numbers
- Ø Stream crossings and roadway intersections identification
- Ø Reference to any applicable geotechnical notes and critical stability sections

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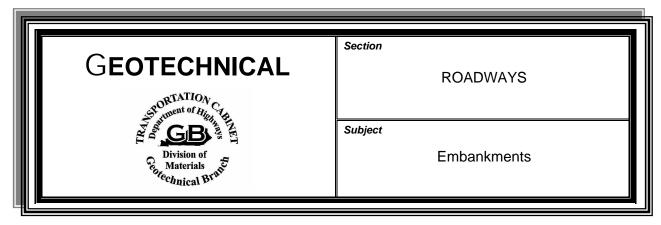


POLICY:

The proposed slope configuration for all critical rock and soil cuts shall be depicted on a cut stability section. Included on the section shall be all relevant borings and data necessary to develop this configuration. A tabulation of rockline soundings through the entire referenced cut shall be included when necessary. All applicable subsurface information shall be shown on the cut stability section (refer to **Exhibits 25, 26, and 32**).

Any special recommendations and construction requirements necessary to obtain a stable cut slope design shall be depicted on the cut stability section, that is, soil nailing, rock bolts, special rock fall ditches, horizontal drains, etc.

2 2 2



STABILITY: The critical section(s) for each embankment with the proposed slope

configuration shall be plotted on an embankment stability section sheet. All relevant borings, data, and results of analyses shall be

shown on these sheets (refer to Exhibit 33).

SETTLEMENT: In situations where settlement magnitudes are critical, a note

addressing settlement should be included on the embankment stability

sheet. For example:

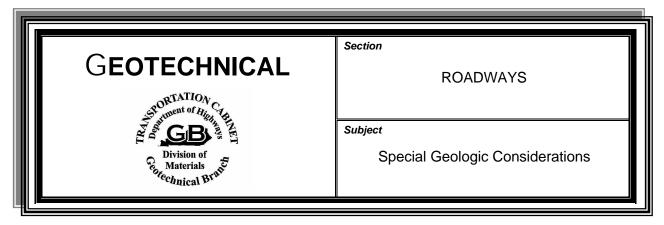
NOTE: Settlement analysis indicates 24 inches of settlement with 90

percent consolidation in 6 years.

SPECIAL

RECOMMENDATIONS: Any special recommendations and construction requirements necessary to obtain a stable embankment slope design shall be depicted on the section, that is, slope reinforcement, rock toe drains, wick drains, horizontal drains, geotextile fabric, etc. (Refer to Exhibits 35 and 36 for example of wick drains).

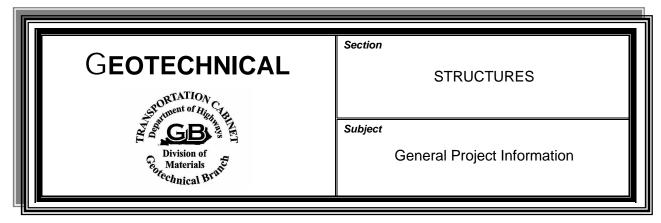
2 2 2



POLICY:

Special geologic considerations shall be presented on sheets depicting procedures (that is, mine subsidence treatment, rock bolts, dipping rock, etc.). Additional information in the form of special notes, special provisions, and/or specifications shall be attached to the report.

2 2 2



OVERVIEW:

Structure foundation investigations consist of all functions necessary to develop the subsurface data sheets and the geotechnical report. A separate report shall be written for each structure on the project, except for twin bridges and bridges with short attached wingwalls. The following instructions shall be used as guidelines in preparing reports for the various types of structures commonly encountered.

GUIDELINES FOR REPORTS:

Structure reports shall consist of a letter containing the recommendations, site map, latitude and longitude coordinates for each hole, and accompanying drawings (if applicable), most of which are intended to be included in the structure plans. The final recommendations are to be placed at the end of the body of the report in a numbered format. The body of the report should be in the following format:

- Ø Brief description of the proposed structure location
- Ø Identification of the name and number of the 7.5-minute geologic quadrangle in which the structure is located, along with the rock formation and geologic member
- Ø List of the entities that performed the drilling and the soil testing
- Ø Brief discussion of the conclusions pertaining to the overall site geology and in-situ soils, along with any irregularities encountered during the investigation
- Ø Brief discussion of the criteria, results, and conclusions of any stability analyses

Note: If stability analyses are not warranted, an explanation of why this is the case (for example, low embankment heights or shallow foundation soils) should be included in the report.



GUIDELINES FOR REPORTS (cont.):

Ø Brief discussion of the criteria, results, and conclusions of any settlement analyses

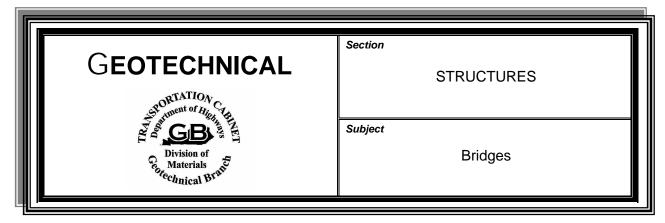
Note: If settlement analyses are not warranted, an explanation of why this is the case (for example, low embankment heights or shallow foundation soils) should be included in the report.

- Ø Where applicable, scour data and a brief discussion of possible solutions if scour is excessive
- Ø Where applicable, a brief description of pile driveability or drilled shaft analyses and conclusions

COORDINATE DATA:

Latitude and longitude coordinates for each boring location should be submitted in tabular form in the appendix of the report (refer to **Exhibit 41**).

2 2 2



OVERVIEW:

Foundation investigation reports for bridges shall meet the general requirements presented in **GT-803-1**, which are applicable to all structures. Additional requirements, below, are specific to bridges.

MINIMUM REPORT RECOMMENDATION

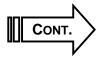
DEVELOPMENT:

The recommendation portion of the report shall address, at a minimum, recommendations for the following items (where applicable):

- Ø Foundation type with the anticipated bearing elevations (typically pile tip and/or base of footing elevations)
- Ø Allowable bearing capacity for spread footings

Note: In cases where a deeper footing embedment will allow significantly higher bearing pressures, it may be advantageous to present allowable bearing for more than one elevation (for example, at the top and base of the weathered rock).

- Ø Settlement
- Ø Negative skin friction
- Ø Scour
- Ø Pile capacity
- Ø Pile driveability (for example, minimum and maximum hammer size)
- Ø Slope protection
- Ø Drilled shaft foundations
- Ø Any instrumentation or construction procedures necessary or advantageous to a safe and economical geotechnical design



DEEP VS. SHALLOW

FOUNDATIONS:

Spread footings are generally recommended when suitable bedrock is encountered within 20 feet (6 meters) of finished grade. Deep foundations are generally more economical when the distance from finish grade to the bedrock surface is greater than 20 feet (6 meters). The approximate roadway grade at each abutment should be indicated on the subsurface data sheet to allow a comparison with the rock elevation (refer to **Exhibit 39**). Estimated pile tip elevations are specified in the recommendations but are not presented on the plan sheet.

BEDROCK CONTOURS:

It may be desirable to prepare a bedrock contour sheet for bridge sites where the bedrock surface is steeply sloping or where karst features have produced a highly irregular rock surface (refer to **Exhibit 40**).

PRESENTING STABILITY ANALYSIS RESULTS:

The results of stability analyses performed for the Geotechnical Engineering Structure Foundation Report may be shown and/or discussed in the report (refer to **Exhibit 42**). The soil strength parameters assumed for analyses and the safety factors determined from analyses shall be presented on the drawing. The stability analyses shall not be duplicated in cases where stabilities performed for investigation of the roadway are applicable to the embankment at the structures. However, if the stability analyses were performed and shown in the roadway report, a brief discussion of the results along with any mitigation procedures is required for the structure report.

PRESENTING SETTLEMENT ANALYSIS RESULTS:

The results of all settlement analyses (including those previously performed in the roadway phase of the investigation) indicating the estimated settlement magnitude and rate of settlement shall be presented in the roadway Geotechnical Note Sheet and the Geotechnical Engineering Structure Foundation Report. Where an existing embankment is being widened and significant differential settlements are anticipated, settlement analyses shall be performed across the width of the embankment.

SPECIAL REQUIREMENTS:

Procedures such as controlled loading, waiting periods, or wick drains may be necessary based upon the results of stability and/or settlement analysis. Instrumentation procedures may also be required. All of these items shall be called for specifically in the recommendation section of the report. The Division of Bridge Design will include the appropriate recommendations on a general note sheet. The reasons for the use of a waiting period, instrumentation, wick drains, etc., shall be discussed in the report. It may be necessary to also include these requirements in the geotechnical notes of the roadway plans (refer to **Exhibit 30**).



06/05

LATERAL SQUEEZE:

For bridges with moderate to large settlement magnitudes for which deep foundations are proposed, the geotechnical engineer shall determine, using the method presented in the *Soil and Foundations Workshop Manual*, if lateral squeeze is a potential problem. In such cases, the geotechnical engineer shall address the use of a waiting period between completion of embankment construction and the foundation installation, or other feasible methods of eliminating potential damage to the foundation. In addition to the abutments, foundations at piers immediately adjacent to the abutments could be affected by lateral squeeze.

DRAGDOWN:

Dragdown on the deep foundations may be a problem for structures with moderate or large settlement magnitudes and slow consolidation rates. The geotechnical engineer must suggest alternative methods of handling dragdown loads. The dragdown load without a waiting period, with a waiting period, and after treatment (with or without waiting period) shall be presented in the Geotechnical Engineering Structure Foundation Report.

SETTLEMENT PLATFORMS:

The geotechnical engineer shall instruct the designer to add a note to the plans specifying settlement platforms if a waiting period is selected as the method of handling dragdown loads or lateral squeeze. If settlement platforms are required, a note shall be added to the Geotechnical Note Sheet produced for the Geotechnical Engineering Roadway Report for inclusion in the roadway plans.

METHODS OF HANDLING DRAGDOWN:

The designer shall be instructed to indicate on the plan sheet (showing the piles and the pile-driving records) whether or not the foundations have been designed to support the dragdown loads. If the foundations cannot be designed to handle the dragdown loads, alternative methods may have to be employed to counteract any negative impact to the piles.

ALTERNATIVE DESIGNS:

The designer may submit alternative designs for a structure. A separate subsurface data sheet may be prepared for each alternative. All of the subsurface data obtained for all alternatives shall be presented on each sheet (refer to **Exhibit 39**). The sheets shall not be labeled as alternatives. The drawing for the rejected alternative can be discarded and that for the selected structure included in the plans. Subsurface data sheets for both single-span and three-span alternatives shall be developed when breastwall abutments are proposed (refer to **GT-403-1**, "**Bridges"**) and rock is in excess of 20 feet (6 meters) below proposed roadway grade.

CONT.

CBR DESIGN VALUES:

Bridge replacement projects in which a Geotechnical Roadway Report will not be issued shall include a recommended CBR design value for pavement in the Geotechnical Engineering Structure Foundation Report.

SUBSURFACE DATA SHEETS:

A subsurface data sheet presenting a plan view of the bridge and a profile view of the borings is necessary. Subsurface data sheets showing the relative positions of other structures and nearby borings may be developed. Additional drawings illustrating the results of analyses or locations of specialty items (wick drains, stone columns, geogrids, etc.) may be required (refer to **Exhibits 35 and 36** for examples involving wick drains).

PLAN SCALE:

Bridge plan views shall be drafted as follows:

- Ø For English unit drawings, a scale of 1"=10', 1"=20', 1"=30', 1"=40', 1"=50', or 1"=60' should be used.
- Ø For metric unit drawings, a scale of 1:100, 1:200, 1:300, 1:400, or 1:500 should be used.
- Ø The largest of the scales that will conveniently fit on the plan sheet should be used.
- Ø The plan view for large structures may be plotted on two or more sheets in lieu of using a smaller plan scale.
- Ø The plan sheet shall present the following information:
 - Roadway bearing
 - ♦ North arrow
 - Location and station of each pier and abutment
 - Name (if known) of any roadway, railroad, or stream, etc., that the bridge crosses
 - ♦ Roadway skew (if any)
 - ◆ Types and locations of all borings
- Ø The location of any borings specified in the boring layout but not drilled shall not be plotted on the plan sheet.

PROFILE:

A graphical depiction of the borings in profile view shall be presented beneath the bridge plan. The profile view vertical scale shall always be 1 inch = 10 feet for English unit drawings and 1:100 for metric unit drawings, regardless of the scale used for the plan. Use of horizontal scale on the profile view is not necessary.

TYPE OF DATUM:

The type of datum should always be indicated. (Refer to **Exhibit 43**, which indicates a "sea level datum." Alternatively, the drawing could indicate an "assumed datum.")

REQUIRED INFORMATION ON PROFILE:

Headings for borings shall include hole number, station, offset, and surface elevation.

CLASSIFICATION DATA:

The types and locations of undisturbed samples are shown with the holes plotted on the profile view, but the Unified Soil Classification symbols as presented on **Exhibit 29** need not be shown. "N-values" shall be indicated for all samples obtained through standard penetration testing. The following items shall be listed for all classified samples:

- Ø S+C (silt plus clay) percentages from hydrometer or wash gradation tests
- Ø AASHTO and Unified Soil Classifications
- Ø Liquidity index
- Ø Natural moisture contents
- \emptyset D₅₀ and D₉₅ (millimeters)—needed for bridges at wet crossing only

WATER TABLE:

Water table elevations accompanied by the date of the readings shall be depicted on the boring profile.

REPORTING RESULTS

OF LAB TESTING:

Results of unconfined compression and/or unconsolidated-undrained triaxial testing are typically plotted beside the sample tested (refer to **Exhibit 46**, **sheet 3**). Results of other types of tests such as consolidated-undrained triaxial testing are usually listed in a table (refer to **Exhibits 32 and 49**). D_{50} and D_{95} values should be presented for soil samples for structures at wet crossings (refer to **Exhibit 45**).

ROCK

DESCRIPTIONS:

Rock descriptions from the geology logs shall be presented on the subsurface data sheets as illustrated in the exhibits.

ROCK TEST RESULTS:

The Rock Quality Designation—Kentucky Method (KY-RQD) and the percentage of recovery (REC) (from the geologist's log, not the driller's log) are given for each core run. For some projects, including those incorporating drilled shafts, the Rock Quality Designation—Standard Method (Std-RQD) are also required (refer to **Exhibit 46, sheet 3**). Results of the Slake Durability Index tests and Jar Slake tests are also shown.

REFUSAL ELEVATIONS:

Refusal elevations of rockline soundings shall be shown in parentheses. All core logs shall identify top of rock (bedded material) elevation and, if applicable, the elevation of the base of weathered rock. Subsurface data sheets shall state "no weathered rock" where geology logs indicate none is present (refer to **Exhibit 43**).



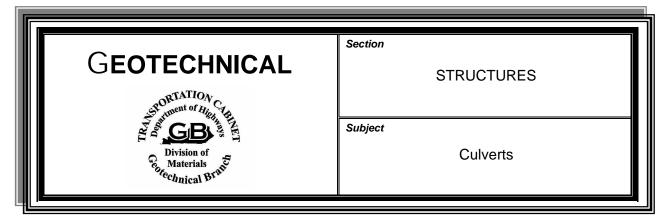
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USING PREVIOUSLY DEVELOPED

DATA:

The subsurface data sheet presented in **Exhibit 44** is an example of existing data from a previous report being included in the Geotechnical Engineering Structure Foundation Report and in the Structure Plans.

2 2 2



OVERVIEW:

Foundation investigation reports for culverts shall meet the general requirements presented in **GT-803-1**, which are applicable to all structures. Additional requirements, below, are specific to culverts.

MINIMUM REPORT DEVELOPMENT:

Recommendations presented in the letter portion of the report shall include, at a minimum, the following items:

- Ø Whether the culvert is to be designed as yielding (soil bearing) or nonyielding (rock bearing)
- Ø Allowable bearing pressure for wingwalls
- Ø Settlement (for yielding culverts, if applicable)

ALLOWABLE BEARING PRESSURE:

The allowable bearing pressure for yielding culverts is applicable only to the wingwalls since the barrel of the culvert is confined.

EQUIVALENT

FLUID PRESSURE: The structure designer can use the equivalent fluid pressure values directly or use Soil Type 3 of **Exhibit 66-04-13** in the *Division of Bridge*

Design Guidance Manual.

SETTLEMENT:

Culverts on deep soil foundations, and also under high embankments, can be affected by large magnitudes of settlement. Assuming that the foundation conditions are uniform, settlement will be greatest near the center of the culvert, under the highest portions of the embankment. This differential settlement can adversely affect drainage through the culvert. Prior to settlement the flowline will fall continuously from culvert inlet to outlet. If the center of the culvert settles more than the outlet, the center of the culvert in its post-settlement configuration can be lower than the outlet, causing water to pond in the culvert.

USE OF CAMBER:

To prevent ponding from occurring, a cambering (or arching) of the flowline is sometimes employed. In cases where settlements are anticipated to be a potential concern, the geotechnical engineer shall alert the structure designer to this condition to determine whether camber is necessary.

STRUCTURES—Culverts GT-803-3

CBR DESIGN VALUES:

Culvert replacement projects in which a Geotechnical Engineering Roadway Report will not be issued shall include a recommended CBR design value for pavement in the Geotechnical Engineering Structure Report.

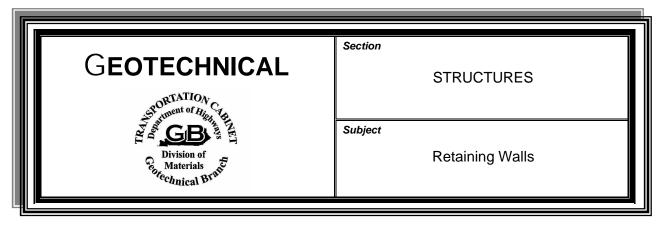
SUBSURFACE DATA SHEET:

A subsurface data sheet presenting a plan view of the culvert and a profile view of the borings (plotted to vertical scale) showing their position relative to flowline is preferred. The information on the plan view should be similar to that shown in **GT-803-2**. Flowline inlet and outlet elevations (including existing inlet and outlet elevations for extensions) shall also be indicated on the subsurface data sheet (refer to **Exhibit 47**).

PRESENTING
RESULTS OF
SETTLEMENT &
STABILITY
ANALYSIS:

The results of settlement and stability analyses, if applicable, shall also be presented. Settlement shall be plotted along culvert centerline when nonuniform loading or nonuniform foundation conditions are anticipated to cause significant differential settlements (refer to **Exhibit 48**). The results can be presented as a note rather than in a graphic format if uniform loading conditions exist.

2 2 2



OVERVIEW:

Foundation investigation reports for retaining walls shall meet the general requirements presented in **GT-803-1**, which are applicable to all structures. Additional requirements, below, are specific to retaining walls.

MINIMUM REPORT DEVELOPMENT:

Recommendations presented in the letter portion of the report shall include, at a minimum, the following items:

- Ø Wall types that were analyzed for this location
- Ø Listing of parameters that can be utilized in the wall design

Each possible wall type analyzed for the location should have a separate list of parameters. This list shall include, where applicable:

- Effective stress friction angle of granular backfill
- ♦ Effective stress friction angle of in-situ soils
- ◆ Total stress cohesion of in-situ foundation soils
- Effective stress friction angle of backfill (internal backfill for MSE must conform to "Reinforced Fill Material" as specified in Section
 805 of the Standard Specifications for Road and Bridge Construction, current edition)
- Unit weight of backfill
- Unit weight of foundation material
- Unit weight of MSE internal backfill
- Allowable bearing capacity of granular replacement
- Allowable bearing capacity of bedrock
- Minimum strap length for MSE walls = greater of 8 feet or 70% of the wall height (0.7H)
- Friction angle for sliding calculation
- Equivalent depth of soil surcharge
- Allowable bearing capacity of spread footings founded on top of the MSE wall
- Any other geotechnical parameter necessary for the design of the wall



MINIMUM REPORT DEVELOPMENT (cont.):

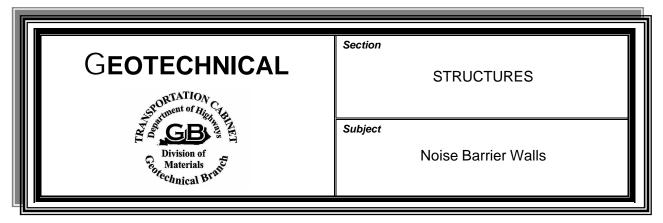
- Ø The required minimum factor of safety requirements for:
 - ♦ Sliding = 2 including passive pressures or 1.5 not including passive pressures
 - ♦ Overturning = 2
 - ◆ Bearing capacity = 2 to 3, depending on amount and credibility of test data
 - ♦ External slope stability analyses
- Ø Whether or not the analyses performed meet the minimum required safety factors and any additional measures (shear key, granular replacement, granular backfill, etc.), if any, that had to be employed to meet those factors
- Ø A plan view of the retaining wall, sample borings, rockline soundings, rock cores, observation well data, and laboratory test results on the subsurface data sheet for all walls where a subsurface investigation is performed

Note: Plotting the wall profile on the subsurface data sheet with the borings is not required for walls that obviously bear either on soil or on rock throughout. The profile shall be indicated on the subsurface data sheet if the rockline is near the proposed wall footing elevation, or if replacement of the foundation soils with granular materials (either partial replacement or replacement to bedrock) is required.

STABILITY:

Stability sections shall be prepared for retaining walls, where applicable. The wall designer shall check internal stability of retaining walls. The geotechnical engineer shall perform analyses necessary to ensure that safety factors for external stability are adequate. Analyses for external stability shall include, at a minimum, allowable bearing capacity, sliding, overturning, and overall slope stability.

2 2 2



OVERVIEW:

Foundation investigation reports for noise barrier walls shall meet the general requirements presented in **GT-803-1**, which are applicable to all structures. Additional requirements, below, are specific to the walls.

MINIMUM REPORT DEVELOPMENT:

Recommendations presented in the letter portion of the report shall include, at a minimum, the following items:

- Ø A listing of parameters that can be utilized in the wall design, including, where applicable:
 - Effective stress friction angle of granular in-situ soils
 - Total stress cohesion of in-situ soils
 - Unit weight of foundation materials
 - Allowable bearing capacity at bearing elevation for spread footing option

Note: The walls could be on rock, in-situ soils, or new embankment.

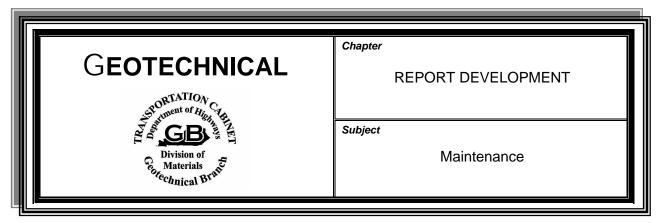
◆ Any information necessary to define the design criteria for drilled shafts (allowable end-bearing and allowable side friction capacities, allowable lateral resistance, etc.)

Note: The shafts could be founded in rock, in-situ soils, or new embankment.

- Ø Any other geotechnical parameter necessary for the design of the wall
- Ø A plan view of the wall, sample borings, rockline soundings, rock cores, observation well data, and laboratory test results on the subsurface data sheet for all walls where a subsurface investigation is performed

2 2 2

CONT



PRELIMINARY LANDSLIDE INVESTIGATIONS:

The Geotechnical Branch shall prepare a report outlining possible correction methods, possible risks, and rough cost estimates after the preliminary investigation. The Geotechnical Branch may need assistance from the district and/or the appropriate divisions in developing cost estimates. The report may recommend a geotechnical investigation to examine possible alternatives. Preliminary borings may be necessary to determine whether a simple solution exists. An estimated cost to perform a comprehensive investigation will be included in the report.

COMPREHENSIVE LANDSLIDE INVESTIGATIONS:

The Geotechnical Branch shall issue a report based upon the method chosen to correct the landslide (refer to **GT-704**, **Landslide or Unstable Rock Slope Meetings**). The report shall consist primarily of data, analyses, estimated quantities, and costs with recommendations resulting from the comprehensive geotechnical investigation. Plans developed as part of the report should include the following:

- \emptyset Location map (1 inch = 2,000 feet [1:24,000]) showing project location
- Ø Plan sheets indicating extent of slide correction, boring layout, locations of scarps or breaks, right-of-way limits, property owners, and locations of all known utilities
- Ø Subsurface data sheet(s) including data from driller's and geologist's logs
- Ø Landslide stability sheet including cross-section(s) depicting assumed existing conditions and the landslide correction

Note: The assumed rockline, failure surface, water table, etc., shall be included on the cross-section(s) (refer to **Exhibit 34**).

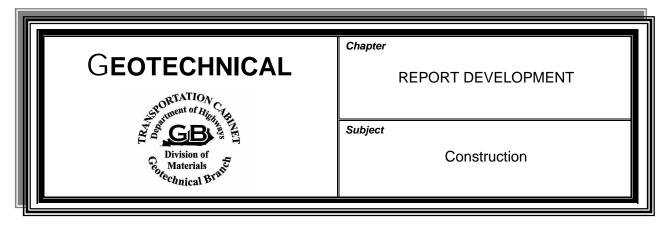
Ø Cross-sections of the slide correction area (usually on 25-foot or 50-foot [10-meter or 20-meter] centers) depicting the correction on each cross-section

UNSTABLE ROCK SLOPES:

The Geotechnical Branch will be responsible for providing a report outlining the possible methods of correction, risks, and estimated costs. Plans developed as a part of this report should include the following:

- Ø Location map (1 inch = 2,000 feet [1:24,000]) showing project location
- Ø Plan sheet indicating the roadway, top of cut, any breaks or failures, right of way, property owners, and utilities
- Ø Correction methods depicted on an oblique photomosaic as a supplement to the cross-sections when necessary
- Ø Critical cut stability sections showing geotechnical data and proposed alternatives (one alternative per sheet)

2 2 2



LANDSLIDES:

A report outlining possible methods of correction, risks, and cost estimates will be furnished to applicable construction personnel after completion of the preliminary or comprehensive investigation, whichever applies.

ROCK CUT REVISIONS:

A report outlining possible methods of correction, revisions to slopes, risks, and items to be considered in development of cost estimates will be furnished to applicable construction personnel after completion of the inspection or a completed investigation, whichever applies.

EXCESS MATERIAL SITES:

The Geotechnical Branch will prepare a memo to the applicable construction personnel after reviewing the contractor's proposed excess material site design. The Geotechnical Branch shall concur with the proposal as presented or recommend changes and/or additions.

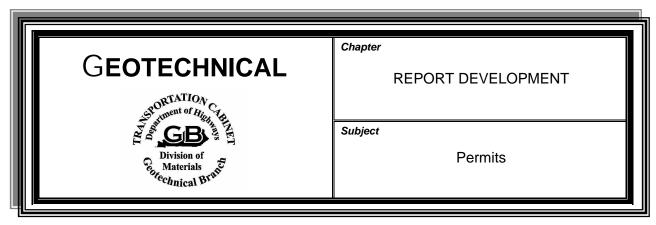
SUBGRADE STABILIZATION:

The Geotechnical Branch will prepare a report to applicable construction personnel with recommendations for subgrade stabilization. The recommendations shall address the type of additive, percent of additive, length of treatment, and depth of treatment.

FIELD

INSTRUMENTATION: The Geotechnical Branch will maintain a file of all field instrumentation data (settlement, piezometer and inclinometer readings).

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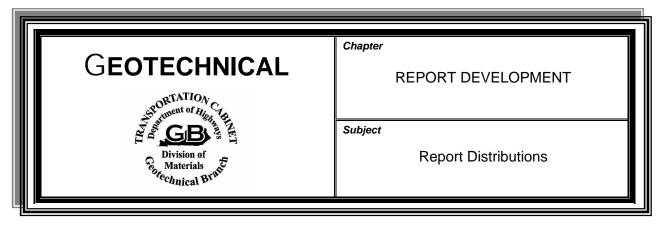
UTILITIES:

The report for utility encroachment permits shall describe the geology and known subsurface hazards in the area. Recommendations and/or comments shall address construction practices, hazards to roadway facilities, mitigation measures, risk to the traveling public, etc. The Geotechnical Branch may recommend that the party requesting the permit provide additional information or conduct a geotechnical investigation prior to permit approval.

MINING:

The report for mining encroachment permits shall describe the geology, mining method, and any subsidence in the area. Recommendations shall address size of openings and pillars, number of crossings, maximum subsidence potential, draw angle, angle of crossing to highway, risk to the traveling public, and subsidence mitigation measures.

2 2 2



REPORT SUBMISSION:

For consultant-produced reports the following will be submitted to the Geotechnical Branch:

- Ø Three paper copies of the completed report with attachments (maximum paper size of 11 inches x 17 inches)
- Ø Electronic copy of the report body and the site map, in a read-only format (that is, Adobe .pdf)
- Ø Electronic copy of the drawings in a Microstation format and a readonly format (that is, Adobe .pdf)

REPORT DISTRIBUTIONS:

The Geotechnical Branch will distribute the reports as shown below:

Planning Reports:

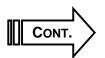
- Ø Division of Planning
- Ø District Branch Manager for Preconstruction
- Ø District Branch Manager for Planning
- Ø Consultant (if applicable)

Roadway Reports:

- Ø Division of Highway Design (Project Management Coordinator)
- Ø Division of Highway Design (Pavement Design)
- Ø Division of Highway Design (Plan Processing Section)
- Ø Division of Construction
- Ø District Branch Manager for Construction
- Ø District Branch Manager for Preconstruction
- Ø Kentucky Transportation Center
- Ø Design Consultant (if applicable)

Permit Reviews:

- Ø Permits Branch
- Ø Chief District Engineer



REPORT DISTRIBUTIONS (cont.):

Construction Reports:

- Ø Division of Construction (Liaison)
- Ø District Branch Manager for Construction
- Ø Project Resident Engineer
- Ø Consultant (if applicable)

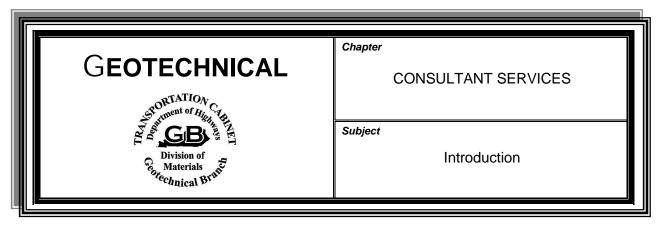
Structure Foundation Reports:

- Ø Division of Bridge Design
- Ø Division of Highway Design (Project Management Coordinator)
- Ø Division of Highway Design (Plan Processing Section)
- Ø Division of Highway Design (Pavement Design)
- Ø Division of Highway Design (Drainage Section)(if applicable)
- Ø Division of Construction
- Ø District Branch Manager for Construction
- Ø District Branch Manager for Preconstruction
- Ø District Project Manager
- Ø Design Consultant (if applicable)

Landslide and Unstable Rock Slope Reports:

- Ø Chief District Engineer
- Ø Division of Maintenance
- Ø District Branch Manager for Maintenance
- Ø District Branch Manager for Construction (if applicable)
- Ø District Branch Manager for Preconstruction (if applicable)
- Ø Division of Bridge Design (if applicable)
- Ø Division of Construction (if applicable)
- Ø Division of Highway Design (if applicable)
- Ø Office of Rural and Secondary Roads (if applicable)

2 2 2



OVERVIEW:

This chapter addresses the various methods by which the department retains the services of geotechnical consulting engineers, including:

- Ø Prequalifications
- Ø Types of services provided
- Ø Scope of work
- Ø Payment structures
- Ø Compensation to consultants

POLICY FOR GEOTECHNICAL CONSULTANTS:

The department may retain prequalified geotechnical consultants to provide geotechnical drilling, engineering, or laboratory testing services. **GT-901** discusses the Policy for Geotechnical Consultants.

PREQUALIFICATION: The following subjects pertain to prequalification:

GT-902-1	General Requirements
GT-902-2	Geotechnical Drilling Services
GT-902-3	Geotechnical Engineering Services
GT-902-4	Geotechnical Laboratory Testing Services

AGREEMENT TYPES:

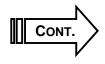
Agreements for services provided by geotechnical consulting engineers and drilling firms may be one of the following:

Ø Agreement for Design Engineering Services with Provisions for Geotechnical Services

GT-903-1	Prenegotiation Conference
GT-903-2	Consultant Invoice
GT-903-3	Compensation

Ø Agreement for Statewide Geotechnical Engineering and Laboratory Testing Services

GT-904-1	Announcement for Engineering Services		
GT-904-2	General Specifications		
GT-904-3	Explanation for Tabulation of Quantities for Invoices		



AGREEMENT TYPES (cont.):

Ø Agreement for Statewide Geotechnical Drilling Services

GT-905-1 Regions

GT-905-2 Vendor Acceptance of Project

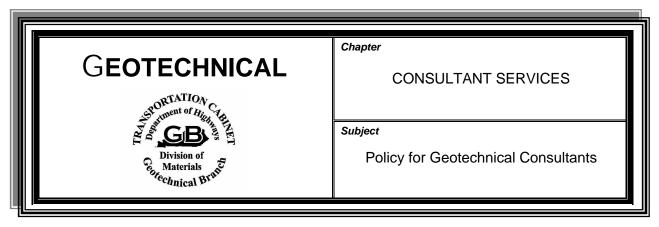
GT-905-3 General Specifications

PERFORMANCE

EVALUATION: GT-906 discusses the procedure for evaluating geotechnical

consultants.

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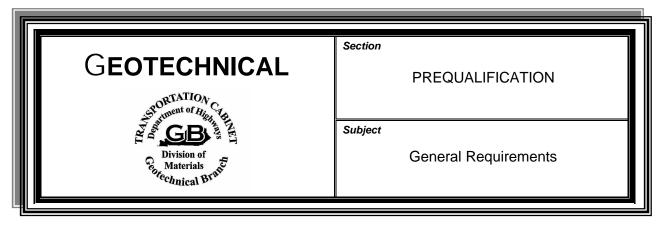
SUBCONTRACTING: Services performed by consulting engineers shall be in accordance with the engineering agreement for the particular project. All work under an agreement shall at all times be subject to the general supervision and direction of the engineer and shall be subject to his or her review and approval. The term engineer shall mean and include the State Highway Engineer or an authorized representative. Work can be subcontracted only to pregualified vendors or firms (unless in areas not covered by prequalification), and then only with prior approval from the department.

> Geotechnical consultants are responsible for monitoring services performed by their subconsultants to the same extent that they monitor their own services and for ensuring that all services performed conform to Cabinet policies and project-specific requirements.

POLICY & PROCEDURE:

The policy and procedures for geotechnical investigation as set forth in this manual will be followed by geotechnical consulting engineers unless otherwise instructed by contract or written instructions signed by an authorized representative of the department. Even though a paragraph may not be addressed directly to a consultant, the instructions still apply.

2 2 2



OVERVIEW:

Departmental policy requires all geotechnical engineering firms that desire to be considered for work with the Transportation Cabinet be prequalified in accordance with **Chapter 15-03** of the *Professional Services Guidance Manual*. Consultants may be prequalified to perform one or more of the following geotechnical services:

- Ø Drilling
- Ø Engineering
- Ø Laboratory testing

Firms must be prequalified with the Cabinet at the time they respond to an announcement.

FORMS:

In order to apply for prequalification, the firm must submit the applicable forms, listed below, which may be obtained from the Division of Professional Services:

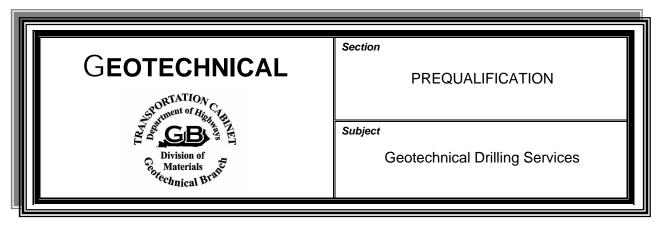
- Ø TC 64-540, Prequalification Requirements for Geotechnical Drilling Services (Exhibit 51)
- Ø TC 64-541, Prequalification Requirements for Geotechnical Engineering Services (Exhibit 52)
- Ø TC 64-542, Prequalification Requirements for Geotechnical Laboratory Testing Services (Exhibit 53)

SUBMITTALS:

Firms are required to provide their submittals to the Division of Professional Services. In addition to the forms above, firms are to submit any other forms required by the Division of Professional Services.

The department requires prequalified firms to submit updated qualifications and performance data annually or they will be removed from the prequalified list. Firms must advise the department within 30 days of any changes in the firm's status that affect the type of work and capacity of the firm.

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REQUIREMENTS:

This section presents prequalification requirements relating to Geotechnical Drilling Services. Firms must submit the TC 64-540 form, *Prequalification Requirements for Geotechnical Drilling Services* (Exhibit 51), to the Division of Professional Services to document that they meet these requirements.

EXPERIENCE:

The vendor must provide evidence of experience in the last five years performing drilling services for highway projects (roadways and bridges). The evidence shall include a listing of:

- Ø Projects illustrating this type of experience
- Ø References (agency, project engineer, or consultant) with addresses and phone numbers

EQUIPMENT:

The vendor must provide a list of available equipment (drill rigs and accessories) for soil sampling and rock coring. The vendor must have at least one drill rig equipped with an automatic hammer in order to be prequalified.

PERSONNEL:

Drill crew supervisors must be experienced in the following:

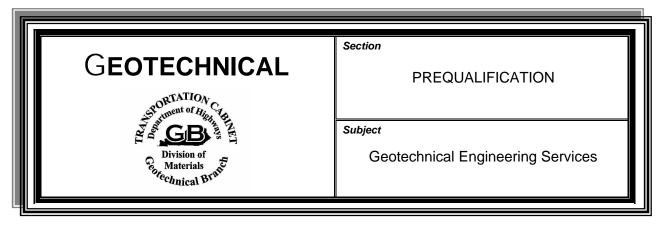
- Ø Obtaining rock cores for rock cut slope and bridge foundation design
- Ø Performing a soil profile
- Ø Performing rock line soundings
- Ø Performing standard penetration tests
- Ø Obtaining thin-walled tube samples
- Ø Installing cased observation wells

Evidence must be provided that the drill crew supervisors have a minimum of three years' experience in the above-mentioned operations for highway projects (roadways and bridges). A drill crew supervisor is defined as the person on the drill crew field party who is responsible for the drilling operations mentioned above.

INSURANCE:

Vendors must have Workers' Compensation and Liability Insurance as required by the Division of Professional Services.

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GENERAL REQUIREMENTS:

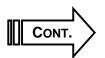
Firms must submit the TC 64-541 form, *Prequalification Requirements for Geotechnical Engineering Services* (Exhibit 52), to the Division of Professional Services to document that they meet the requirements of having:

- Ø A firm permit issued by the Kentucky Board of Licensure for Professional Engineers and Land Surveyors
- Ø Sufficient geotechnical engineering experience as demonstrated by having performed geotechnical engineering on a minimum of three transportation projects (or other projects where related engineering tasks were performed) in the last five years
- Ø MicroStation CADD software

PERSONNEL REQUIREMENTS:

The firm must have personnel meeting the following requirements:

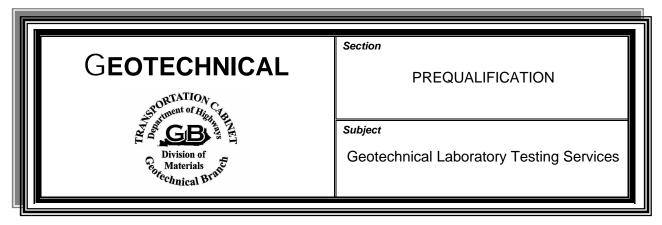
- Ø At least one professional engineer licensed in Kentucky with a minimum of three years of geotechnical engineering experience applicable to the design and/or construction of highway facilities (demonstrated by performing tasks included on Page 3 of the TC 64-541 form). The firm will be required to assign at least one person meeting these requirements to actively participate in KYTC geotechnical projects in the capacity of project manager, project engineer, etc.
- Ø At least one professional geologist licensed in Kentucky with a minimum of three years of engineering geology experience applicable to the design and/or construction of highway facilities (demonstrated by performing tasks included on Page 3 of the TC 64-541 form).



PERSONNEL REQUIREMENTS (cont.):

- Ø Staff with sufficient experience to perform geotechnical engineering tasks for KYTC, as demonstrated by experience in a minimum of 9 of the 12 areas of "conventional" experience included on Page 3 of the TC 64-541 form. (Seismic experience is not required.)
- Ø A minimum of one CADD operator proficient with MicroStation.

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GENERAL

REQUIREMENTS: Firms must submit the TC 64-542 form, Pregualification Requirements for

Geotechnical Laboratory Testing Services (Exhibit 53) to the Division of Professional Services to document that they meet these requirements.

ACCREDITATION:

Accreditation by the AASHTO Materials Reference Laboratory (AMRL) is required for the following AASHTO Test Methods:

a T87

a T88

a T89

a T90

a T99

a T100

a T193

a T208

a T265

The Geotechnical Branch will verify accreditation on the AMRL Web site during the prequalification review.

PERSONNEL: Management and staff are to meet the requirements for AASHTO R18

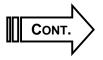
accreditation and have experience performing all the above-referenced

tests.

LOADING DEVICE: Vendors are required to have a loading device with a movable head or

base such that it is capable of applying a compressive load up to 60,000 pounds (267 kilonewtons), as required for the compaction portion of KM **64-501** (Kentucky Method for performing the California Bearing Ratio

Test).



ADDITIONAL TEST METHODS:

In addition to the above-referenced test methods, the Geotechnical Branch considers the following to be highly desirable:

- Ø AMRL accreditation for the following tests:
 - a T216
 - a T296
 - a T297
- Ø Capability to perform the following tests:
 - a Unconfined Compressive Strength of Rock
 - a Slake Durability
 - a Jar Slake

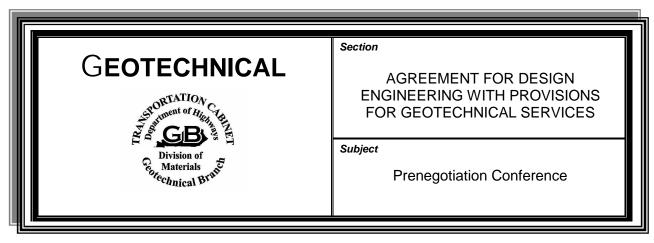
Although these tests are not required for prequalification, the Geotechnical Branch strongly recommends that labs be accredited for and/or have the ability to perform these tests.

ADDITIONAL DOCUMENTS:

Although the Geotechnical Branch does not always require that additional documents be submitted for prequalification, the vendor is to be prepared to provide such documents upon request. Accreditation documents that may be requested include:

- Ø Quality Manual
- Ø On-Site Assessment Reports
- Ø Proficiency Sample Test Results
- Ø Other applicable documentation

2 2 2



PURPOSE:

A prenegotiation conference with representatives of the design and geotechnical consulting engineering firms may be held when deemed necessary by the Geotechnical Branch. The design engineering firm's agreement may include geotechnical services or it may be added by contract modification. The purpose of this conference shall be to review the following:

- Ø Scope of the project
- Ø Estimated unit items of work
- Ø Scheduling requirements
- Ø Pertinent procedures

SCHEDULING:

The geotechnical consultant shall contact the Geotechnical Branch to schedule a conference. Preferably, the conference shall be held in the appropriate district office or at a location near the project. Invited to this meeting will be representatives of:

- Ø Geotechnical consultant
- Ø Division of Highway Design
- Ø District Design Office
- Ø Geotechnical Branch
- Ø Design consultant

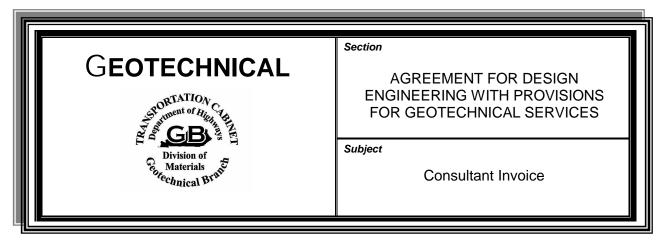
PLANS, PROFILES, &

CROSS-SECTIONS: The geotechnical consultant shall be provided with copies of all available plans, profiles, and cross-sections prior to the meeting. The geotechnical consultant shall use this information to develop estimated unit items of work, which will be reviewed and revised during the meeting.

COST ESTIMATE SUBMITTAL:

The consultant shall complete the TC 64-521 form, Unit Cost Items for Geotechnical Services (Exhibit 54), using the unit items of work developed during the prenegotiation conference, and submit it with supportive calculations to the design engineering consultant and the Geotechnical Branch. The Geotechnical Branch will review the submittal and provide comments to the Division of Professional Services for negotiation purposes.

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SUBMITTALS:

Invoices for geotechnical investigations that are included in the *Agreement for Design Engineering Services* shall be submitted directly to the Geotechnical Branch.

ITEMS REQUIRED FOR INVOICE SUBMITTAL:

The following information shall be submitted with each invoice:

- Ø TC 64-521 form, Unit Cost Items for Geotechnical Services (Exhibit 54)
- Ø TC 64-525 form, Tabulation of Quantities for Invoices (Exhibit 55)

The location (station, offset, and hole numbers), sheet totals, invoice totals, and accumulated totals for all invoices shall be shown for all items where applicable. Each drafting sheet shall also be listed by station on this form.

- Ø Invoices that have been signed and assigned an invoice number
- Ø Typed drilling logs, laboratory test data, embankment and cut slope stability sheets, soil profile sheets, subsurface data sheets, and foundation and/or structure analyses
- Ø Documentation of time records for the bulldozer and/or trackhoe working time or an invoice of subcontracted bulldozer and/or trackhoe working time
- Ø Documentation of time records for the working time of a companyowned barge or the invoice of a subcontracted towboat and/or barge
- Ø Documentation of time records for traffic-control working time or an invoice of working time from a subcontracted traffic control firm

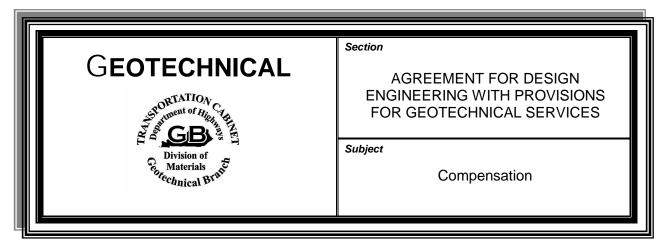


VERIFICATION:

Sufficient information shall be submitted with the invoice to verify the quantities prior to payment. Failure to follow these instructions will delay approval of the invoice. If the invoice is unsatisfactory, the geotechnical consultant shall be notified. In order to expedite the invoice, unit items in question may be omitted and will be reconsidered if the questions are resolved. A memo and a copy of the approved TC 64-521 form, *Unit Cost Items for Geotechnical Services* (Exhibit 54), will be submitted to the department's design engineer responsible for approving the consultant's invoice. Copies will also be submitted to the design and geotechnical engineering consultant, when applicable.

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CONT.



METHOD OF PAYMENT:

The method of payment shall be based on cost per unit of work or lump sum. Each unit of work or lump sum item is included on the TC 64-521 form, Unit Cost Items for Geotechnical Services (Exhibit 54). Unless otherwise specified, the price per unit of work or lump sum item shall include all engineering, labor, personnel, equipment, materials, etc., necessary to complete that unit of work. Failure to follow the procedures as stated in this manual will result in nonpayment of the unit price item.

UTILITY & RIGHT OF ENTRY:

Compensation for obtaining utility locations and right of entry from property owners shall be included in the following units of work for drilling operations.

DRILLING PRICES: The ceiling price (maximum allowable unit price) for drilling items on land shall be calculated using the average of accepted bids within one standard deviation plus 15 percent from the Statewide Geotechnical Drilling Services Agreements for the applicable region. Drilling items on floating equipment shall be calculated using the average of accepted bids on land within one standard deviation plus 50 percent. These ceiling prices for drilling items will be provided to the vendor on negotiated agreements.

> **Note:** Drilling operations on property of the railroad, Forest Service, Corps of Engineers, etc., may require additional time and effort. Any required costs or fees (i.e., flagmen) shall be invoiced as charged. Also, an administrative fee will be allowed for the time of dealing with these entities as specified in the Statewide Geotechnical Drilling Services Agreements.

LABORATORY TESTING:

Production rates (maximum unit hours) for laboratory testing items have been established and are specified in the announcement to bid for Statewide Geotechnical Engineering and Laboratory Testing Services.

ENGINEERING ANALYSIS:

The ceiling rates (maximum allowable hours) for engineering analysis items have been established and can be found in the announcement to bid for the Statewide Geotechnical Engineering and Laboratory Testing Services Agreements.

- Rock Coring will be paid at a unit price per vertical foot for English unit projects (or per vertical meter for metric unit projects) from the top of the rock core to the bottom of the rock core. Drilling and sampling in the overburden as specified by the department will be paid at the contract unit price for:
 - Standard penetration tests
 - ♦ Thin-walled tube samples
 - Soil borings
 - ♦ Rock soundings
- 2. Rock Coring on Floating Equipment shall be paid as specified in Item 1, Rock Coring. Compensation for drilling through water (from the water surface elevation down to the top of soil or rock) shall be paid at 50 percent of the established unit price for rock sounding on floating equipment.
- 3. **Rock Sounding** shall be paid from the top of ground to the bottom of the hole or a change in drilling operations at a unit price per vertical foot for English unit projects (or per vertical meter for metric unit projects).
- 4. Rock Sounding on Floating Equipment shall be paid as specified in Item 3, Rock Sounding. Compensation for drilling through water (from the water surface elevation down to the top of soil or rock) shall be paid at 50 percent of the established unit price for rock sounding on floating equipment.
- 5. Visual Inspection and Logging of Rock Exposure shall be paid from the top to the bottom of the rock exposure at a unit price per vertical foot for English unit projects (or per vertical meter for metric unit projects. Task shall include the cost of a geologist and laborer based on an eight-hour day plus expenses, equipment, and travel time.
- 6. **Disturbed Soil Borings** shall be paid from the top of ground to the bottom of the hole at a unit price per foot for English unit projects (or per meter for metric unit projects).
- 7. **Bag Samples** shall be paid at a unit price per sample.



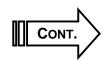
- 8. Standard Penetration Tests shall be paid at the unit price per test. If more than one standard penetration test or thin-walled tube sample is necessary per 5-foot (1.5-meter) interval, each extra test or tube will be paid at one-half the contract unit price per test or tube. The unit price per test includes all drilling to advance the hole to the required depth. Payment depth intervals are from 0 to 5 feet, 5 to 10 feet, 10 to 15 feet, (0 to 1.5 meters, 1.5 to 3 meters, 3 to 4.5 meters) etc. The depth of the top of the test will be used to determine the payment interval of the test. If continuous sampling is requested for a boring, the tests will be paid at the unit price per each standard penetration test.
- 9. Standard Penetration Tests on Floating Equipment shall be paid as specified in Item 8, Standard Penetration Tests. Compensation for drilling through water (from the water surface elevation down to the top of soil or rock) shall be paid at 50 percent of the established unit price for rock sounding on floating equipment.
- 10. Thin-Walled Tube Samples shall be paid at a unit price per tube. If more than one thin-walled tube sample or standard penetration test is necessary per 5-foot (1.5-meter) interval, each extra tube or test will be paid at one-half the contract unit price per tube or test. The unit price per tube includes all drilling to advance the hole to the required depth. Payment depth intervals are from 0 to 5 feet, 5 to 10 feet, 10 to 15 feet, (0 to 1.5 meters, 1.5 to 3 meters, 3 to 4.5 meters) etc. The depth of the top of the tube will be used to determine the payment interval of the tube. If continuous sampling is requested for a boring, the samples will be paid at the unit price per each thin-walled tube.
- 11. Thin-Walled Tube Samples on Floating Equipment shall be paid as specified in Item 10, Thin-Walled Tube Samples. Compensation for drilling through water (from the water surface elevation down to the top of soil or rock) shall be paid at 50 percent of the established unit price for rock sounding on floating equipment.
- 12. **Field Vane Shear Tests** shall be paid at a unit price per test. The unit price includes all drilling and equipment necessary per 5-foot interval.
- 13. Field Vane Shear Tests on Floating Equipment shall be paid as specified in Item 12, Field Vane Shear Tests. Compensation for drilling through water (from the water surface elevation down to the top of soil or rock) shall be paid at 50 percent of the established unit price for rock sounding on floating equipment.



- 14. Cased Observation Wells shall be paid at a unit price per well. The unit price does not include drilling. Drilling and/or sampling shall be paid at the contract unit price for standard penetration tests, thin-walled tube samples, soil borings, or rock soundings as specified by the department. The unit price includes a water table reading obtained no sooner than seven days after installation of the well.
- 15. Slope Inclinometer Casing Holes shall be paid at a unit price per foot for English unit projects (or per meter for metric unit projects) for drilling the hole. The drilling includes costs for hollow stem augers, drill casing, and/or roller bits and shall include cost of "down time" for a drill and drill crew while the department or consultant installs the slope inclinometer casing. The department will furnish the slope inclinometer casing. An open hole (minimum 6-inch [150-millimeter] diameter) shall be maintained by casing or hollow stem augers until the slope inclinometer casing is installed. Payment interval is from the top to the bottom of the 6-inch (150-millimeter) diameter hole. Samples and/or rock cores requested by the department will be paid for at contract prices, and they are in addition to the price of the slope inclinometer casing hole.
- 16. **Pavement Cores** shall be paid at a unit price per foot for English unit projects (or per meter for metric unit projects). Unit bid price covers all diameter-size samples (4-inch, 6-inch, 8-inch, and 10-inch). The price shall include back-filling the hole with asphalt or concrete.
- 17. Grouting of Six-Inch Auger Holes shall be paid at a unit bid price per foot for English projects (or unit bid price per meter for metric unit projects). Unit bid price includes all labor and materials necessary to seal the hole.
- 18. **Grouting of Four-Inch Auger Holes** shall be paid at a unit bid price per foot for English projects (or unit bid price per meter for metric unit projects). Unit bid price includes all labor and materials necessary to seal the hole.
- 19. Grouting of Rock Core shall be paid at a unit bid price per foot for English projects (or unit bid price per meter for metric unit projects). Unit bid price includes all labor and materials necessary to seal the hole.
- 20. **Moisture Content Sample** shall be paid at a unit price per sample. The price shall include all operations and materials necessary to obtain the sample.



- 21. **Moisture Content Tests** shall be paid at a unit price per test. The price shall include all operations and materials necessary to perform the test. Cost for obtaining the sample shall be reimbursed as stated in Item 20. Moisture contents required for other tests such as unconfined compression, etc., will be reimbursed under those test costs and will not be paid under this item.
- 22. Logging Rock Cores shall be paid at a unit price per foot for English projects (or unit bid price per meter for metric unit projects). Task shall include the costs of a geologist based on an eight-hour day (no payment if an engineer or geologist is assigned to the field during drilling operations).
- 23. **Soil Classifications** shall be paid at a unit price per sample. The following will be required on each sample:
 - Ø Gradation
 - Ø Specific Gravity
 - Ø Atterberg Limits
 - Ø Liquidity Index
 - Ø Activity Index
 - Ø AASHTO Classification
 - Ø Unified Classification
- 24. **Wash and Sieve Analyses** shall be paid at a unit price per test. This item applies when adequate material was not available to perform a full soil classification or the sample material is nonplastic. Samples classified in accordance with **GT-505** shall be paid for under Item 23, Soil Classifications, and shall not also receive payment under this item.
- 25. **Moisture/Density Test, CBRs, and Soil Classifications** (as previously specified) shall be paid at a unit price per sample.
- 26. **Moisture/Density Test** shall be paid at unit price per sample as necessary to determine a moisture density curve.
- 27. Slake Durability Index and Jar Slake Tests shall be paid at a unit price per test. The unit price includes performing both a Jar Slake and a Slake Durability Index test on each sample.
- 28. **Unconfined Compression Tests on Soil** shall be paid at a unit price per test.
- 29. **Unconfined Compression Tests on Rock** shall be paid at a unit price per test.



- One-Dimensional Consolidation Tests shall be paid at a unit price per test.
- 31. Consolidated-Undrained Triaxial Tests with Pore Pressure Measurements shall be paid at a unit price per test.
- 32. **Unconsolidated-Undrained Triaxial Tests** shall be paid at a unit price per test.
- 33. **Slope Stability Analyses** shall be paid at a unit price per stability section. This shall be in addition to drafting at the unit price per sheet.
- 34. **Settlement Analyses** shall be paid at a unit price per analysis. Each analysis shall include, if applicable, the following for a particular subsurface profile in question:
 - Ø Ultimate settlements, differential settlements, and rate of settlement calculations for:
 - a A given embankment profile
 - a Embankment cross-section
 - a Approach embankment
 - a Substructure unit
 - a Culvert
 - a Retaining wall
 - Calculations for ultimate settlement at different locations along the profile or cross-section for the purpose of defining differential settlements
 - Ø All calculations necessary to adjust the footing size for spread footings

Analyses may be presented in the form of a drawing showing the embankment, footing, or retaining wall as well as the soil layers, parameters, and calculations. All necessary drafting will be paid at the contract unit price per sheet. Wick drain analyses, if applicable, shall be paid at the unit price for settlement analysis in addition to the initial settlement analysis.



- 35. Deep Foundation Analyses shall be paid at a unit price per static analysis. Each static analysis shall include calculations for all applicable sizes and/or types of piles or shafts, for a particular subsurface profile in question. It may represent one or more bents depending on the variability of subsurface conditions, etc. Static analyses performed for evaluation of driveability or wave equation analysis shall be paid as a separate analyses from that for design pile capacity. Drilled shaft analyses in soil or rock will be paid for under this item and shall be paid for as separate analyses from that for piles. Recommendations for H-piles driven to rock will not be paid for under this item, but any static analyses necessary for evaluating driveability (wave equation analyses) of H-piles to rock will be paid for under this item. Conclusions from analyses shall be presented in the form of a table depicting allowable capacity (with appropriate factors of safety applied) as a function of pile/shaft tip elevation and size.
- 36. Wave Equation Driveability Analyses shall be paid at a unit price per analysis. Each analysis shall include calculations for several different sizes of pile hammers and for several sizes and/or types of piles driven into a particular soil profile. Static analyses required for evaluation of driveability shall be paid for at the contract unit price for deep foundation analyses.
- 37. **Negative Skin Friction Analyses** shall be paid at a unit price per analysis. The analysis shall include all pile sizes and/or types that might be selected. It should also indicate, if applicable, the amount of negative skin friction remaining after a waiting period or after the use of sleeves, bitumen coating, etc. The analysis shall be presented in the form of a table indicating the magnitude of negative skin friction on each pile size and/or type at various spacings.
- 38. **Bearing Capacity Analyses** for spread footings on soil shall be paid at a unit price per analysis. Each analysis shall include calculations for all sizes considered and may represent one or more abutments or piers (or culverts) depending on the variability of soil conditions, etc. Analyses shall be presented in the form of a calculation sheet showing safety factor calculations for the recommended footing. Bearing capacity determinations for retaining walls shall be included in the unit price for retaining wall analyses.



- 39. Retaining Wall Analyses shall be paid at a unit cost per wall stability section. Retaining wall analyses shall include all pressure calculations and overturning, sliding, and bearing capacity safety factor determinations sufficient to size the wall and recommendations regarding granular backfill, foundation modification, etc. Analyses of additional wall sections, if approved by the Geotechnical Branch, shall be paid for as separate analyses. Settlement and slope stability analyses required for a retaining wall shall be paid for at the contract unit price for those items. The consultant shall prepare a drawing of each wall stability section on a standard size plan sheet. This drawing will show boring logs, test results, layer boundaries, and soil parameters, along with safety factors. As many sections as practical shall be placed on each sheet. All necessary drafting will be paid at the contract unit price per sheet.
- 40. **Drafting** for sheets to be included in the roadway and/or structure plans shall be paid at a unit price per sheet.
- 41. Dozer Working Time (John Deere 450 or equivalent), Including Operator, shall be paid at a unit price per hour of actual dozer working time at the job site.
- 42. **Trackhoe Working Time, Including Operator,** shall be paid at a unit price per hour of actual trackhoe working time at the job site.
- 43. **Mobilization (including demobilization) of Drill Equipment** to (and from) the project site shall be paid at a lump sum price per drill. This lump sum price shall include all equipment necessary to perform drilling operations except dozer, trackhoe, and floating equipment. This task shall be paid as follows: an administrative fee plus a set permile dollar amount (to be established by the Geotechnical Branch at the start of each contract fiscal year) as specified in the Statewide Drilling Contracts. Mileage shall be calculated from the company's nearest drilling equipment facility using the state mileage map and is not to exceed a maximum of 500 miles (round trip). The consultant must have written permission from the Geotechnical Branch prior to mobilization of each drill in order to authorize payment.
- 44. Mobilization (including demobilization) Costs for a Subcontracted Dozer or Trackhoe and Operator shall be paid at the hourly rate for a total of two hours for each project.



- 45. Mobilization (including demobilization) Costs for a Company-Owned Dozer or Trackhoe and Operator shall be paid at a lump sum price per dozer or trackhoe. This lump sum price shall include all equipment necessary to perform required operations. This task shall be paid as follows: an administrative fee plus a set per-mile dollar amount (to be established by the Geotechnical Branch at the start of each contract fiscal year) as specified in the Statewide Drilling Contracts. Mileage shall be calculated from the company's nearest drilling equipment facility using the state mileage map and is not to exceed a maximum of 500 miles (round trip). The consultant must have written permission from the Geotechnical Branch prior to mobilization of each dozer or trackhoe in order to authorize payment.
- 46. Mobilization (including demobilization) Costs for Company-Owned Floating Equipment shall be paid at a lump sum price per "floating plant." This lump sum price shall include all equipment necessary to provide a mobile working platform for the drill and its crew. The consultant must have written permission from the Geotechnical Branch prior to mobilization of each "floating plant" in order to authorize payment.
- 47. Subcontracted Towboat and/or Barge and Crew shall be paid for at cost (include invoiced billing[s]). Time shall not be included for drill or drill crew. Cost of floating equipment shall include mobilization and demobilization, insurance, layover time, and working time for all equipment and personnel necessary to provide a working platform for the geotechnical drill and crew. An administrative fee (to be established by the Geotechnical Branch at the start of each contract fiscal year) shall be allowed to cover communications with the towboat/barge contractor and all necessary coordination, permits, etc., required with the Corps of Engineers and/or others.
- 48. Company-Owned Towboat and/or Barge and Its Crew shall be paid at a unit price per working day at the job site. This price shall include insurance, layover time, and working time for all equipment and personnel necessary to provide a working platform for the drill and crew. An administrative fee (to be established by the Geotechnical Branch at the start of each contract fiscal year) shall be allowed to cover all necessary coordination, permits, etc.,required with the Corps of Engineers and/or others.
- 49. **Reclamation** of disturbed sites by drilling operations shall be paid at a daily (eight-hour) rate for two laborers including expenses, equipment, and travel time plus the cost of materials as listed below in Item 50. Any other materials are incidental. Reclamation activity includes all labor and equipment required to reclaim the site.



- 50. **Reclamation Materials** are paid for at actual cost (with receipts for materials) plus 10 percent markup to account for any overhead or administrative expenses. These materials include:
 - Ø Seed
 - Ø Straw
 - Ø Rock (crushed aggregate #57)

The following materials or others may also be used when necessary but require written approval from the department. Materials are paid for at actual cost plus 10 percent (with receipts for materials).

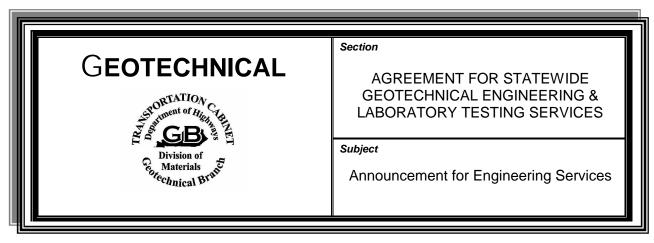
- Ø Temporary silt fence
- Ø Sheets of plywood
- Ø Pipe
- 51. **Traffic Control (in-house)** requires that personnel meet all applicable rules and regulations and shall be paid at a daily (eight-hour) rate/price for two laborers, including expenses, equipment, and travel time.
- 52. **Traffic Control (subcontracted)** shall be paid as invoiced by the vendor, plus an administrative fee of 10 percent to account for any overhead or administrative expenses.
- 53. **Preliminary Plans** preparation shall be paid at a lump sum price. This price shall include preliminary exploration, laboratory testing, and engineering analysis plans for all roadways and structures.
- 54. **Preliminary Meetings** attendance shall be paid at a lump sum price. This price shall include all meetings with the department, both field and office, necessary to review and discuss the boring plan for all roadways and structures.
- 55. **Rock Core Meetings** attendance shall be paid at a unit price per meeting. This price shall include all meetings with the department, both field and office, necessary to design, review, and discuss cut slopes for roadways or review rock cores for structure foundations.
- 56. **Interim Meetings** attendance shall be paid at a unit price per meeting. The unit price shall include all items and personnel to conduct the meeting.
- 57. **Final Meetings** attendance shall be paid at a lump sum price. This price shall include any meetings with the department necessary to review and discuss the subsurface investigation and recommendations for the design of structures and roadways.



- 58. **Report Writing** shall be paid at a lump sum price. The price shall include all items not included in other units or work that are necessary for preparing recommendations (design, construction, rock slope, etc.), reports (draft, interim, final, etc.), letters, correspondence, etc., for roadways and structures. This item shall also include all work necessary for project coordination and project team interaction not covered under items for "Meetings."
- 59. **Publication** of geotechnical engineering reports for roadway shall be paid at a lump sum price.

Note: All aforementioned unit descriptions of service pay items apply to most projects; however, there may be exceptions, and those will be handled on a project-by-project basis.

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OVERVIEW:

The department may select firms for statewide geotechnical engineering and laboratory testing services in accordance with Chapter 4 of the Professional Services Guidance Manual. Firms responding announcements for statewide geotechnical engineering and laboratory testing services are evaluated by a consultant selection committee. Normally, up to four firms are selected for the department to negotiate with for their services. These services consist of geotechnical engineering and laboratory testing.

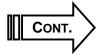
ANNOUNCEMENT FOR ENGINEERING **SERVICES:**

Pursuant to Kentucky Revised Statute (KRS) 45A.205, a public announcement will be made that the Transportation Cabinet intends to contract for engineering services.

SCOPE OF WORK: Consultant agreements will be negotiated to provide complete geotechnical engineering and laboratory testing services on a statewide basis. These services may include:

- Ø Conventional geotechnical engineering analyses
- Ø Seismic geotechnical engineering analyses
- Ø Drafting
- Ø Preliminary exploration plans
- Ø Attending meetings
- Ø Logging rock cores
- Ø Designing rock cut slopes
- Ø Writing geotechnical reports
- Ø Geotechnical laboratory testing
- Ø Rural roadway design and surveying

A prequalified subconsultant may be used to perform roadway design and surveying. The work cannot be subcontracted without prior written approval from the Division of Professional Services and the Geotechnical Branch. In addition, special engineering services may be required, depending on the department's needs. The contract period is one year with the option of extending the period for an additional year.



EVALUATION FACTORS:

The evaluation factors are as follows:

- Ø Project approach and proposed procedures to accomplish the services for the project
- Ø Relative experience of consultant personnel assigned to project team with highway projects for KYTC and/or for federal, local, or other state governmental agencies
- Ø Capacity to comply with project schedule
- Ø Past record of performance on project of similar type and complexity
- Ø Consultant offices in Kentucky where work is to be performed

SUBMITTALS:

Engineering firms that are prequalified for Geotechnical Engineering and Geotechnical Laboratory Testing and desire to provide these statewide services should submit seven copies (or the number specified in the advertisement) of the TC 40-15 form, *Response for Engineering/Related Services as Prime Consultant*, to the Kentucky Transportation Cabinet, Division of Professional Services, Frankfort, Kentucky 40622, by the time and date specified in the announcement.

PREQUALIFICATION

SUBMITTALS

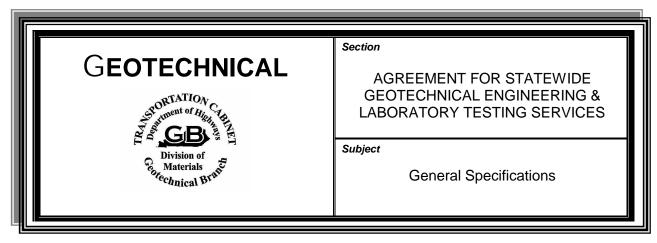
Firms must be prequalified with the Cabinet at the time they respond to the announcement. In order to apply for prequalification, the firm must submit the following forms:

- Ø TC 64-541 form, Prequalification Requirements for Geotechnical Engineering Services (Exhibit 52)
- Ø TC 64-542 form, Prequalification Requirements for Geotechnical Laboratory Testing Services (Exhibit 53)

PROFESSIONAL LIABILITY INSURANCE:

Firms must provide proof of \$1 million of professional liability insurance in order to receive a statewide geotechnical engineering and laboratory testing contract.

2 2 2



SPECIFICATIONS: The general specifications for Statewide Geotechnical Engineering

Services are as follows:

SUBCONTRACTING: The work cannot be subcontracted without prior written approval from the

Division of Professional Services and the Geotechnical Branch. The work

can be subcontracted only to a prequalified vendor.

PROJECT INITIATION:

Geotechnical work shall begin on a project within 10 calendar days after

the consultant accepts the work unless otherwise noted.

GEOTECHNICAL MANUAL

Geotechnical analyses, recommendations, lab testing reports, drafting, and engineering reports shall be in general conformance with the

Geotechnical Manual, unless differences are agreeable to the

Geotechnical Branch and the consultant.

COMPLETION

DATE: A time or date of completion will be established for each project.

TERM: The agreement is effective for one year, and the expiration date may be extended for up to one additional year if agreeable to the department and

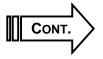
the firm.

PAYMENT STRUCTURE:

Payment for engineering and laboratory testing services will be based on the current audited hourly average rates, including overhead and applicable escalation factors, for the personnel classifications approved by the Geotechnical Branch, plus 10 percent. The production rates (hours per unit of work) will be specified in the Announcement for Statewide Geotechnical Engineering and Laboratory Testing Services.

Ø For engineering services, the department will pay the actual hours worked, up to the specified ceiling rates (maximum allowable hours). Time records will be required.

Ø For laboratory testing services, the department will pay the specified production rates per test. Time records will not be required.



PAYMENT STRUCTURE

(cont.): The department will reimburse expenses at the actual cost (with receipts)

plus 10 percent markup.

INVOICE SUBMITTAL:

Invoices for the work shall be submitted directly to the Geotechnical Branch, Division of Materials. The following requirements apply:

- Ø Invoice shall include:
 - ◆ TC 64-527 form, Summary of Cost Items for Statewide Geotechnical Engineering Services (Exhibit 59)
 - ◆ TC 64-526 form, Tabulation of Quantities for Cost Items for Statewide Geotechnical Engineering Services (Exhibit 60)
 - ♦ Time records with task identified for hourly labor items
- Ø Separate signed and appropriately numbered invoices and forms shall be submitted for each project.
- Ø The invoices may be submitted monthly if desired.
- Ø A percent of retainage will not be applicable to this contract.
- Ø Payment for lab testing, engineering analyses, reports, and drafting will be permitted only after review and approval by the Geotechnical Branch.

ROADWAY PLANS, CROSS-SECTIONS,

& DATA:

The department will provide the consultant with electronic files or hard copies of roadway plans, cross-sections, and (if applicable) lab and field logs.

MONITORING:

The Geotechnical Branch will monitor work under this agreement through procedures in accordance with the *Geotechnical Manual*.

PERSONNEL

CLASSIFICATION:

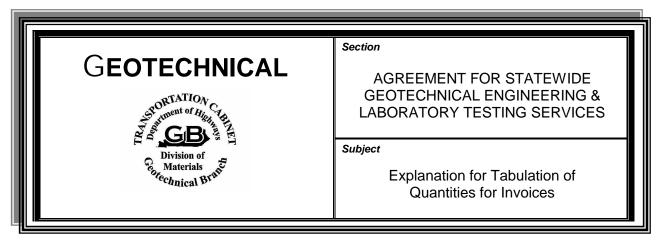
The department may specify classifications of personnel on a project-byproject basis.

OVERHEAD:

Overhead rate will be determined by an external audit and as agreed by the Division of Professional Services. The overhead rate used in the negotiations will be acceptable for the invoicing until the final audit is conducted after the work has been completed. Payment may be adjusted in accordance with this final audit.

Note: Terms and conditions stated in the announcement for services will supersede terms and conditions stated herein. Terms and conditions stated in the actual agreement will supersede terms and conditions stated herein or in the announcement for services.

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EXPLANATION OF FORM:

The explanations listed below refer to the TC 64-526 form, *Tabulation of Quantities for Cost Items for Statewide Geotechnical Engineering Services* (Exhibit 60).

Note: Preliminary plans, meetings, report-writing, and publication shall include all labor costs including overhead plus 10 percent. Payment of laboratory items shall include all labor including overhead, materials, and expenses necessary to complete the tests.

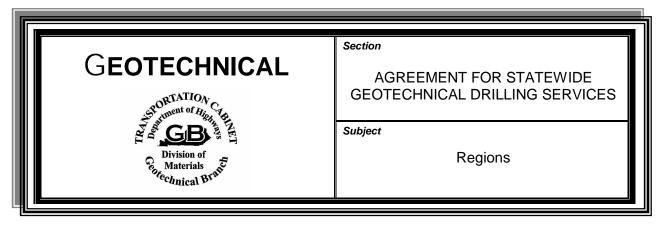
- Analysis (Items 13 through 19) shall represent total hours for all engineering time necessary to perform and review the analysis not to exceed the ceiling production rates specified in the Statewide Geotechnical Engineering and Laboratory Testing Services advertisement. Estimating the time for each analysis to the nearest one-half hour may be necessary when working on several analyses in certain phases. The total hours shall equal the number of hours reported for payment.
- Ø Drafting (Item 20) shall include hours for drafting sheets (soil profile, structures, and analyses) and review not to exceed the ceiling production rates specified in the Statewide Geotechnical Engineering and Laboratory Testing Services advertisement. Miscellaneous drafting man-hours not covered under Item 20 shall be included under the appropriate operation (preliminary plans, etc.).
- Laboratory Testing shall be the total number of tests times the
 established hourly rates necessary to perform each test, as noted in
 the advertisement for Statewide Geotechnical Engineering and
 Laboratory Testing Services.
- Ø **Preliminary Plans** (Item 21) shall include all hours necessary to perform the operation. Hours may include draftsperson's and engineer's time necessary to prepare a preliminary set of exploration plans.



EXPLANATION OF FORM (cont.):

- Ø **Preliminary Meetings** (Item 22) shall include all hours necessary to prepare for and conduct a preliminary meeting.
- Ø Rock Core Meetings (Item 23) shall include all hours necessary to prepare for and conduct a meeting.
- Ø **Interim Meetings** (Item 24) shall include all hours necessary to prepare for and conduct an interim meeting.
- Ø **Final Meetings** (Item 25) shall include all hours necessary to prepare for and conduct a final meeting.
- Ø **Publication of Reports** (Item 27) shall include all man-hours necessary to publish a report.
- Report Writing (Item 26) shall incorporate all items not included in other units, including all work that is necessary for preparation of recommendations, reports, letters, correspondence, etc., for roadway and/or structure projects. This shall also include all necessary work associated with project coordination and/or project correspondence not previously covered.
- Ø **Direct Cost** (expenses) shall be itemized as applicable.

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POLICY:

The Division of Professional Services will let and award the Agreements for Statewide Geotechnical Drilling Services.

REGIONS:

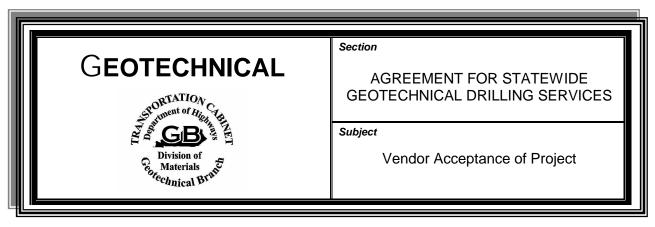
The state is divided into three regions that include various highway districts. The regions' boundaries are based upon general topography and geology. (Refer to **Exhibit 56.)**

REGION	TERRAIN	DISTRICTS
1	Level	1, 2, 3, 4
II	Level to rolling	5, 6, 7, 8, 9
III	Mountainous	10, 11, 12

Prequalified firms are invited to bid on the region or regions of their choice. The Announcement for Statewide Geotechnical Drilling Services is published on the Division of Professional Services Web site. The proposal sheets with estimated units are shown in the announcement for each region.

Floor (lowest allowable) bids will be established by the Geotechnical Branch to prevent skewed bids in each region. These will be included in the announcement. Bids below these rates will be deemed unacceptable, and vendors' bids will not be accepted.

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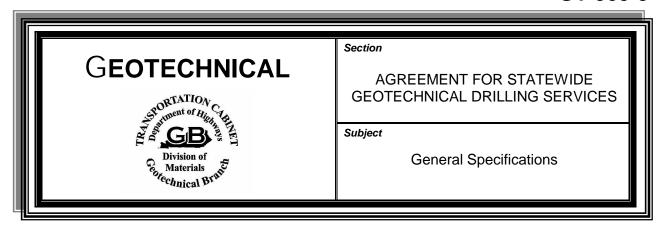
VENDOR ACCEPTANCE:

The following policies apply to vendor acceptance of a project:

- Ø The drilling firm with the number-one agreement in each region will have the first option for all projects within that region.
- Ø If the drilling firm ranked first in any region declines a project or does not respond to an invitation to perform service within two working days from the date the department offers the project, the drilling firm with the number-two contract in that region will have the option, and so forth, until a firm is found that can begin and complete the project within the required time.
- Ø The TC 64-523 form, *Notification for Drilling Services* (Exhibit 57), must be signed indicating acceptance or rejection of vendor's option and returned to the Geotechnical Branch.
- Ø Failure to follow this procedure within the time limit established by the department in the *Notification of Drilling Services* constitutes rejection of vendor's option for that project.

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CONT



RESPONSIBILITY OF DEPARTMENT & CONSULTANTS:

Unless otherwise noted, the department will be responsible for traffic control, the boring plan, and staking of holes for the projects. If the department cannot provide traffic control, the drilling firms shall provide their own traffic control. The traffic control shall be provided by traffic control personnel (either in-house or from an outside firm) that can meet all established rules and regulations. This shall be paid as either:

- Ø A pass-through cost (with billing receipts from the traffic control firm) plus 10 percent to account for any overhead or administrative expenses. The drilling firm must obtain written permission from the department prior to retaining a traffic control firm.
- Ø As a daily eight-hour rate for two laborers, including expenses, equipment, and travel time. All established rules and regulations must be met.

Requests for traffic control by the department require a minimum of two days' advance notice.

The drilling firm will be responsible for obtaining all utility locations.

The drilling firm shall be responsible for obtaining right of entry from property owners; however, in cases of refusal by the owner, the drilling firm should request assistance from the department.

SUBCONTRACTING: The work cannot be subcontracted without prior written approval from the Division of Professional Services and the Geotechnical Branch. The work can be subcontracted only to a pregualified vendor.

PROJECT INITIATION:

Drilling shall begin on a project within 10 calendar days from the date of notification unless otherwise agreed to by the department.

USE OF MULTIPLE CREWS:

If the vendor and the department are agreeable, more than one drill crew may be utilized at the same time on larger projects. A minimum crew is considered two people, drill, and all equipment needed to perform drilling operations.

GEOTECHNICAL MANUAL:

Drilling and sampling procedures, materials, and all items necessary to complete the work shall meet the specifications as outlined in the *Geotechnical Manual* or agreements.

TIME OF COMPLETION:

A time or date of completion will be established in writing for each project, and vendors are responsible for completing the scope of work on time. If the department delays drilling operations six months beyond the expiration date of the contract, the vendor is not obligated to complete the scope of work.

LENGTH OF CONTRACT:

The contract is effective for one year. However, the expiration date may be extended one additional year if agreeable to the department and vendor.

METHOD OF PAYMENT

Drilling unit prices will be calculated from the applicable region as established in the statewide drilling contract. Refer to **GT-902-3**, **Compensation**, for additional description of unit work items.

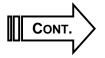
SAMPLE DELIVERY:

Rock cores and samples with typed logs shall be delivered to the Geotechnical Branch in Frankfort no later than seven calendar days after the completion of the project unless otherwise specified by the Geotechnical Branch.

INVOICES:

The following applies to submission of invoices:

- Ø Invoices for the work shall be submitted directly to the Geotechnical Branch, Division of Materials.
- Ø The invoice may be submitted monthly if desired.
- Ø Invoices must be signed and numbered.
- Ø Final payment will be permitted only after delivery of all cores, samples, logs, and observation well data and a field review of the project site by the Geotechnical Branch.
- Ø The Geotechnical Branch shall be contacted by the drilling firm one week before drilling operations end. This will allow the Geotechnical Branch to review the project in the field with the consultant prior to the vendor's departure.



INVOICES (cont.):

- Ø The invoices shall include the following where applicable:
 - ◆ TC 64-525 form, *Tabulation of Quantities for* Invoices (Exhibit 55)
 - ◆ TC 64-521 form, Unit Cost Items for Geotechnical Services (Exhibit 54), signed by authorized personnel
 - Typed subsurface logs
 - Cased observation well data
 - ◆ Summary of mobilization/demobilization, including miles (kilometers), drill rig(s), dozer, trackhoe, and dates
 - Documentation of time records for the dozer and/or trackhoe working time or an invoice of subcontracted dozer and/or trackhoe working time

WORK QUANTITIES:

The department does not guarantee the amount of work that will be drilled under this contract. The unit quantities listed for the proposal are <u>only estimates</u>, and the department does not guarantee their accuracy. The quantities may overrun or underrun.

UNIT PRICE METHOD:

Payment for labor, materials, equipment, and all items necessary to complete the work shall be made only through the contract unit price.

RESTRICTION ON RELOCATING BORINGS

Hole locations cannot be moved more than five feet without prior approval from the Geotechnical Branch. Hole locations moved more than five feet without prior approval of the Geotechnical Branch are subject to be redrilled. The unapproved hole location will not be eligible for payment.

DRILL CREW SUPERVISORS:

Drill crew supervisors shall be subject to the approval of the Geotechnical Branch. The company shall submit a completed "Drill Crew Supervisor Information" for each supervisor. (Refer to page 4 of the TC 64-540 form, **Exhibit 51)**

PROJECT ACCEPTANCE OR REJECTION:

The TC 64-523 form, *Notification for Drilling Services* (Exhibit 57), must be signed indicating acceptance or rejection of the option and returned to the Geotechnical Branch within two working days from date the department offers the project to the firm.



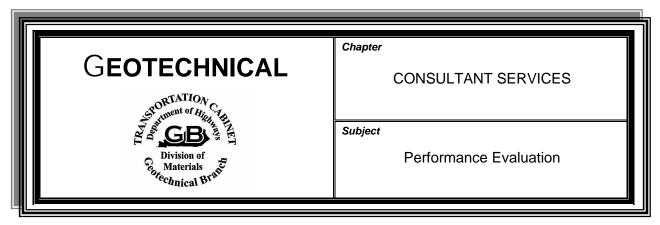
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TERMS OF

CANCELLATION:

Failure to comply with the *General Specifications* may result in cancellation of the contract.

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PERFORMANCE EVALUATION:

The Geotechnical Branch shall evaluate the performance of the geotechnical consultant after completion of the project. The TC 64-522 form, *Performance Evaluation for Geotechnical Services* (Exhibit 50), shall be utilized for this evaluation. The Geotechnical Branch shall retain the evaluation, and a copy of the evaluation shall be submitted to the geotechnical engineering or drilling firm.

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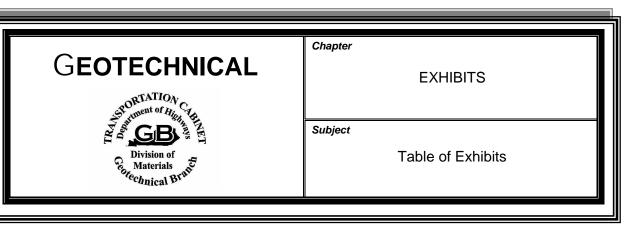


EXHIBIT NUMBER	FORM TITLE	FORM NUMBER
01	Geotechnical Branch Organizational Chart	(none)
02	Site Map	(none)
03	Subsurface Log (blank)	TC 64-515
04	Subsurface Log, Driller's Roadway (completed example)	TC 64-515
05	Subsurface Log, Geologist's Structure (completed example)	TC 64-515
06	Subsurface Log, Geologist's Roadway (completed example)	TC 64-515
07	Summary of Rockline Soundings (blank)	TC 64-516
08	Summary of Rockline Soundings (completed example)	TC 64-516
09	Subsurface Log, Profile (completed example)	(none)
10	Specifications for Core Box	(none)
11	Cased Observation Well	(none)
12	Thin-Walled Tube & SPT Sample Log (blank)	TC 64-531
13	Thin-Walled Tube & SPT Sample Log (completed example)	TC 64-531
14	Typical Slope Configuration: Class III Nondurable Shale	(none)
15	Typical Slope Configuration: Class II Nondurable Shale	(none) CONT.

EXHIBIT NUMBER	FORM TITLE	FORM NUMBER
16	Typical Slope Configuration: Class I Nondurable Shale	(none)
17	Typical Slope Configuration: Durable Shale	(none)
18	Typical Slope Configuration: Massive Limestone or Sandstone	(none)
19	Typical Slope Configuration: Shaley Limestone or Sandstone	(none)
20	Typical Slope Configuration: Serrated Slopes	(none)
21	Roadside Ditch Catchment Area	(none)
22	Summary of Rock Quantities (blank)	TC 64-532
23	Summary of Rock Quantities (completed example)	TC 64-532
24	Typical Lithology Classification Sections	(none)
25	Cut Stability Section (typical)	(none)
26	Cut Stability Section (dipping bedrock)	(none)
27	CU Triaxial Tests	(none)
28	Consolidation Test Report	(none)
29	Geotechnical Symbol Sheet (Roadway)	(none)
30	Geotechnical Notes (Roadway)	(none)
31	Soil Profile	(none)
32	Cut Stability Section (soil)	(none)
33	Embankment Stability Section	(none)
34	Landslide Stability Section	(none)
35	Wick Drains Plan Showing Area Treated & Details	(none)
36	Wick Drains Plan Showing Individual Wick Locations & Details	(none)



EXHIBIT NUMBER	FORM TITLE	FORM NUMBER
37	Typical Boring Layouts for Culverts	(none)
38	MSE Wall Detail Sheet & Cantilever Wall Detail Sheet	(none)
39	Subsurface Data Sheet: Two Alternate Positions for a Substructure	(none)
40	Subsurface Data Sheet: Interpolated Bedrock Contour Sheet	(none)
41	Coordinate Data Submission Form	(none)
42	Subsurface Data Sheet: Bridge Approach Slope Stability Schematic	(none)
43	Subsurface Data Sheet: Bridge	(none)
44	Sounding Layout Sheet: Old & New Data for a Bridge Replacement	(none)
45	Subsurface Data Sheet: D50 & D95 Values	(none)
46	Drilled Shaft Design Data	(none)
47	Subsurface Data Sheet: Culvert	(none)
48	Typical Settlement Plot for a Culvert	(none)
49	Subsurface Data Sheet: Stability Schematic for a Culvert	(none)
50	Performance Evaluation for Geotechnical Services	TC 64-522
51	Prequalification Requirements for Geotechnical Drilling Services	TC 64-540
52	Prequalification Requirements for Geotechnical Engineering Services	TC 64-541
53	Prequalification Requirements for Geotechnical Laboratory Testing Services	TC 64-542

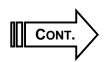


EXHIBIT NUMBER	FORM TITLE	FORM NUMBER
54	Unit Cost Items for Geotechnical Services	TC 64-521
55	Tabulation of Quantities for Invoices	TC 64-525
56	Regions for Geotechnical Drilling Services	(none)
57	Notification for Drilling Services	TC 64-523
58	Checklist and Guidelines for Review of Geotechnical Reports and Preliminary Plans and Specifications (also called FHWA checklist)	(none)
59	Summary of Cost Items for Statewide Geotechnical Engineering Services	TC 64-527
60	Tabulation of Quantities for Cost Items for Statewide Geotechnical Engineering Services	TC 64-526

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